STATE OF IOWA
BEFORE THE IOWA UTILITIES BOARD

IN RE: DOCKET NO. HLP-2021-0001
SUMMIT CARBON SOLUTIONS, LLC

HARDIN COUNTY'S MOTION FOR DECLARATORY ORDER

COMES NOW, Intervenor, Hardin County, by and through the undersigned Hardin County Attorney, and for this motion for declaratory order, states:

1. Summit Carbon Solutions, LLC (hereinafter SCS), has filed a petition for a hazardous liquid pipeline (hereinafter HLP) permit that will traverse Hardin County, Iowa.
2. The SCS HLP will receive high-pressure, liquified CO2 from SCS Carbon Removal LLC. (hereinafter SCS CR). The SCS CR facility is a Carbon Dioxide Capture Facility (hereinafter Capture Facility) located on the premises of a Pine Lake Corn Processors ethanol plant in Hardin County. The capture facility prepares the CO2 before being released into the SCS HLP.
3. Attached hereto is SCS CR's building permit application relative to the aforementioned capture facility.
4. This SCS CR capture facility is outside the scope of SCS's permit application. SCS's petition is not seeking a permit for this capture facility.
5. This capture facility is outside the scope of Iowa Code 479B and the jurisdiction of the Iowa Utilities Board. Iowa Code 479B and 199 IAC 13.1(3) define "pipeline" as a "pipe or pipeline and necessary appurtenances used for the transportation or transmission of hazardous liquids". The "capture" facility is a processing facility that manufactures the CO2 into a liquid form and released into the proposed pipeline.

6. This capture facility is outside the scope of federal regulations. PHMSA's statutory authority includes regulatory and safety authority for CO_2 onshore and offshore pipeline transportation and intermittent storage associated with that transportation. Per Max Kieba (Director, Office of Pipeline Safety – Program Development Division, US Department of Transportation, Pipeline and Hazardous Materials Safety Administration), PHMSA's authority over pipeline transportation does not pertain to carbon capture equipment. As prescribed by statutory authority, 49 U.S.C. § 60102(i)(3), PHMSA is not authorized to regulate piping or equipment used in the production, extraction, recovery, lifting, stabilization, separation, or treatment of CO_2 or the preparation of CO_2 for transportation by pipeline at production, refining, or manufacturing facilities. Subsection (3) reads as follows:

> **(3) LIMITATION ON STATUTORY CONSTRUCTION.—**
> Nothing in this subsection authorizes the Secretary to regulate piping or equipment used in the production, extraction, recovery, lifting, stabilization, separation, or treatment of carbon dioxide or the preparation of carbon dioxide for transportation by pipeline at production, refining, or manufacturing facilities.

7. The IUB should issue a declaratory order that declares the following:

   a. The petition or a permit, HLP-2021-0001, does not include the SCS CR capture facility.
   b. The SCS CR capture facility is not a utility or pipeline under Iowa Code 479B or 199 IAC Chapters 1-45.
   c. The IUB has no jurisdiction over the SCS CR capture facility and does not preempt local ordinances or permitting requirements.
   d. The SCS CR capture facility is not a hazardous liquid pipeline governed by PHMSA.

WHEREFORE, the Intervenor, Hardin County Board of Supervisors, requests entry of an order making the requested declarations set forth in paragraph 7 above.

/s/ Darrell G. Meyer

Darrell G. Meyer
Hardin County Attorney
1201 14th Avenue, 2nd Floor

Eldora IA 50627
(641) 939-8118
Fax: (641) 939-8244
dmeyer@hardincountyia.gov

TurnKey Logistics
6340 N. Eldridge Parkway
Suite N #441
Houston, TX 77041
www.TurnKeyLogistics.net

August 3, 2023

Ms. Jessica Sheridan, Planning & Zoning Administrator
Hardin County
708 16th St.
Eldora IA 50627

RE: APPLICATION FOR HARDIN COUNTY BUILDING PERMIT

ID: NEP-BLD-TKL-0001-0-PLCP_Building Permit Application_20230803

Dear Jessica Sheridan:

TurnKey Logistics, LLC (TurnKey) has been authorized by SCS Carbon Removal LLC (Summit) to act on its behalf to acquire permits, approvals, and agreements for the Summit Carbon Solutions Pipeline Project.

As part of the project, Summit is proposing to construct a Carbon Dioxide Capture Facility at the Pine Lake Corn Processors Ethanol Plant Site, located at 33371 170th St. Steamboat Rock, IA 50672. The purpose of the project is to capture CO2 emissions from the ethanol plant fermentation process which will then be transported via underground pipes to sequestration sites in North Dakota. Construction at this site will include the installation of carbon dioxide capture and compression equipment, a compressor building, pump building and modular controls building.

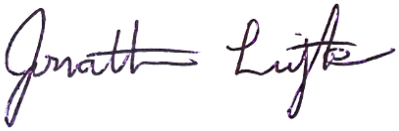
TurnKey is pleased to submit, on behalf of Summit, a Building Permit Application for the Capture Facility, including the following documents:

- Building Permit Application Form
- Site Plan
- Compressor Building Plans
- Pump Building Plans
- Modular Control Building Plans
- Power of Attorney Authorization for TurnKey to act on behalf of Summit.

I will be your point of contact with respect to permitting, approvals and agreements. Please do not hesitate to contact me at 814-777-7945 or jon.lietzke@tkl360.com with any questions or if you require additional information. All permits, agreements and documentation related to this request may be emailed to me or mailed to 6340 N. Eldridge Parkway, Suite N #441, Houston, TX 77041.

Thank you for your time and consideration.

Respectfully Submitted:



Jonathan P. Lietzke
Permitting Manager
TurnKey Logistics, LLC
Cell: 814-777-7945
Email: jon.lietzke@tkl360.com
Web: TurnKeyLogistics.net

Permit#:_____
Date Issued:_____

Fee Pd. $_____

HARDIN COUNTY ZONING
Application for Building Permit

* All Fees are Non-refundable

Owner's/Applicant's Name: SCS Carbon Removal LLC (owner of property rights) Telephone #: 863-265-0650

Address 33371 170th St, Steamboat Rock, IA 50672 (Physical Address)

2321 North Loop Drive, Suite #221, Ames, IA 50010 (Business Address)

Structure Description: Pump & Compressor Bldgs - Steel str on poured foundation. PDC bldg - Modular

Structure to be: Erected: X Altered_____ Other_____

Purpose: To collect CO2 gases produced by ethanol plant and send them to an off-site storage location.

Legal Description of Property: W 1/2 SW E OF R.R. SEC3-T88N-R19W

Property is Zoned: I - Industrial Size of Parcel: 46.25 (acres) Adjoining Road(s) 170th St and S56

Front Width: 1760 ft (lot) Rear Width: 2415 ft (lot) Dimensions of Structure:: see attached drawings

No. of Rooms: 1 ea. No. of Bedrooms: N/A No. of Stories: 1 ea. No. of Families N/A

Setbacks: (Structure will be placed):

+ 800 ft (south) feet from front right-of-way (direction) + 450 ft (north) feet from rear lot line (direction)

+ 800 ft (west) feet from side lot line (direction) + 1000 ft (east) feet from side lot line (direction)

Estimated Valuation of Project: $ $ 3,462,449 (Total) Contractor: TBD

The undersigned applicant certifies under oath and under penalties of perjury, that the foregoing information is true and correct. I further agree this building does not violate any restrictive covenant of the abstract.

Attach Completed Location Diagram

Jonathan Lietzke
Turnkey Logistics, LLC
authorized agent of SCS Carbon Transport, LLC

Applicant or Agent for Applicant

Print Form

Office Use Only

Approved Sewer System:

_____
Hardin County Sanitarian

_____
Date

Approved Zoning Application:

_____
Hardin County Zoning Administrator

_____
Date

Reason for denial and/or additional information: _____

Hardin County Zoning

BUILDING SITE LOCATION MAP

Number of Acres 1.87

Dimensions: Front 255 ft

Sides 320 ft (both)

Rear 255 ft

911 Address: 33371 170th St

Steamboat Rock, IA 50672

Locate: House

Well

Septic Tank & Absorption Field

Accessory Buildings or Uses

N

See Attached Drawings

Number of Name of Road_____

Soils Types_____

CSR_____

Comments_____

- ***In addition to the above, it may be necessary to furnish the Zoning Official with a complete set of building plans, if requested.***

REVISIONS				
NO.	DESCRIPTION	BY	CKD.	DATE
0	ISSUED FOR USE	DR	SKB	05/31/2023

REFERENCE DRAWINGS	
NUMBER	TITLE

DRAWN BY	RG	DATE 03/15/2022
CHECKED BY	SKB	DATE 03/15/2022
ENGR. APPD.		DATE
PROJ. MGR. APPD.	JDD	DATE 03/15/2022
CLIENT APPD.		DATE

SUMMIT CARBON SOLUTIONS

ISSUED FOR USE

Primoris Design & Construction

PROJECT No.
8101 S. BROADWAY AVE.
SUITE 210 TYLER, TX 75703
PH: (903) 730-9400
TX FIRM # 18688

SCS - PINE LAKE

PIPING-MECHANICAL
GENERAL ARRANGEMENT
PLAN
HARDIN COUNTY, IOWA

SCALE	DRAWING NUMBER	REV.
1"=60'	PLCP-42-0102	0

GENERAL BUILDING SPECIFICATIONS

Building Dimensions: 60'-0" wide x 120'-0" long x 37'-0" eave height.
Crane Hook Height: 26'-0" hook height.
Sidewall Bay Spacing: 10'-0", 21'-0", 20'-0", 22'-6", 22'-6" & 24'-0" from Frame Lines A to G with standard endwall mainframe setbacks.
Endwall Bay Spacing: 20'-0", 20'-0", 20'-0".
Roof Slope: 1:12, Gable Symmetrical clearspan mainframe with tapered to straight/ constant depth columns and rafters. Sidewall girts are to be bypass condition and the endwall girts are flush condition.

Building shall be designed in accordance with the following criteria:

Building Code: 2015 IBC (ASCE 7-10).
Live Load: 30 PSF Non-Reducible.
Dead Load: Self-Weight of the Structure.
Snow Load: 30 PSF Ground Snow; I = 1.0; Ce = 1.0; Ct = 1.0.
Wind Load: 115 MPH Exposure "C"; Risk Category = II (Normal).
Seismic: Ss = 0.0580G; S1 0.0420g; I = 1.0; Site Class "D"; Design Category "B".
Deflection: Per Manufacturer's Standards.
Crane Load: 15-Ton Top Running, Single Girder, Electric Operated Bridge Crane.
Collateral Load: 5 PSF for misc. items (lighting, duct work, etc.) by others.
Other/ Special Loads:

- All Primary framing members (Columns and Rafters) are to be designed for a 3,500 lbs. load at any point on the framing member.
- Purlins and Girts are to be designed for 500 lbs. load at any point on the framing member.
- Two (2) levels of Structural Support framing for Cable Trays (60 PLF each) by others will be provided. Brackets and framing are provided on the inside column flange located on the Front Sidewall Line 4 (full length) and Right Endwall Line G (full length). Maximum allowable spacing centerline to centerline for support framing of the Cable tray is 20'-0". The first level of Cable Trays by others will support (2) Cable Trays at the 19'-5" elevation above finished floor and a bracket projection of 4'-8". The second level will be at the 22'-1" elevation above finished floor with a bracket projection of 2'-7". Framing will consist of light gauge cee channels (10x3.5C14 or 10x3.5C12) and intermediate cee channels (8x3.5C14 or 8x3.5C16).
- Provide design and support beams at the Front Sidewall Line 4 at the 8'-5" elevation and 17'-5" elevation above finished floor for vertical support of (2) Cable Trays (120 PLF) by others that will waterfall down the wall and be attached at those elevations.
- Provide design and brackets (18" projection) for support of a 6" diameter pipe by others weighing 85 PLF located along the Back Sidewall Line 1 at Lines A to F. Bracket to be located at 12'-7" to top of bracket above finished floor elevation.
- Provide design and support beam to span from frame Line G to B with top of beam to be located at 6'-7" above finished floor. Beam will support PSV pipes by others (7 pipes per Compressor Unit) for the following loads per each pipe:
  - Vertical Force (Fz) = 4,500 lbs.
  - Lateral Force (Fx) = 1,600 lbs.
  - Axial Force (Fy) = 500 lbs.

Building primary rigid frames to be designed and fabricated from hot rolled structural steel shapes and/or or built-up tapered plate members. Building secondary structural steel members to be designed as cold-formed steel shapes and fabricated from steel sheet. Design and fabrication shall be in accordance with the "ASD" Edition of A.I.S.C., A.I.S.I., and A.W.S. D1.1 – 2010 Structural Welding Code as appropriate per the International Building Code adopted by each state.

A bent of full and typical size shall be provided at each end of the building with typical connections for girts, purlins, etc. so that future extension may be facilitated. Endwall materials shall be designed and connected to be easily removable and reusable. Building is furnished with steel rod, steel cable and/or steel angle roof and wall bracing.

After fabrication, all primary structural steel members shall be hand cleaned per SSPC SP-2 and given one shop coat of standard grey primer. Secondary and cold formed steel members shall be fabricated from pre-coated coil stock with manufacturer's standard red or gray primer.

Building roof and wall panels are to be 26-gauge galvalume, pre-painted through fastener (PBR) profile panels with major ribs at 12" on center. Finish to be factory coated. Roof panels are to be provided in manufacturer's standard Polar White color and wall panels in Ash Gray color both with a Siliconized Polyester finish

Building shall be furnished with exterior trim including roofline trim, rake, and corner trim to be 26-gauge galvalume, pre-painted material. Trim shall provide a finished appearance and be provided in manufacturer's standard Polar White color with a Siliconized Polyester finish.

Sealant tape shall be provided to produce a weather tight roof.

Base Angle shall be provided for the full perimeter of the building with a standard concrete sheeting notch with NO base trim.

Panel and trim fasteners shall be steel screws with washer and sealing washer (Long Life). Fasteners shall be matched to material in which they are installed.

Building roof and walls are furnished with 3" thick x 0.60# PCF density (R-10) VRR Plus fiberglass insulation.

BUILDING ACCESSORIES

(A) 3 Walk doors

Size	3070V
Type	Insulated with an STC-32 rating
Frame	Pre-Assembled, Welded
Access Hardware	Rim panic with lever, keyed alike, Type A3 BEST cores
Standard Hardware	Closer, Threshold, Sweep, SS hinges, Weather-stripping
Additional Hardware	Kickplate
Glazing	Insulated, 10" x 10" standard V-Lite
Finish	Manufacturer's standard gray prime painted finish

(B) 1 Overhead Doors

Size	18'-0" x 17'-0"
Type	Rolling Steel
Operation	Manual
Electrical Classification	Non-Classified
Insulation	Insulated, STC-21 rated
Weatherstripping	Fully Weather-stripped
Mounting	Inside face mounted
Finish Curtain	Manufacturer's Standard Prime painted
Finish Hood, Guides, Bottom Bars	Manufacturer's Standard Prime painted
Other	Manual Slide Bolt Locking Mechanism

(C) 1 Lot of crane beams, brackets, cap channels, ASCE crane rail with hook bolts, splice plates, etc. and crane stops are to be provided for the crane system noted below.

(D) 1 15-Ton, Top Running, Single Girder, with Hand-Geared Bridge and Electric Operated Hoist and Trolley crane system painted in manufacturer's standard safety yellow paint and provided complete with the following:

Span	51'-4"
Bridge Speed	Manual, Hand-Geared
Hoist	Detroit D – Electric Wire Rope Hoist
Hoist Speed	13 fpm (Electric Variable Speed)
Trolley Speed	80 fpm (Electric Variable Speed)
Hook Height	26'-0"
Hoist Lift	29'-7" available lift
Control	6-Button Pendant
Power Supply	480V/ 3-Phase/ 60Hz
NEC Classification	Non-Classified
Accessories:	Full length OSHA approved Walkway with coped handrail Duct-O-Bar type runway electrification Standard Mechanical Features

ESTIMATED SHIPPING WEIGHT (ASSEMBLED): 20,400 lbs.

(E) 1 Straight ladder (No Cage) with platform and safety gates for crane access is provided. Please be aware of new OSHA requirements for fall arrest systems on ladders. Cages are optional, but a fall arrest system must be in place and the cage cannot be used as a fall arrest system. The proposed ladder is designed for the addition of a fall arrest system per OSHA requirements which has been included. USSI will provide a davit style, retractable lanyard type fall protection system for the crane access ladder.

(F) 1 Lot of Snow bar type snow retention system with through fastener connections.

VENTILATION:

System to be designed for a 20°degree F Delta-T Design based on the following heat rejection information. All ventilation units are to be designed for a Non-Classified area/ environment.
Heat Rejection Per Each Compressor Unit:
KBC/ 6Compressor Radiant Heat: 244,450 BTU
Motor Radiant Heat: 338,086 BTU
Other Sources (Vessels, On-Skid Piping, Pre-Lube Pump Motor): 48,600 BTU/HR
TOTAL BTUH PER EACH UNIT = 631,136 BTUH (NOTE: 3 Units in this Bldg.).

(G) 2 Wall Mounted Panel Supply Fan Model: SWS60P54N1000, Powered, Non-Attenuated unit provided complete as follows:

- 54" diameter propeller, direct drive, 'C' motor base, discharge venturi panel, structural steel support frame and motor base platform, painted to match the wall panel color.
- Motor: 10 HP, 1,200 RPM, 230-460V/ 3-Phase/ 60Hz. TEFC.
- PPG propeller, tested in accordance with ANSI/ AMCA 210-99.
- Supply Fan Box, 60-3/8" square, 42" deep, 2" front frame flange, no mid-frame flange, 2" turn in at rear, painted to match the wall panel color.
- Custom Radius Hood, 60" X 72" inlet, 5" extension, 3" throat, 2" flange, bird screen, painted to match the wall panel color.
- Factory installed counterbalanced back draft damper.
- Essentials Kit, consisting of required hardware for systems assembly and sealant rolls for weather tight installation.
- Major components are to be minimum 18-gauge galvanized steel construction. Support flanges are to be 11-gauge steel.
- Paint is a modified acrylic enamel for a lasting quality exterior finish.
- Fan performance: 29,113 CFM at 0.51" SP.
- Estimated weight: 1,210 lbs. per each unit.
- Framed opening required: 60-3/4" square.

(H) 8 Roof Exhaust Continuous Ridge ventilators with, 12" throat x 10'-0" long sections are provided complete with bird screen and operable dampers, painted in color to match the roof panels.

COLOR SCHEDULE	
ROOF PANEL	POLAR WHITE
WALL PANEL	ASH GRAY
CORNER TRIM	POLAR WHITE
GUTTER & RAKE TRIM	POLAR WHITE
DOWNSPOUTS	POLAR WHITE
ALL EXTERIOR FRAMED OPENING TRIM & EXTERIOR FLAT STOCK TRIM	POLAR WHITE

ACCESSORIES COLOR SCHEDULE	
WALK DOOR	PRIME PAINTED GRAY
ROLL UP DOOR	PRIME PAINTED GRAY
RIDGE VENTILATOR	POLAR WHITE
FAN	ASH GRAY
CRANE	SAFETY YELLOW

Judson D. Smith

This item has been digitally signed and sealed by Judson D. Smith, PE. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies
2023.06.05 07:26:12-05'00'
11.2.1

I hereby certify that this plan, specification, or report was prepared by me or under my direct personal supervision, and that I am a duly Registered Professional Engineer under the laws of the State of Iowa.

Judson D. Smith

Date: 6/5/23 Reg. No.: 9501

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1300
FAX (281) 496-1314
WWW.USSI.COM

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	120'-0" COMPRESSOR BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA

6/5/23

JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
COVER SHEET
DWG # C1 of 3

FRAMED OPENINGS:

Framed openings and applicable trims (Head, Jamb, Sill, and Two-Piece flat flashing) are included for Accessories that are provided by USSI as noted in the "Building Accessories" section of this quote and the following:

F1	1	1'-6" W x 1'-0" H framed opening for Cable Tray penetration by others with head, jamb, sill trim and two-piece flat flashings as required.
F2	1	4'-6" W x 1'-0" H framed openings for Cable Tray penetration by others with head, jamb, sill trim and two-piece flat flashings as required.
F3	2	1'-8" W x 1'-8" H framed openings for 8" Diameter Pipe penetration by others with head, jamb, sill trim and two-piece flat flashings as required.
F4	4	3'-5 W x 2'-7 3/4" H framed openings for 8" & 12" Diameter Pipe penetrations by others with head, jamb, sill trim and two-piece flat flashings as required.
F5	2	4'-2" W x 3'-6 1/2" H framed openings for 8" & 18" Diameter Pipe penetrations by others with head, jamb, sill trim and two-piece flat flashings as required.
F6	1	2'-0" W x 1'-6" H framed openings for Cable Tray penetration by others with head, jamb, sill trim and two-piece flat flashings as required.

MATERIAL CHECK-IN:

Any damage observed due to shipping must be documented on the Bill of Lading and a copy of the BOL provided to USSI. Any damage must be documented with photos and sent to the USSI project manager and/or purchasing agent upon discovery and USSI will determine if materials should be shipped back for repair or replacement.

All material must be checked in using the complete Bill of Materials and Packing Lists from each trailer. Shortages, though not expected, should be noted and notice shall be provided to USSI immediately.

MATERIAL STORAGE:

The weather protection provided with the materials is intended for shipping protection and short term storage.

Upon unloading, all material and accessories must be stored above ground level.

Electrical components shall be loosely tarped to minimize precipitation and condensation accumulation.

Temporary weather protection for accessories, sheeting, trim, insulation, consumables such as fasteners, caulk, and tape seal, shall be provided and maintained by the onsite company responsible for the materials.

Discretion shall be used onsite regarding protection of other materials. The building steel will weather and develop some rust when stored onsite, but it typically, is not feasible to add covering and should not be a cost for the contractor or erector to provide coverings.

MISFABRICATIONS / MISFITS:

USSI MUST be provided the immediate opportunity to assist in any troubleshooting and any repair or replacement decisions. The erector will be requested to provide piece marks of the material affected as well as photo documentation in order to help develop a solution. Contact the USSI PM and/or Manager of Production.

Per AISC -- The correction of minor misfits by moderate amounts of reaming, grinding, welding or cutting, and the drawing of elements into line with drift pins, shall be considered to be normal erection operations. Errors that cannot be corrected using the foregoing means, or that require major changes in member or connection configuration, shall be promptly reported to USSI by the erector, to enable the responsible entity to either correct the error or approve the most efficient and economical method of correction to be used by others.

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1300
FAX (281) 496-1314
WWW.USSI-INC.COM

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER PO#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: 120'-0" COMPRESSOR BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
COVER SHEET
DWG # C2 of 3

GENERAL NOTES

1. The seal that appears on these drawings is the seal of the engineer for this building manufacturer who is NOT the engineer of record.
2. This building manufacturer is not responsible for errors, omissions or damages incurred in the erection of building components, nor for the inspection of erected components to ascertain same.
3. Temporary bracing must be installed by erector to provide adequate stability during erection. Bracing indicated on the erection drawings is critical to the stability of the completed structure and shall not be removed.
4. Wall and liner panels are an integral part of the structural system. Unauthorized removal of panels is prohibited.
5. "Oil-canning", a perceived waviness inherent to light gauge metal, may exist. This condition does not affect the finish or structural integrity of the panel, and is therefore not a cause for rejection.
6. Trim part marks are as shown: ex. FL-32-20'-2"
   - trim length in feet and inches.
   - trim identification number

APPROVAL NOTES

The following conditions apply in the event that these drawings are used as approval drawings:
A) It is imperative that any changes to these drawings:
   1) Be made in contrasting ink.
   2) Have all instances of change clearly indicated.
   3) Be legible and unambiguous.
B) Dated signature is required on all pages.
C) Manufacturer reserves the right to re-submit drawings with extensive or complex changes required to avoid misfabrications. This may impact the delivery schedule.
D) Approval of these drawings indicates conclusively that the manufacturer has correctly interpreted the contract requirements, and further constitutes agreement that the building as drawn, or as drawn with indicated changes represents the total of the materials to be supplied by manufacturer.
E) Any changes noted on the drawings not in conformance with the terms and requirements of the contract between manufacturer and its customer are not binding on manufacturer unless subsequently specifically acknowledged and agreed to in writing by change order or separate documentation. Manufacturer recognizes that rubber stamps are routinely used in indicating approval, disapproval, rejection, or mere review of the drawings submitted. However, manufacturer does not accept changes or additions to contractual terms and conditions that may appear with the use of a stamp or similar indication of approval, disapproval, etc. Such language applied to the manufacturer's drawings by the customer, architect, engineer, or any other party will be considered as unacceptable alterations to these drawing notes, and will not alter the contractual rights and obligations existing between manufacturer and its customer.

SAFETY COMMITMENT

The building manufacturer has a commitment to manufacture quality building components that can be safely erected, however, the safety commitment and job site practices of the erector are beyond the control of the building manufacturer. It is strongly recommended that safe working conditions and accident prevention practices be the top priority of any job site. Local, state and federal safety and health standards, whether standard statutory or customary, should always be followed to help insure worker safety. Make certain all employees know the safest and most productive way of erecting a building. Emergency procedures should be known to all employees. Daily meetings highlighting safetyprocedures are also recommended. The use of hard hats, rubber sole shoes for roof work, proper equipment for handling material, and safety nets where applicable, are recommended.

BOLT TIGHTENING

The proper tightening and inspection of all fasteners is the responsibility of the erector. All high strength (A325, A490) bolts and nuts must be tightened by the "turn-of the nut" method unless otherwise specified by the end customer in the contract documents. Inspection of high strength bolt and nut installation by other than the erector must also be specified in the contract documents and the erector is responsible for ensuring that the installation and inspection procedures are compatible prior to the start of erection. (MBMA 2006 iv 6.9)

BUILDER/CONTRACTOR RESPONSIBILITIES

It is the responsibility of the builder/contractor to insure that all project plans and specifications comply with the applicable requirements of any governing building authorities. The supplying of sealed engineering data and drawings for the metal building system does not imply or constitute an agreement that the building manufacturer or its design engineer is acting as the engineer of record or design professional for a construction project. The contractor must secure all required approval and permits from the appropriate agency as required. Approval of the manufacturer's drawings and calculations indicate that the building manufacturer correctly interpreted and applied the requirements of the contract drawings and specifications. (sect. 4.4.1 AISC code of standard practices, 13th ed.) Where discrepancies exist between the manufacturer's structural steel plans and the plans for other trades, the structural steel plans shall govern. (sect. 3.3 AISC code of standard practice 13th ed.) Design considerations of any material in the structure which are not furnished by the building manufacturer are the responsibility of the contractors and engineers other than the building manufacturer's engineer unless specifically indicated. The contractor is responsible for all erection of steel and associated work in compliance with the building manufacturer's "for erection installation" drawings. Products shipped to builder or his customer shall be inspected by builder immediately upon arrival. Claims for shortages or defective material, if not packaged, must be made to the manufacturer in writing within five (5) days after receipt of the shipment. However, if a defect is of such nature that reasonable visual inspection would fail to disclose it, then the claim must be made within five (5) days after the builder learns of the defect. The manufacturer will not be liable for any defect unless claim is made one (1) year after date of the original shipment by the manufacturer to builder or his customer. The manufacturer will be given a reasonable opportunity to inspect defective materials upon receipt of claim by builder. If a defect is of such nature that it can be remedied by a field operation at the job site without the necessity of returning the material to the manufacturer, then upon written authorization of the manufacturer, the builder may repair or cause the material to be repaired and the manufacturer will reimburse the builder for the cost of the repair in accordance with the written authorization. Unless noted otherwise, all bracing as shown and provided by the manufacturer for this building is required and shall be installed by the erector as a permanent part of the structure. Temporary supports, such as temporary guys, braces, false work, cribbing or other elements required for the erection operation will be determined and furnished and installed by the erector. These temporary supports will secure the steel framing, or any partly assembled steel framing, against loads comparable in intensity to those for which the structure was designed, resulting from wind, seismic forces and erection operations, but not the loads resulting from the performance of work by or the acts of others, nor such unpredictable loads as those due to tornado, explosion or collision. (sect. 7.10.3 AISC code of standard practice, 13th ed.) Design of gutter and downspout is a function of the rainfall intensity and area to be drained. Design parameters utilized are in accordance with the 2006 low rise building systems manual and/or the 12th edition of the architectural graphic standards, as applicable. Proper owner maintenance dictates that the drainage system be kept free of debris and/or ice at all times to ensure proper function of the gutter and downspout. In those cases where the owner/tenant of a property is unwilling or unable to provide proper maintenance, elimination of gutter should be considered as an alternative.

PRODUCT CERTIFICATION The building manufacturer is member of the Metal Building Manufacturers Associations.
The building manufacturer's fabrication and products are covered by one or more of the following certification:
1. Approved fabricator of prefabricated buildings and components. Reference IAS(MB-205)
2. City of Houston approved fabricator (registration no. 964)

International Building Code (IBC) Material properties of steel plate used in the fabrication of primary rigid frames, and primary structural members of cold-formed sections, conform to ASTM-A529 or A-572. Flanges with thickness of 1"or less and width of 12"or less conformed to A-529 with minimum yield point of 55,000 PSI. Flanges greater than 3/8" in thickness and 12" in width conformed to with a min. yield point of 50,000 PSI. Material properties of pipe sections conform to ASTM-A53 type E, Grade B with a min. yield point 35,000. Material properties of hot rolled steel members conform to the requirements of ASTM-A992 or A-572 with a min. yield point of 50,000 PSI. Material properties of cold formed light gauge steel members conform to ASTM-A1011 Grade 55 with a min. yield point of 55,000 PSI. Materials properties of roof/wall sheeting, base material conform to ASTM-A792 Grades 50 or 80 with min. yield point of 50,000 PSI an 80,000 PSI respectively, as required by design Coating & base material is 55% aluminum-zinc alloy in accordance with AZ55 for unpainted or AZ50 for painted specification.Cable utilized for bracing conforms to ASTM A475.Cable bracing is to be installed to a tout condition with all slack removed. Rod & angle utilized for bracing members conform to ASTM A36. Structural joints with ASTM A-325 high strength bolts, where indicated on the drawings, shall be assembled and the fasteners tightened in accordance with the bolt tightening procedure per MBMA '96 IV 6.9. All joints will be assembled without washers unless otherwise noted. All steel members except bolts, fasteners & cable shall receive one shop coat of iron oxide corrosion inhibitive primer, meeting the performance requirements pf SSPC paint Specification #15. Shop & field inspections and associated fees are the responsibility of the contractor, unless stipulated otherwise in the contract.

Packing List: 12345

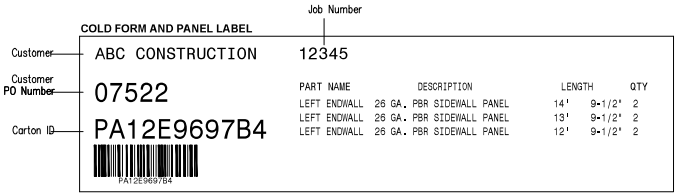
Ship To: LUIS MARTINEZ
5487 FM 744
PAWNDE, TX, 71576

Truck ID: EXPRESS

Carton ID	Piece Mark	Description	Dims/Qty	Length	Unit Weight	Gross Weight	Order#	- Line# -	Cust/PO#
C128590		BUILDING SERVICE	0x0x0			681			
	RF1-1	BUILT UP SECTION	2	8' 3-7/16"	124,0	248	12345	1	896790
	RF1-2	BUILT UP SECTION	2	10' 7-5/8"	154,0	308	12345	2	896790
	RF2-1	BUILT UP SECTION	1	8' 3-7/16"	125,0	125	12345	3	896790
C128945		BUILDING SERVICE	0x0x0			190			
	EC-1	ENDWALL COLUMN 8X35C16	2	9' 10-15/16"	27,5	55	12345	8	896790
	EC-2	ENDWALL COLUMN 8X35C16	2	11' 8-7/16"	33,3	67	12345	9	896790
	ER-1	ENDWALL RAFTER 8X35C14	2	8' 9-5/8"	25,1	50	12345	10	896790
	ER-2	ENDWALL RAFTER 8X35C14	2	8' 9-5/8"	25,1	50	12345	11	896790
PA12E9697B4		26ga PBR DESERT SAND PANEL SMP	178x0x0			222			
	LEFT ENDWALL	26GA PBR ENDWALL PANEL	2	14' 9-1/2"	39,5	79	12345	35	896790
	LEFT ENDWALL	26GA PBR ENDWALL PANEL	2	13' 9-1/2"	37,0	74	12345	39	896790
	LEFT ENDWALL	26GA PBR ENDWALL PANEL	2	12' 9-1/2"	34,5	69	12345	41	896790
C127443-BUNDLE ZEE		BUNDLE ZEE	0x0x0			190			
	G-1	ZEE 8 X 2-3/8 X 2-1/8 16GA RED OXIDE	4	4' 7-1/2"	12,7	51	12345	17	896790
	G-2	ZEE 8 X 2-3/8 X 2-1/8 16GA RED OXIDE	2	12' 7-1/2"	35,0	70	12345	18	896790
	G-3	ZEE 8 X 2-3/8 X 2-1/8 16GA RED OXIDE	4	4' 3-1/2"	11,7	47	12345	19	896790
	G-4	ZEE 8 X 2-3/8 X 2-1/8 16GA RED OXIDE	1	8' 1-1/2"	22,0	22	12345	20	896790
C127088-WAREHOUSE		WAREHOUSE BOX 1	0x0x0			222			
		R PANEL OUTSIDE CLOSURE STRIP 36"	22		0,0	1	12345	81	896790
		TUBE CAULKING SILICONE CLEAR 10.3 OZ TUBE	14		1.1	16	12345	83	896790
		12 X 1-1/4 SELF DRILLING CARBON SCREW LIGHT STONE	750		0,0	15	12345	91	896790
C126431-trim box 1		trim box 1	21x0x0			149			
		FL-31 26GA EAVE TRIM - (ALL PANELS) - LIGHT STONE SMP	2	20' 2"	13.5	27	12345	59	896790
		FL-21 26GA SCULTURE RAKE END - ("R PANEL) LIGHT STONE SMP	4	15' 3"	22.2	89	12345	60	896790
		FL-10 26GA CORNER TRIM - OUTSIDE ("R" AND "A" PANEL) DESERT SAND SMP	4	10' 0"	8,2	33	12345	63	896790

PACKING LIST EXAMPLE

COLD FORM AND PANEL LABEL



STRAIGHT BILL OF LADING - SHORT FORM - ORIGINAL - NOT NEGOTIABLE

DATE	CARRIER	BILL OF LADING #
10/07/11	JOE TRUCKING	54321

SHIPPER AND ORIGIN	CONSIGNEE AND DESTINATION
ABC BUILDINGS 17612 BROWN RD HOUSTON, TX	BOB'S BUILDING c/o LARRY UNDERWOOD 3387 DELTA RD HUEYTOWN, AL 35023 County of:
Route: Phase: Load: Trailer # 50582 Tracking # Freight PO# 41433	Order # 12345 Ship Status: Order Type: ABC Building Add'l Order #s

COD AMOUNT: $0.00

FOR FREIGHT COLLECT SHIPMENTS: Subject to section 7 of conditions of applicable Bill of Lading, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement: The carrier shall not make delivery of this shipment without payment of freight and other lawful charges.

# PACKAGES	KIND OF PACKAGES, DESCRIPTION OF ARTICLES, SPECIAL MARKS, AND EXCEPTIONS	WEIGHT	CLASS OR RATE
1	LOT MISC. BUILT UP / STRUCTURAL / COLD FORM / PANEL / TRIM / CANOPY / 2 BUNDLES OF RED & GALV ANGLE	35260	

Carrier: Print Name: _____
Tractor #: _____
TOTAL WEIGHT (LBS) 35,260

RECEIVED, subject to the classifications and the tariffs in effect on the date of issue of the Bill of Lading, the property described above is in apparent good order, except as noted (contents and condition of contents in packages unknown), marked, consigned and destined as indicated above, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery as said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any part of said property over all of any portion of said route to destination and as to each party at any time interested in all or any said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Straight Bill of Lading set forth: (1) in the National Motor Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.

Any alteration, addition, or erasure in the bill of lading shall be made with the special notation hereon of the party issuing this Bill of Lading, shall be without effect in the absence of such notation, and this Bill of Lading shall be enforceable according to its original tenor.

THIS MATERIAL MUST BE DELIVERED BY: _____

Receiver Signature: _____ Date Picked Up: _____ Time: _____

The property described above is in apparent good order, except as noted (contents and condition in packages unknown), marked, labelled, and is in proper condition for transportation according to the applicable regulations of the Department of Transportation.

Consignee's Signature: _____ Date: _____

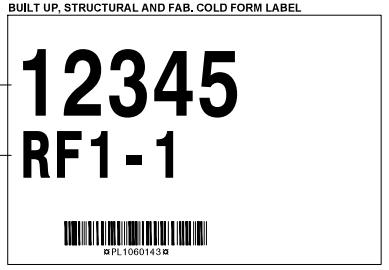
BILL OF LADING EXAMPLE

TRIM PIECE LABEL

TRIM BUNDLE AND WAREHOUSE LABEL

BUNDLE LABEL EXAMPLES

BUILT UP, STRUCTURAL AND FAB. COLD FORM LABEL



PIECE LABEL EXAMPLES

CERTIFIED FOR CONSTRUCTION

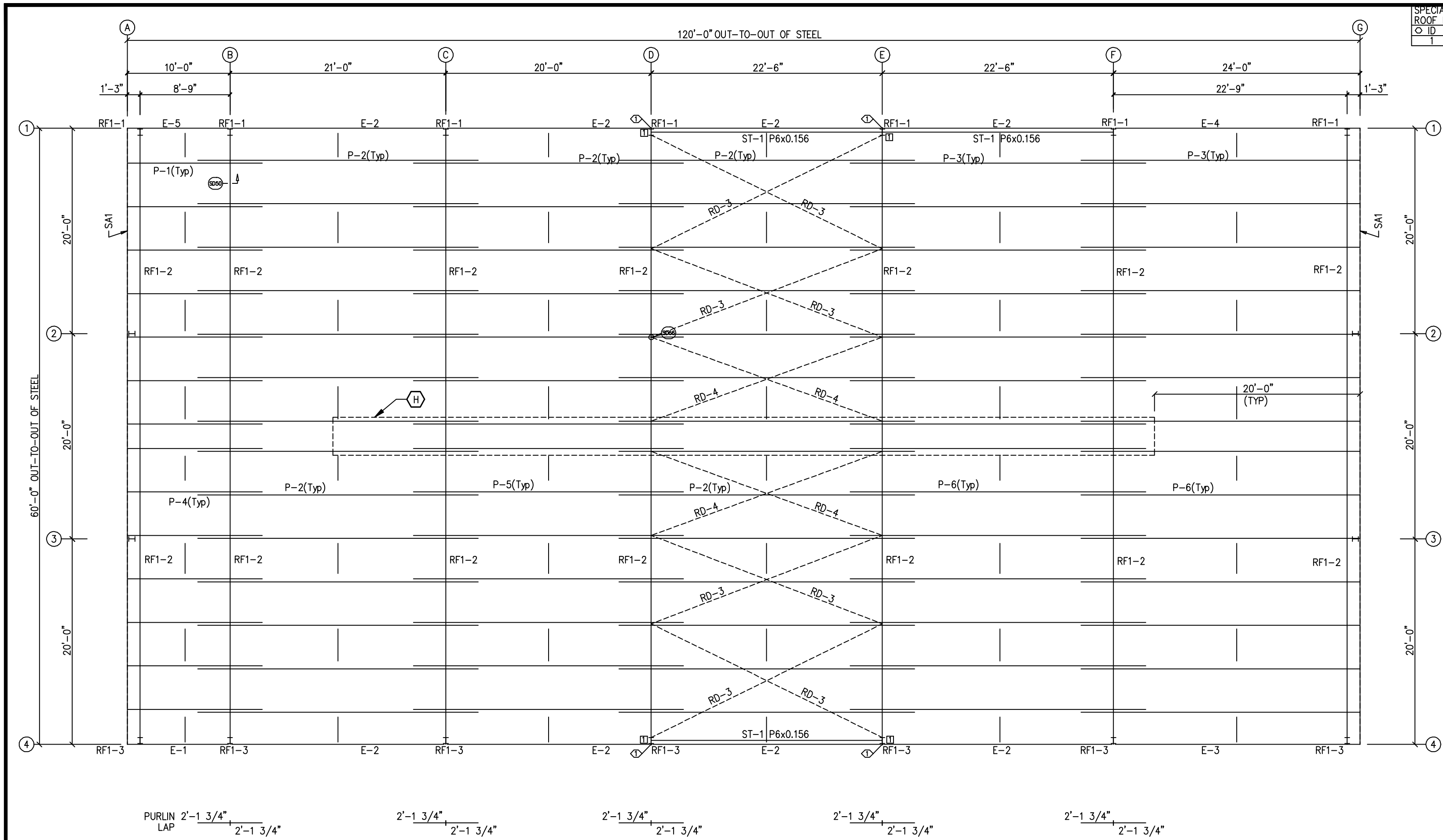
UNITED STEEL STRUCTURES INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1314
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	120'-0" COMPRESSOR BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4486
	188583
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	COVER SHEET
DWG #	C3 of 3



ROOF FRAMING PLAN

NO LINER PANEL

SPECIAL BOLTS ROOF PLAN					
ID	QUAN	TYPE	DIA	LENGTH	WASH
1	4	A307	1/2"	1 1/4"	0

MEMBER TABLE ROOF PLAN	
MARK	PART
P-1	8X35Z14
P-2	8X35Z14
P-3	8X35Z12
P-4	8X35Z14
P-5	8X35Z14
P-6	8X35Z12
E-1	8E14
E-2	8E14
E-3	8E14
E-4	8E14
E-5	8E14
RD-3	RD0625
RD-4	RD0500

CONNECTION PLATES ROOF PLAN	
ID	MARK/PART
1	CL-18

UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1300
FAX (281) 496-1314
WWW.USSI.COM

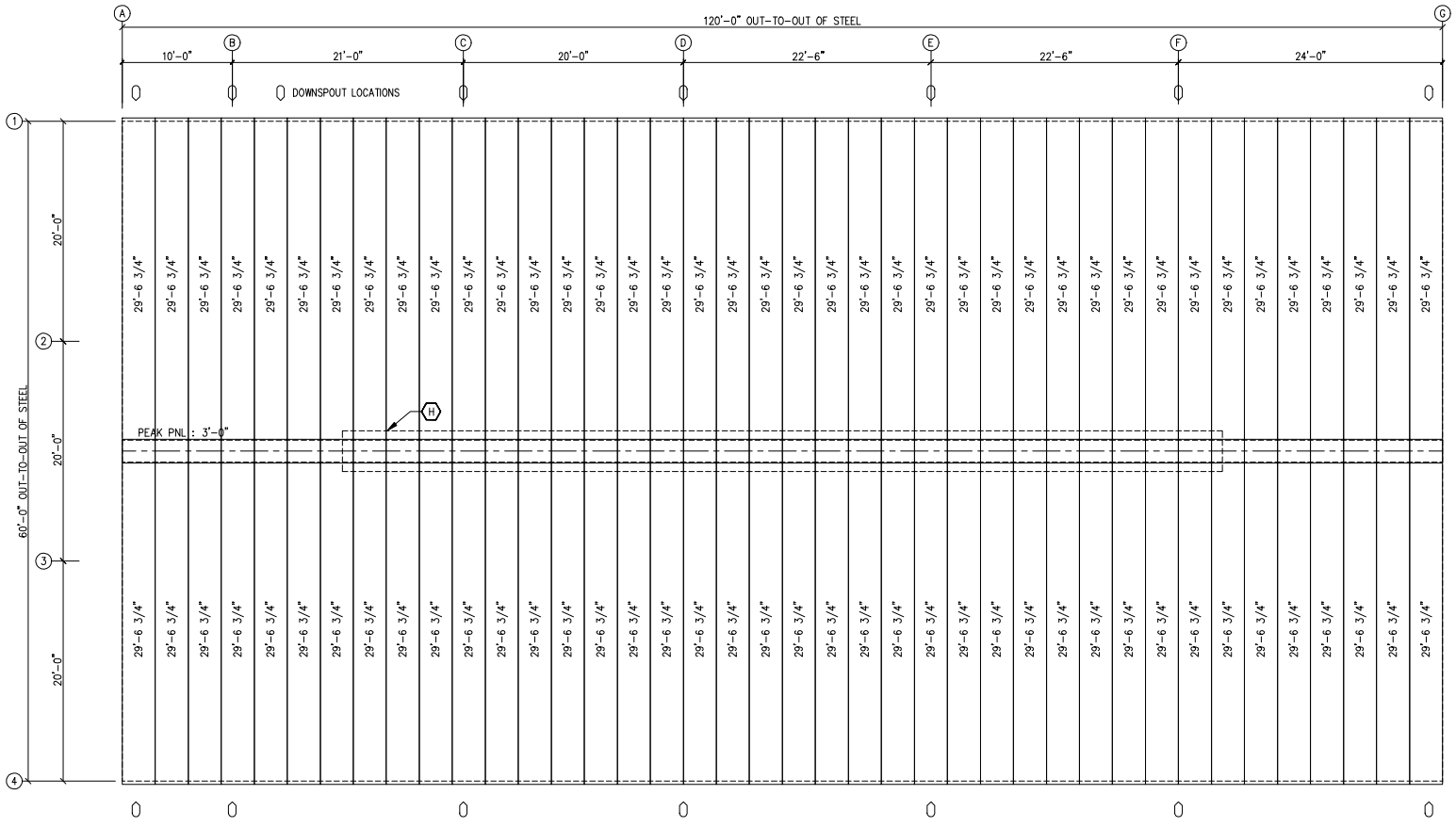
ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER PO#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: 120'-0" COMPRESSOR BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
ROOF FRAMING PLAN
DWG # E1 of 25

CERTIFIED FOR CONSTRUCTION



ROOF SHEETING PLAN

PANELS: 26 GA. PBR – POLAR WHITE

CERTIFIED FOR CONSTRUCTION

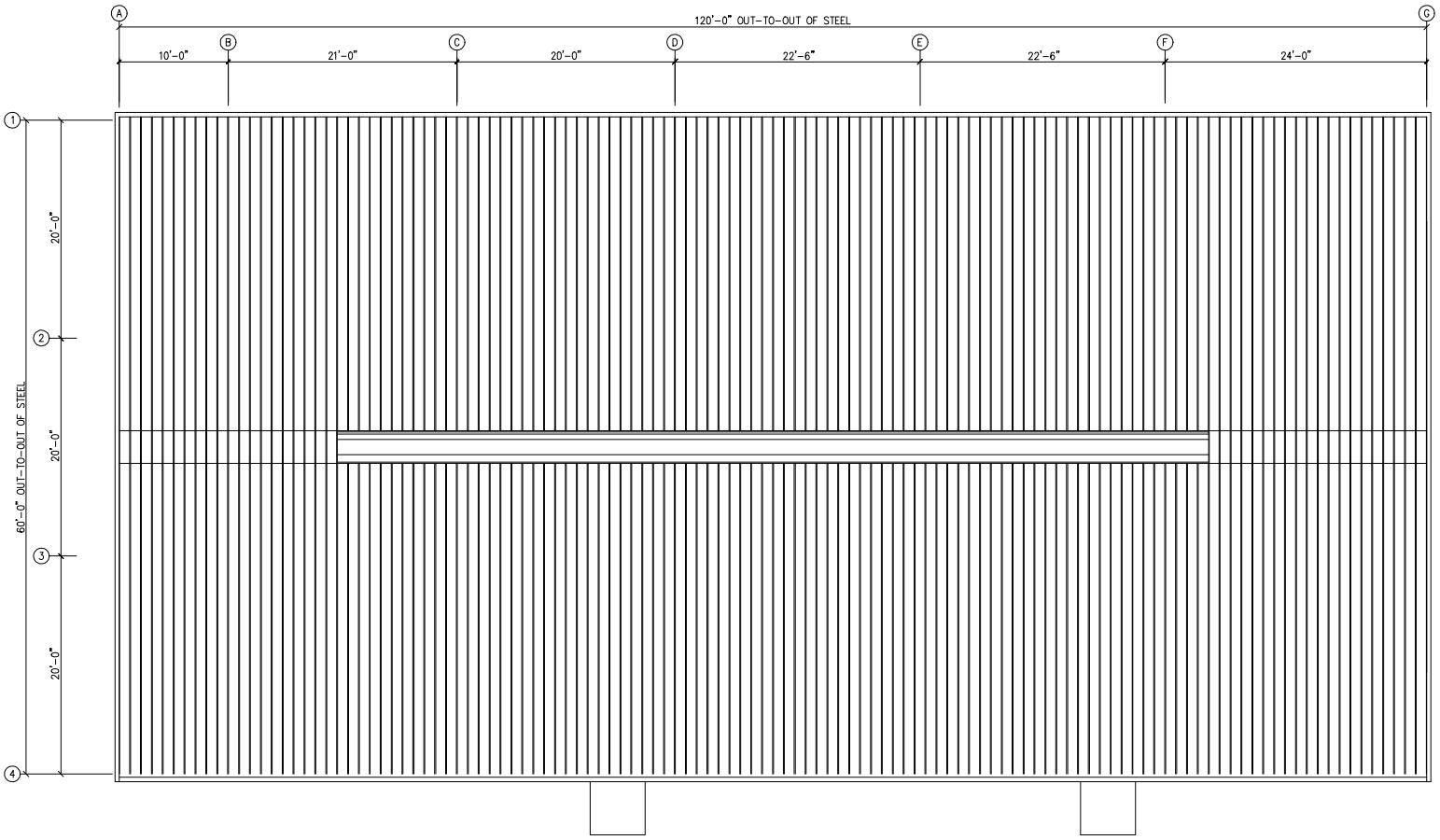
UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	120'-0" COMPRESSOR BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4486
	188583
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ROOF SHEETING PLAN
DWG #	E2 of



ROOF PLAN

CERTIFIED FOR CONSTRUCTION

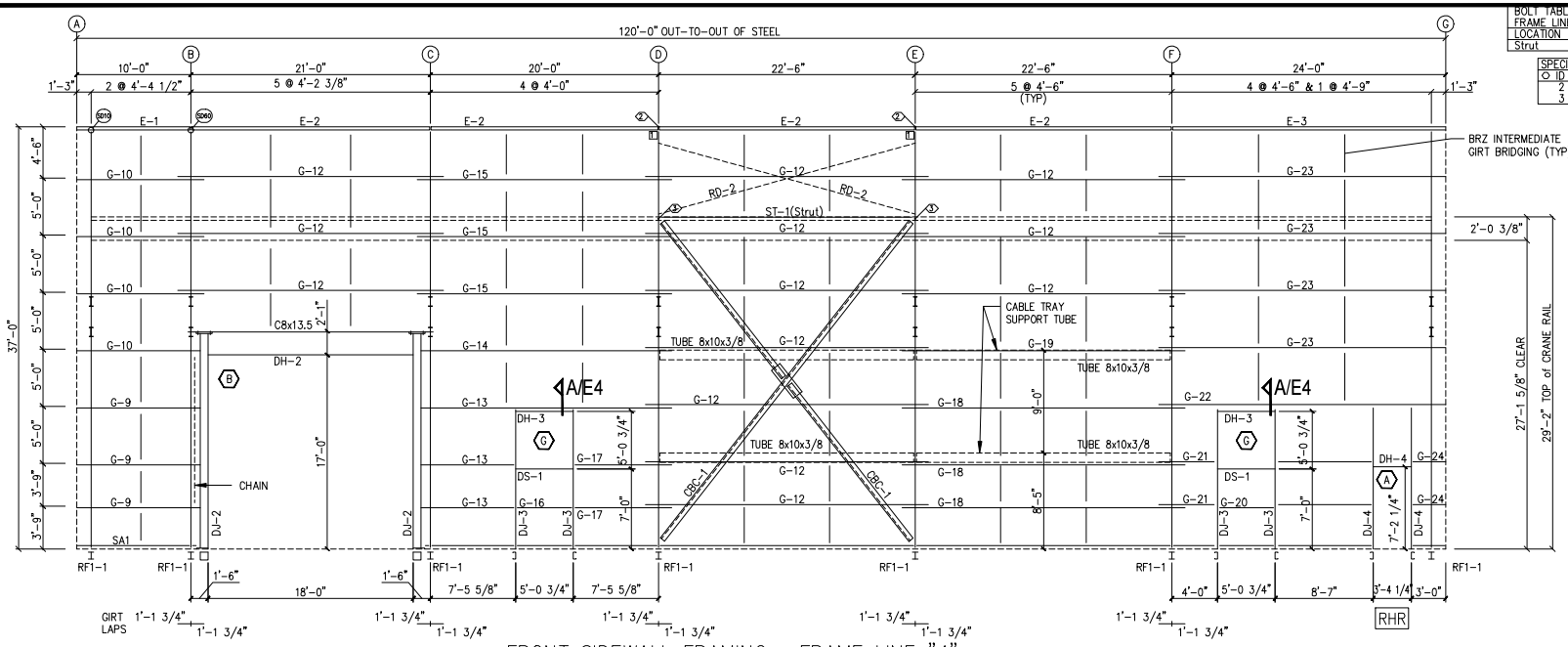
UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314
www.unitedsteelstructures.com

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

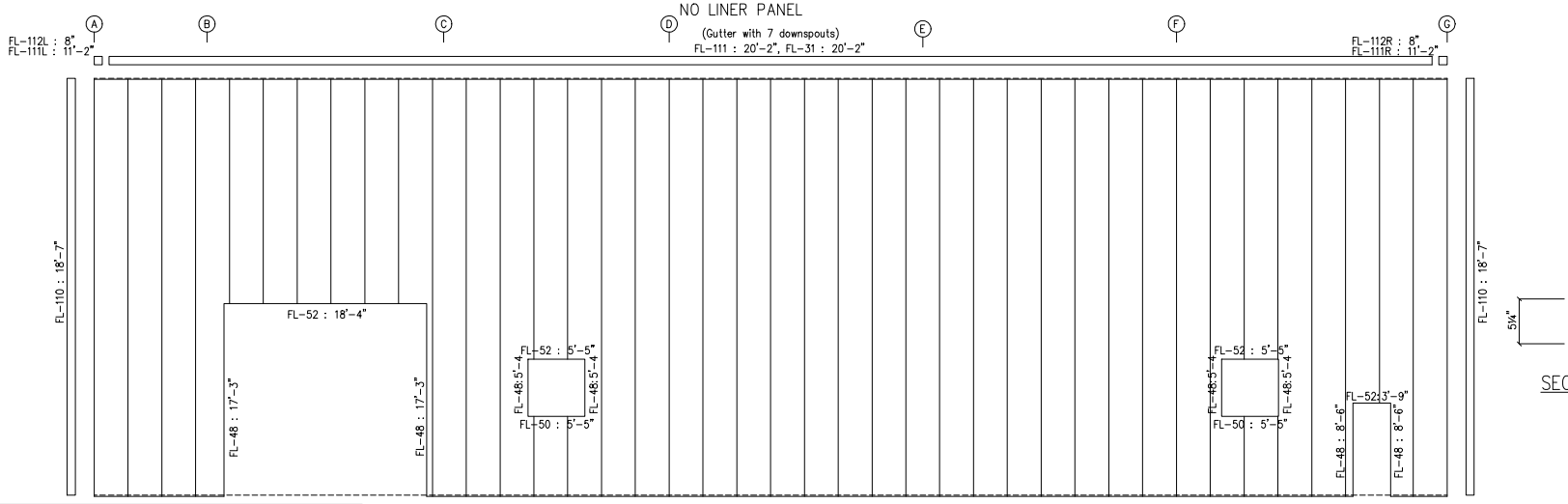
CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	120'-0" COMPRESSOR BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4486
	188583
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ARCHITECTURAL ROOF PLAN
DWG #	E3 of



FRONT SIDEWALL FRAMING: FRAME LINE "4"



FRONT SIDEWALL SHEETING & TRIM: FRAME LINE "4"

PANELS: 26 GA. PBR – ASH GRAY

GENERAL NOTES:
TRIM IS FIGURED WITH 2" TRIM LAP UNLESS NOTED ON A DETAIL.
FIELD CUT PANELS AT FRAMED OPENINGS, WALKDOORS, AND WINDOWS.
FORMED BASE TRIM (IF USED) TO BE FIELD MITERED AT CORNERS.
FIELD SLOT GIRTS AS REQUIRED FOR CABLE BRACE CLEARANCE.

BOLT TABLE
FRAME LINE 4

LOCATION	QUAN	TYPE	DIA	LENGTH
Strut	2	A325	5/8"	1 3/4"

SPECIAL BOLTS

ID	QUAN	TYPE	DIA	LENGTH	WASH
2	4	A307	1/2"	1 1/4"	0
3	3	A325	5/8"	1 3/4"	0

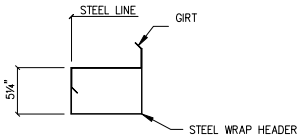
CONNECTION PLATES
FRAME LINE 4

ID	MARK/PART
1	CL-18

MEMBER TABLE
FRAME LINE 4

MARK	PART
DJ-2	HSS 8x8x3/8
DJ-3	8X45C12
DJ-4	8X35C14
DH-2	8X25C16
DH-3	8X25C16
DH-4	8X25C16
DS-1	8X25C16
E-1	8E14
E-2	8E14
E-3	8E14
G-9	8X35Z16
G-10	8X35Z16
G-11	8X35Z14
G-12	8X35Z14
G-13	8X35Z16
G-14	8X35Z16
G-15	8X35Z16
G-16	8X35Z16
G-17	8X35Z16
G-18	8X35Z14
G-19	8X35Z14
G-20	8X35Z14
G-21	8X35Z16
G-22	8X35Z16
G-23	8X35Z16
G-24	8X35Z16
ST-1	P6X156
CBC-1	DL4X4X1/4
RD-2	RD0750

DOOR SWING LEGEND



SECTION "A/E4"

CERTIFIED FOR CONSTRUCTION

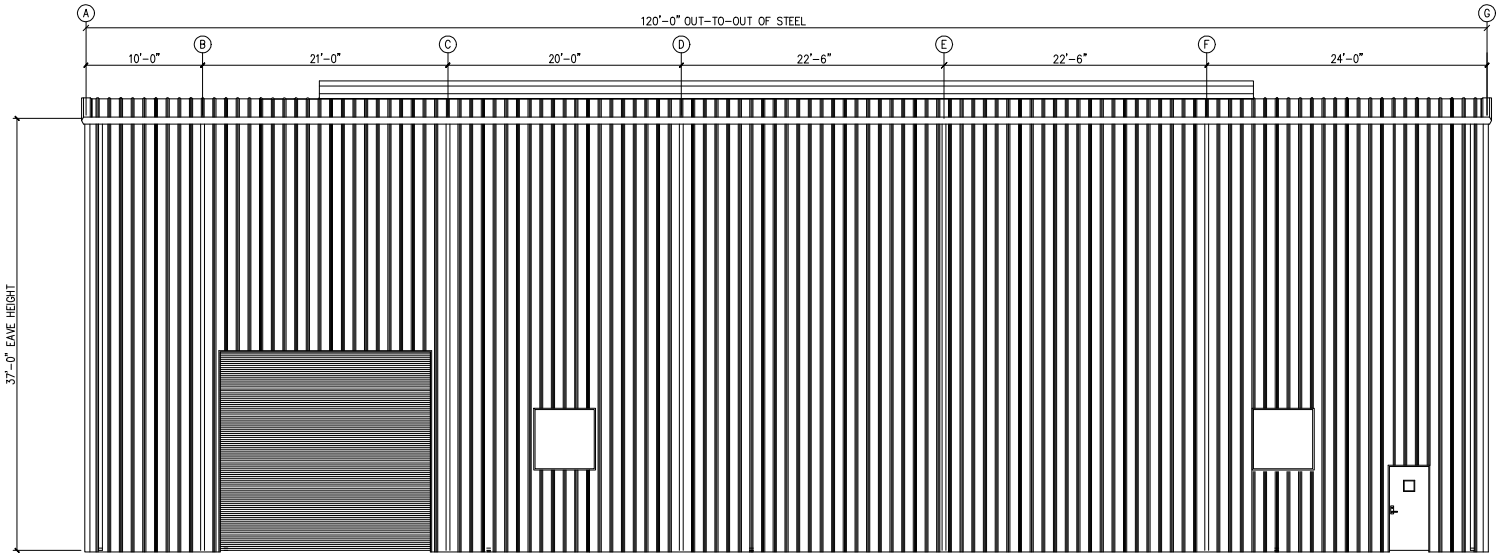
UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1314
FAX (281) 496-1314
www.unitedsteelstructures.com

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER P/#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: 120'-0" COMPRESSOR BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
SIDEWALL ELEVATION
DWG # E4 of



FRONT SIDEWALL FRAME LINE "4"

CERTIFIED FOR CONSTRUCTION

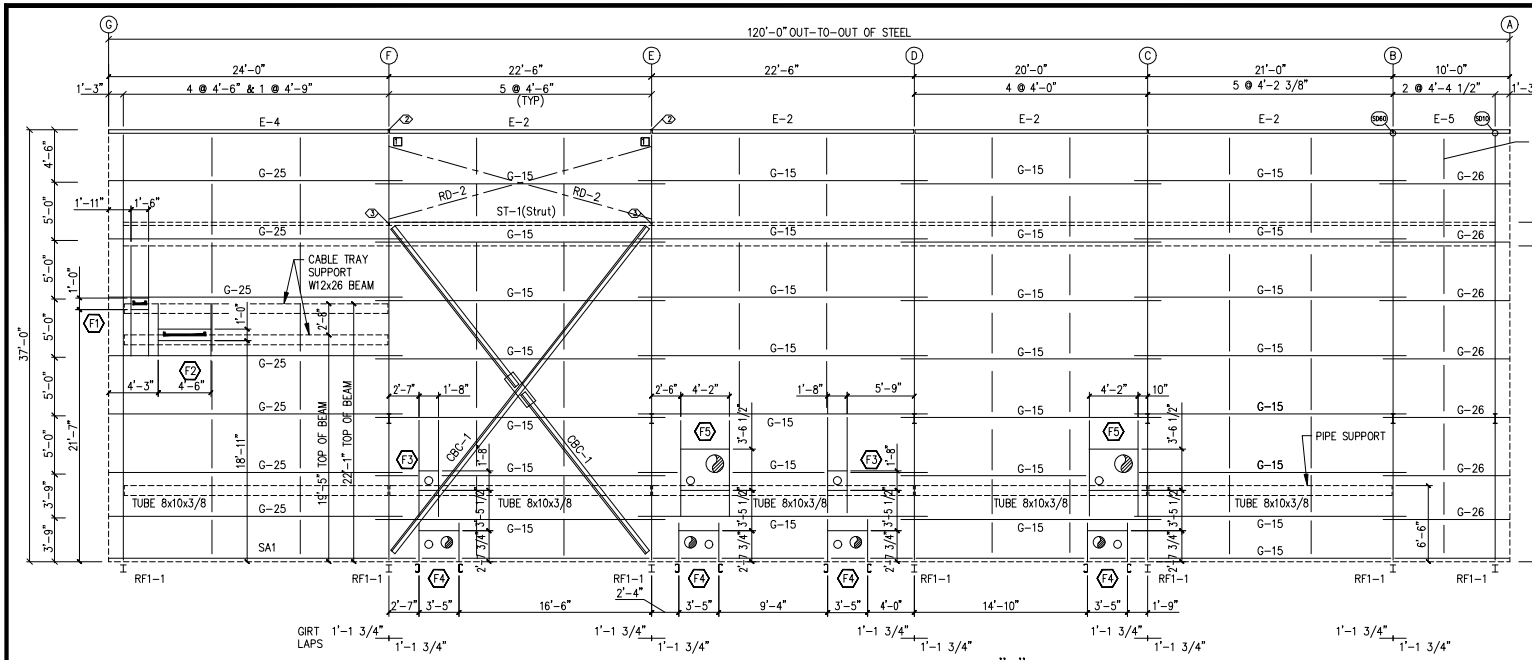
UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENGLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314
www.unitedsteel.com

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

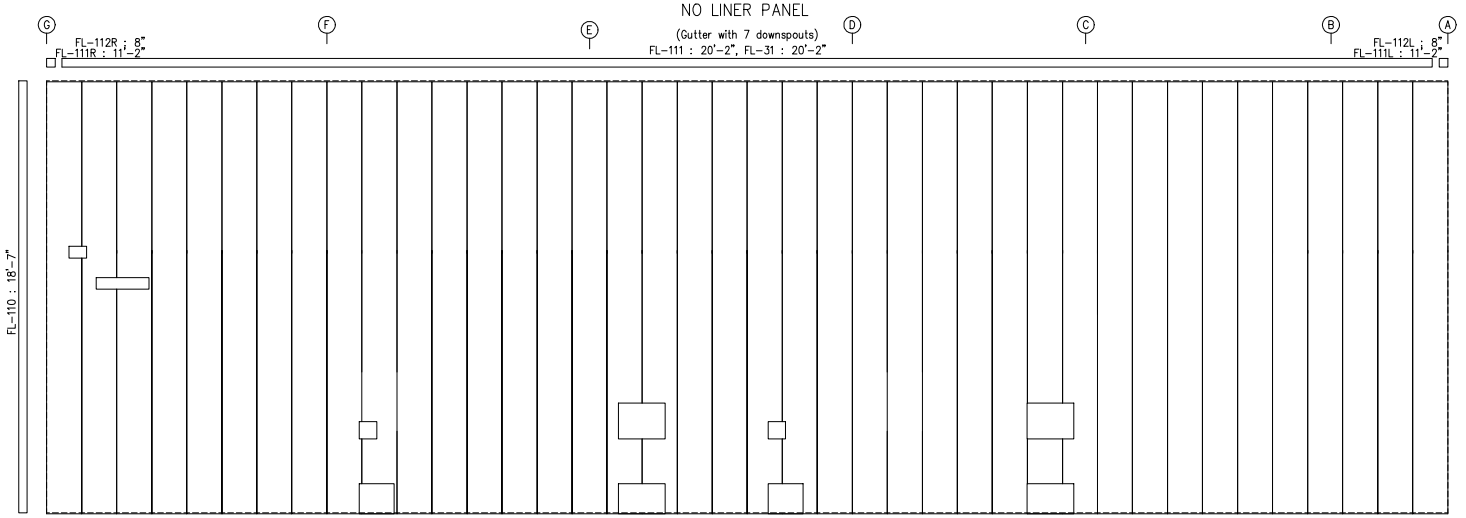
CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	120'-0" COMPRESSOR BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4486
	188583
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	SIDEWALL ELEVATION
DWG #	E5 of



BACK SIDEWALL FRAMING: FRAME LINE "1"



BACK SIDEWALL SHEETING & TRIM: FRAME LINE "1"

PANELS: 26 GA. PBR – ASH GRAY

GENERAL NOTES:
TRIM IS FIGURED WITH 2" TRIM LAP UNLESS NOTED ON A DETAIL.
FIELD CUT PANELS AT FRAMED OPENINGS, WALKDOORS, AND WINDOWS.
FORMED BASE TRIM (IF USED) TO BE FIELD MITERED AT CORNERS.
FIELD SLOT GIRTS AS REQUIRED FOR CABLE BRACE CLEARANCE.

BOLT TABLE
FRAME LINE 1

LOCATION	QUAN	TYPE	DIA	LENGTH
Strut	2	A325	5/8"	1 3/4"

SPECIAL BOLTS

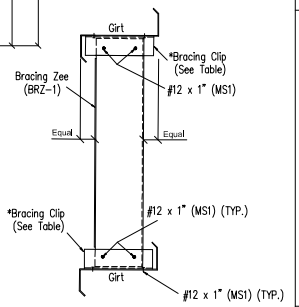
ID	QUAN	TYPE	DIA	LENGTH	WASH
2	4	A307	1/2"	1 1/4"	0
3	3	A325	5/8"	1 3/4"	0

CONNECTION PLATES
FRAME LINE 1

ID	MARK/PART
1	CL-18

MEMBER TABLE
FRAME LINE 1

MARK	PART
E-2	8E14
E-4	8E14
E-5	8E14
G-9	8X35Z16
G-10	8X35Z16
G-11	8X35Z14
G-12	8X35Z14
G-13	8X35Z16
G-14	8X35Z16
G-15	8X35Z16
G-16	8X35Z16
G-17	8X35Z16
G-18	8X35Z14
G-19	8X35Z14
G-20	8X35Z14
G-21	8X35Z16
G-22	8X35Z16
G-23	8X35Z16
G-24	8X35Z16
G-25	8X35Z16
G-26	8X35Z16
ST-1	P6X156
CBC-1	DL4x4x1/4
CB-2	RD0750



NOTE: Sim. Conn. at Base & Eave Strut

GIRT DEPTH	BRACING CLIP
8"	BRC-7
10"	BRC-9

Note: Bracing Clip locator buttons are to be placed in holes pre-drilled in girts.

Intermediate Girt Bridging (Typ. At All Walls)

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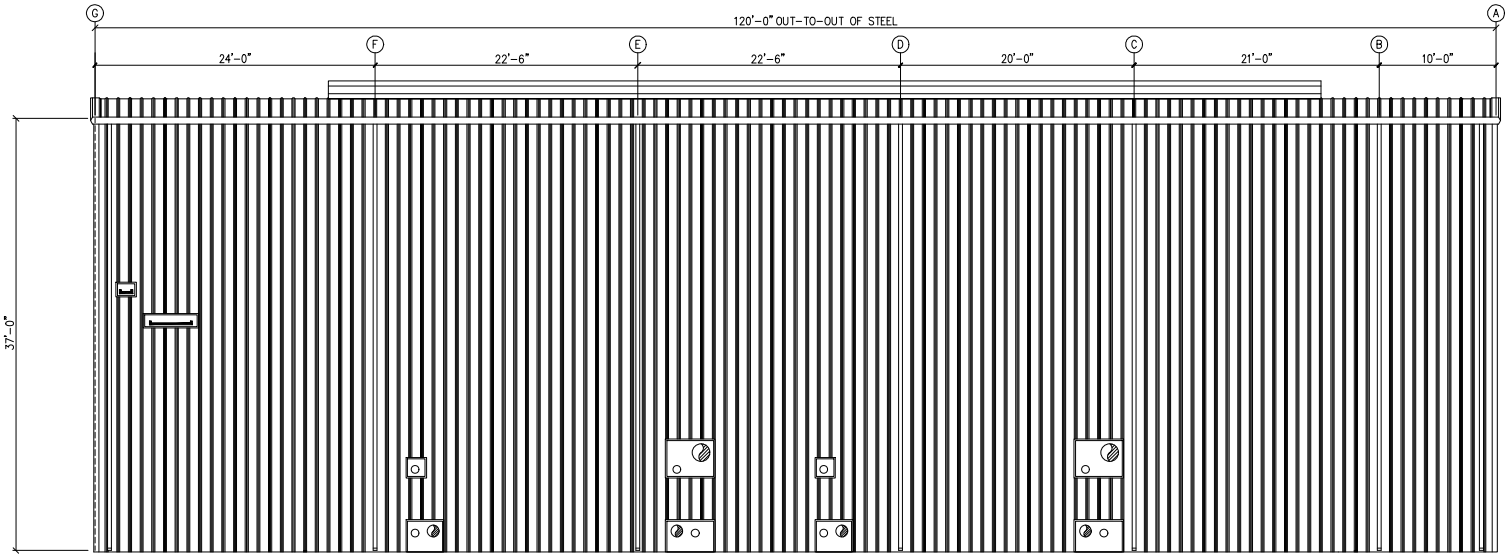
ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER PO#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: 120'-0" COMPRESSOR BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
SIDEWALL ELEVATION
DWG # E6 of



BACK SIDEWALL FRAME LINE "1"

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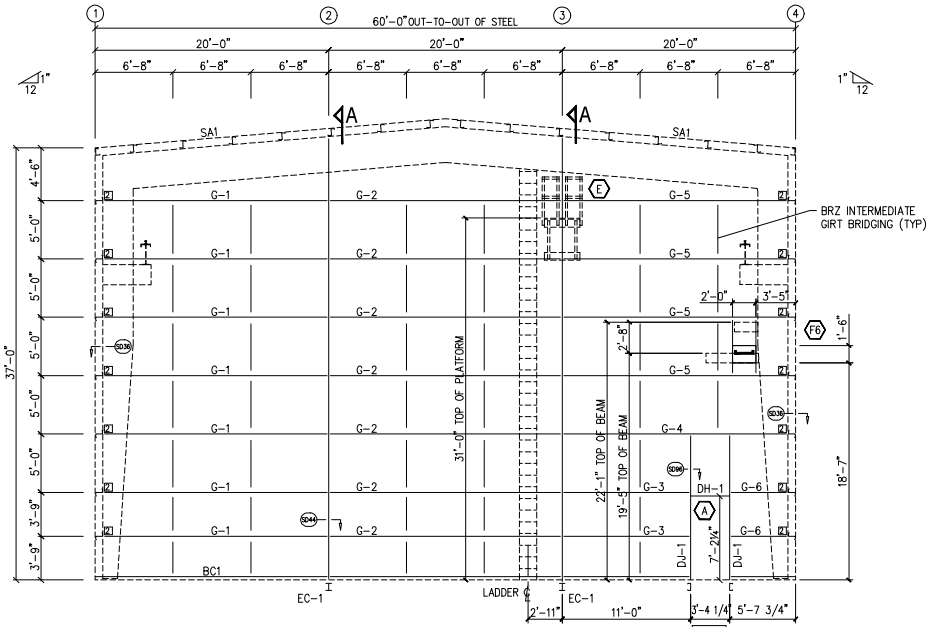
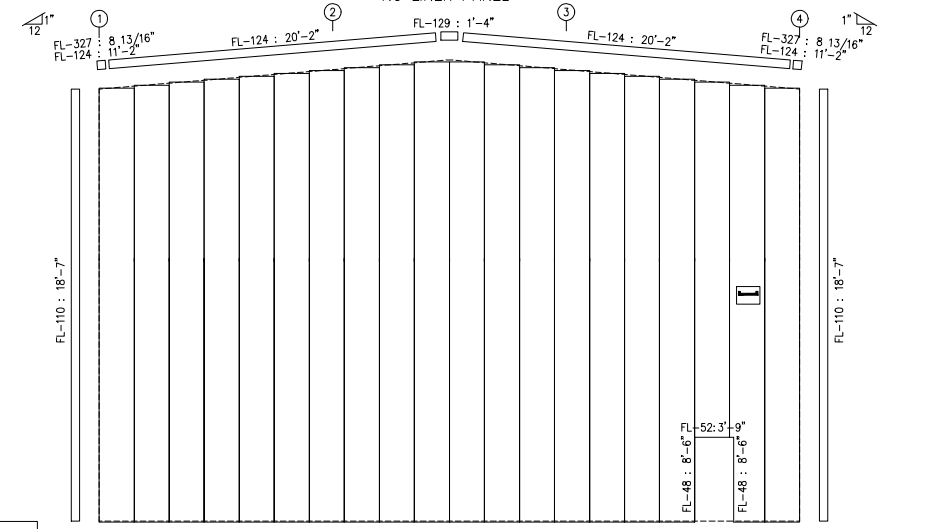
	SIDEWALL ELEVATION
DWG #	E7 of



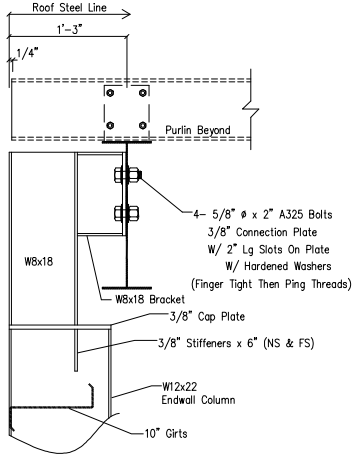
LEFT ENDWALL FRAMING: FRAME LINE "A"

NO LINER PANEL

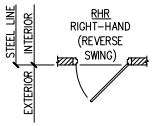


LEFT ENDWALL SHEETING & TRIM: FRAME LINE "A"

PANELS: 26 GA. PBR – ASH GRAY



SECTION "A"



DOOR SWING LEGEND

MEMBER TABLE	
FRAME LINE A	
MARK	PART
EC-1	W12x22
DJ-1	10X35C14
DH-1	10X25C16
G-1	10X35Z12
G-2	10X35Z12
G-3	10X35Z12
G-4	10X35Z12
G-5	10X35Z12
G-6	10X35Z12

CONNECTION PLATES	
FRAME LINE A	
ID	MARK/PART
1	n1
2	CL-65

GENERAL NOTES:
TRIM IS FIGURED WITH 2" TRIM LAP UNLESS NOTED ON A DETAIL.
FIELD CUT PANELS AT FRAMED OPENINGS, WALKDOORS, AND WINDOWS.
FORMED BASE TRIM (IF USED) TO BE FIELD MITERED AT CORNERS.
FIELD SLOT GIRTS AS REQUIRED FOR CABLE BRACE CLEARANCE.

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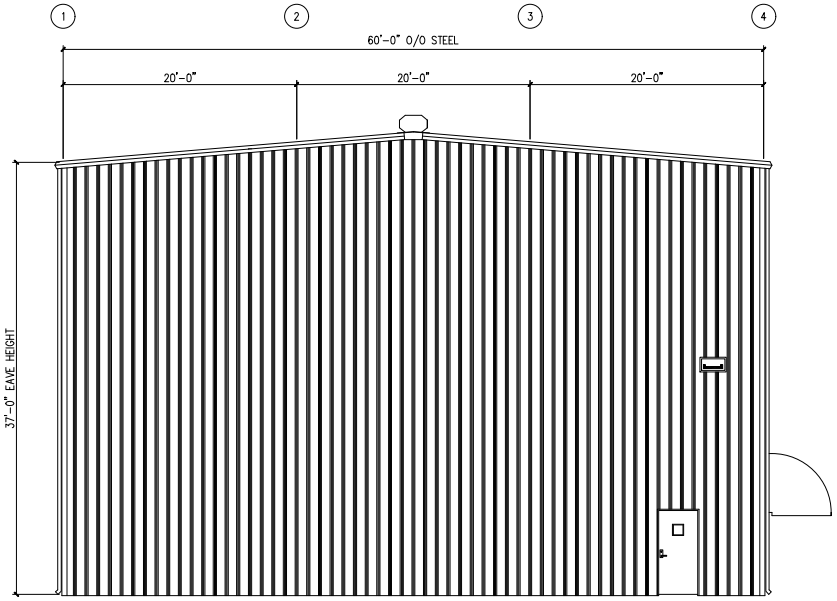
DATE:	
SCALE:	N.T.S.
	ENDWALL ELEVATION
DWG #	E8 of



LEFT ENDWALL FRAME LINE "A"

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DATE:	
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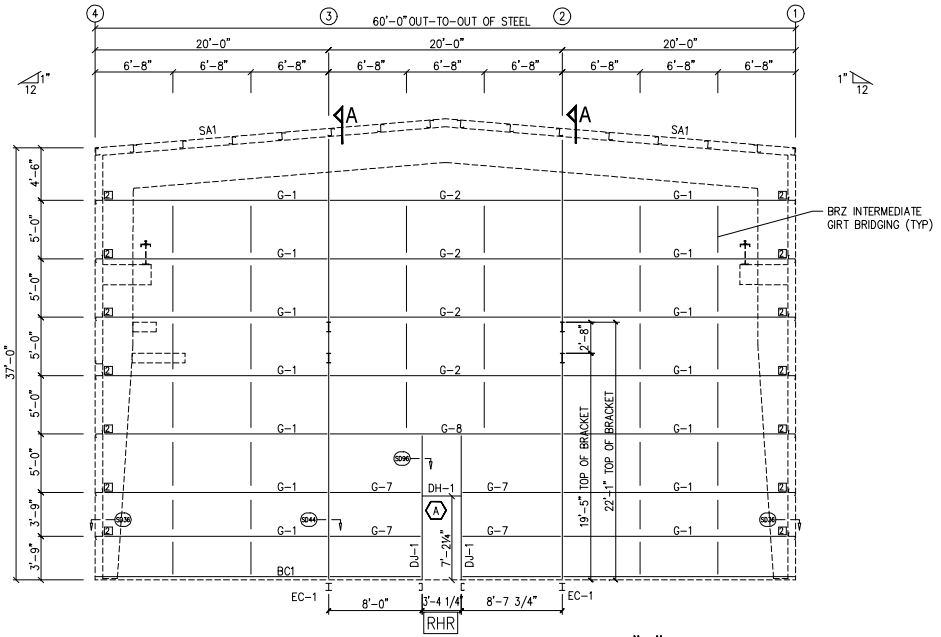
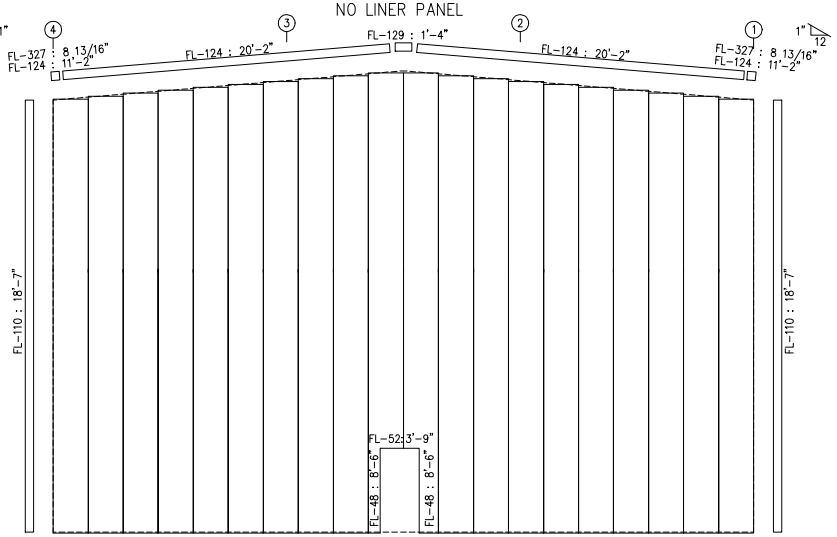
	ENDWALL ELEVATION
DWG #	E9 of



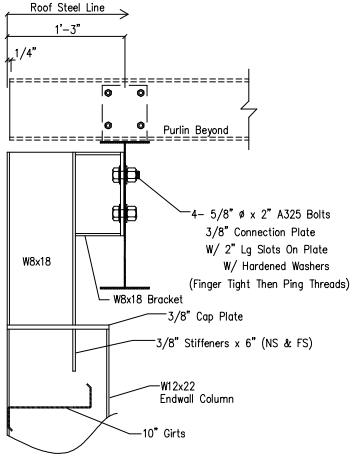
RIGHT ENDWALL FRAMING: FRAME LINE "G"

NO LINER PANEL



RIGHT ENDWALL SHEETING & TRIM: FRAME LINE "G"

PANELS: 26 GA. PBR – ASH GRAY



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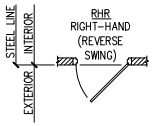

DOOR SWING LEGEND

MEMBER TABLE FRAME LINE H	
MARK	PART
EC-1	W12X22
DJ-1	10X35C14
DH-1	10X25C16
G-1	10X25Z12
G-2	10X25Z12
G-7	10X25Z12
G-8	10X25Z12

CONNECTION PLATES FRAME LINE H	
ID	MARK/PART
1	n1
2	CL-65

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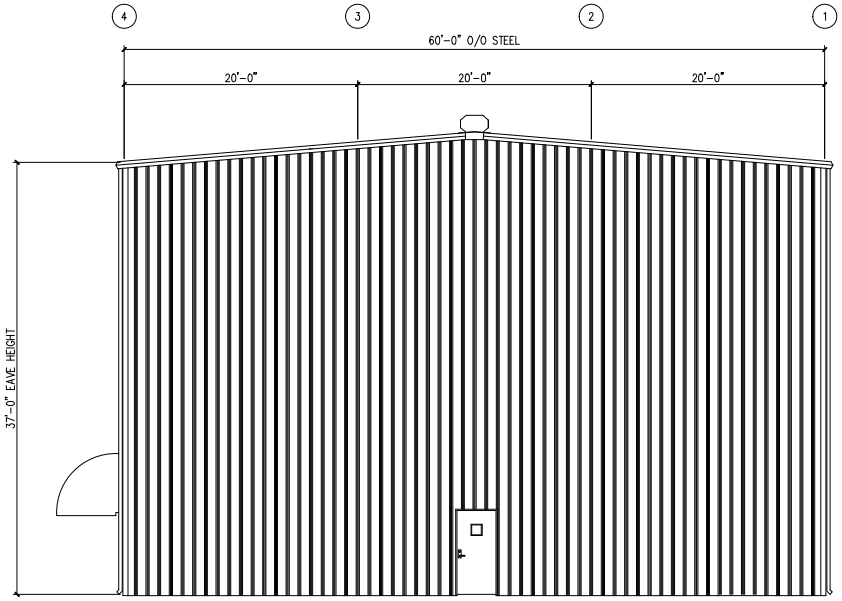
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4486
	188543
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ENDWALL ELEVATION
DWG #	E10 of



RIGHT ENDWALL FRAME LINE "G"

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CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ENDWALL ELEVATION
DWG #	E11 of

SPLICE PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	4	4	2	A325	7/8"	2 3/4"	8"	5/8"	3'-3 13/16"
SP-2	4	4	2	A325	3/4"	2 1/2"	6"	5/8"	3'-6 15/16"

W/ Hardened Washers

FLANGE BRACES: FBxx (1 or 2)
xx=length(in)
1) One Side; (2) Two Sides
A – 2X2X14Ga

MEMBER TABLE				
Mark	Web Depth Start/End	Web Plate Thick	Length	Outside Flange W x Thk x Length	Inside Flange W x Thk x Length
RF1-1	20.0/30.0	0.188	240.0	8 x 5/16" x 433.6	8 x 1/2" x 240.2
	30.0/30.0	0.188	162.4	8 x 5/16" x 38.7	8 x 1/2" x 162.4
	30.0/30.0	0.250	33.7		
RF1-2	30.0/30.0	0.250	82.5	6 x 5/16" x 320.0	6 x 3/8" x 94.5
	30.0/30.0	0.188	240.0		6 x 5/16" x 225.0
RF1-3	30.0/30.0	0.313	33.7	8 x 5/16" x 38.7	8 x 1/2" x 162.4
	30.0/30.0	0.188	162.4	8 x 5/16" x 433.6	8 x 1/2" x 240.2
	30.0/20.0	0.188	240.0		

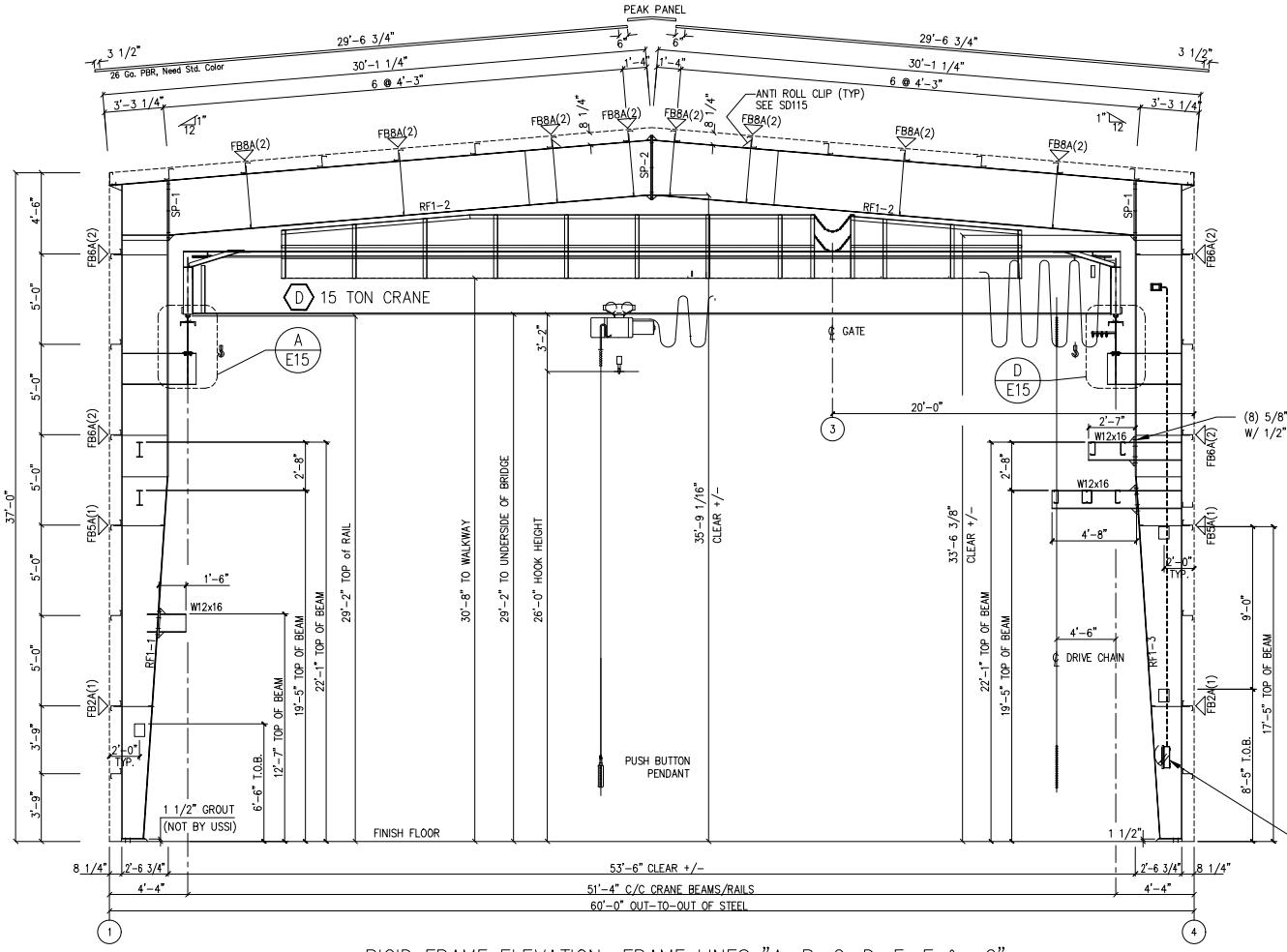
HIGH-STRENGTH BOLT TIGHTENING REQUIREMENTS

- ALL HIGH STRENGTH BOLTS (A325 AND A490) SHALL BE FULLY PRE-TENSIONED UNLESS NOTED OTHERWISE ON THE DRAWINGS OR BY WRITTEN PERMISSION OF THE ENGINEER OF RECORD.
- MEANS AND METHODS OF PRE-TENSIONING SHALL BE IN ACCORDANCE OF THE LATEST RCSC SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS.
- IT IS THE ERECTOR'S RESPONSIBILITY TO ENSURE BOLT TENSIONING IS DONE PROPER AND IN ACCORDANCE WITH THE STATED SPECIFICATIONS AND LOCAL JURISDICTIONS.

PLEASE NOTE: PROPER CARE AND HANDLING OF HIGH-STRENGTH BOLTS IS CRITICAL TO THE ABILITY TO PRE-TENSION.

- ALL BOLTS ARE SHIPPED FROM THE FACTORY IN SEALED KEGS OR BAGS TO THE JOB SITE.
- USSI CANNOT BE HELD RESPONSIBLE FOR BOLTS THAT FAIL AS A RESULT OF BOLTS NOT HANDLED IN A RESPONSIBLE FASHION.

REFERENCE THE LATEST RCSC EDITION SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A325 OR A490 BOLTS FOR PROPER JOBSITE HANDLING OF BOLTS.



FLOOR MOUNTED DISCONNECT AND RUNWAY J-BOX LOCATED @ LINE "A/4" AND ARE END USER SUPPLIED (NOT BY USSI OR ITS CRANE SUPPLIER)

NOTE:
SEE WALL ELEVATION DWGS, AND DWG. "E16" FOR PIPE / CABLE TRAY SUPPORT BEAM LOCATIONS.

RIGID FRAME ELEVATION: FRAME LINES "A, B, C, D, E, F & G"

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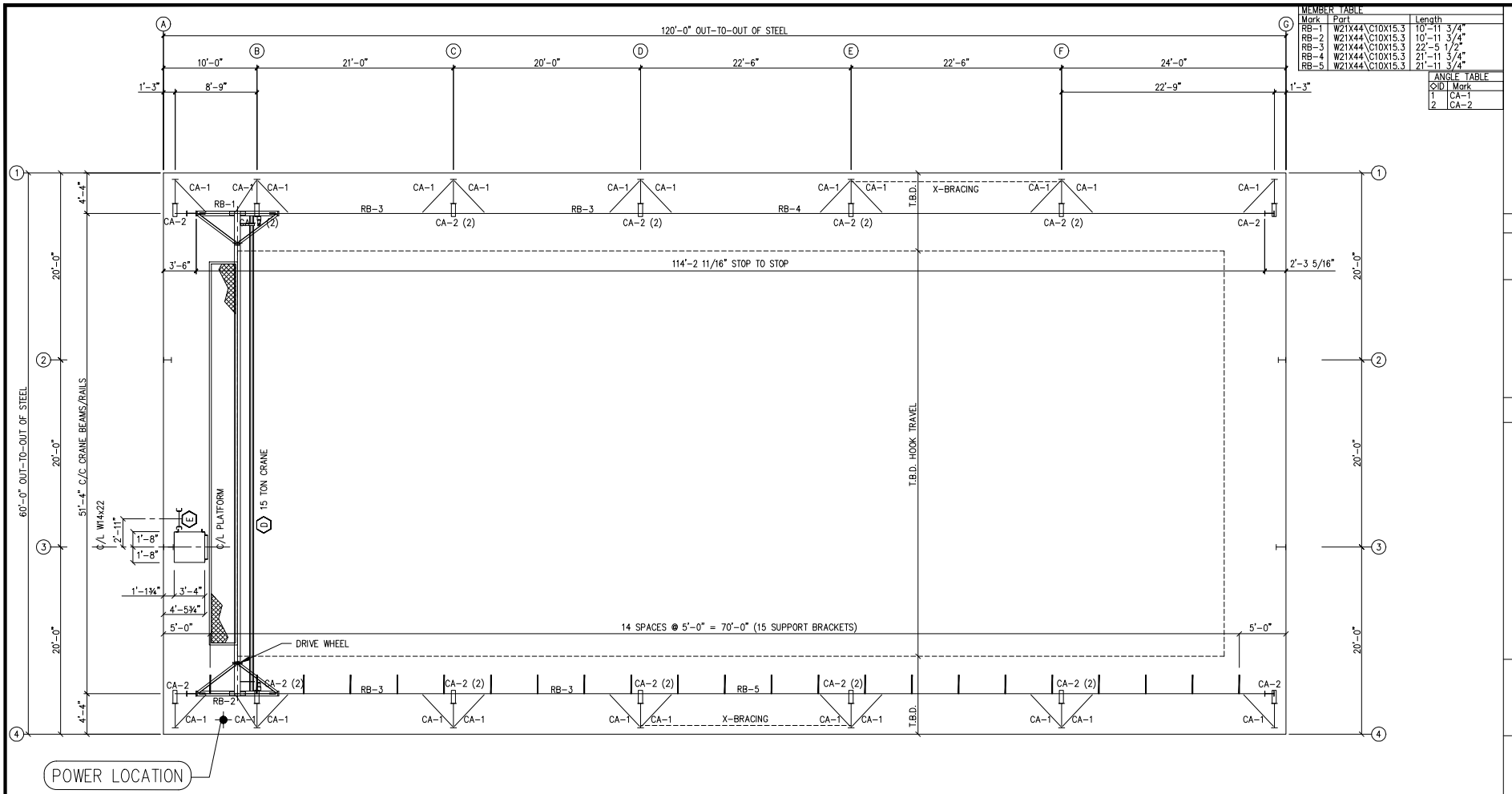
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4486
188543
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
CROSS SECTION
DWG # E12 of



CRANE PLAN

MEMBER TABLE

Mark	Part	Length
RB-1	W21X44\C10X15.3	10'-11 3/4"
RB-2	W21X44\C10X15.3	10'-11 3/4"
RB-3	W21X44\C10X15.3	22'-5 1/2"
RB-4	W21X44\C10X15.3	21'-11 3/4"
RB-5	W21X44\C10X15.3	21'-11 3/4"

ANGLE TABLE

O/D	Mark
1	CA-1
2	CA-2

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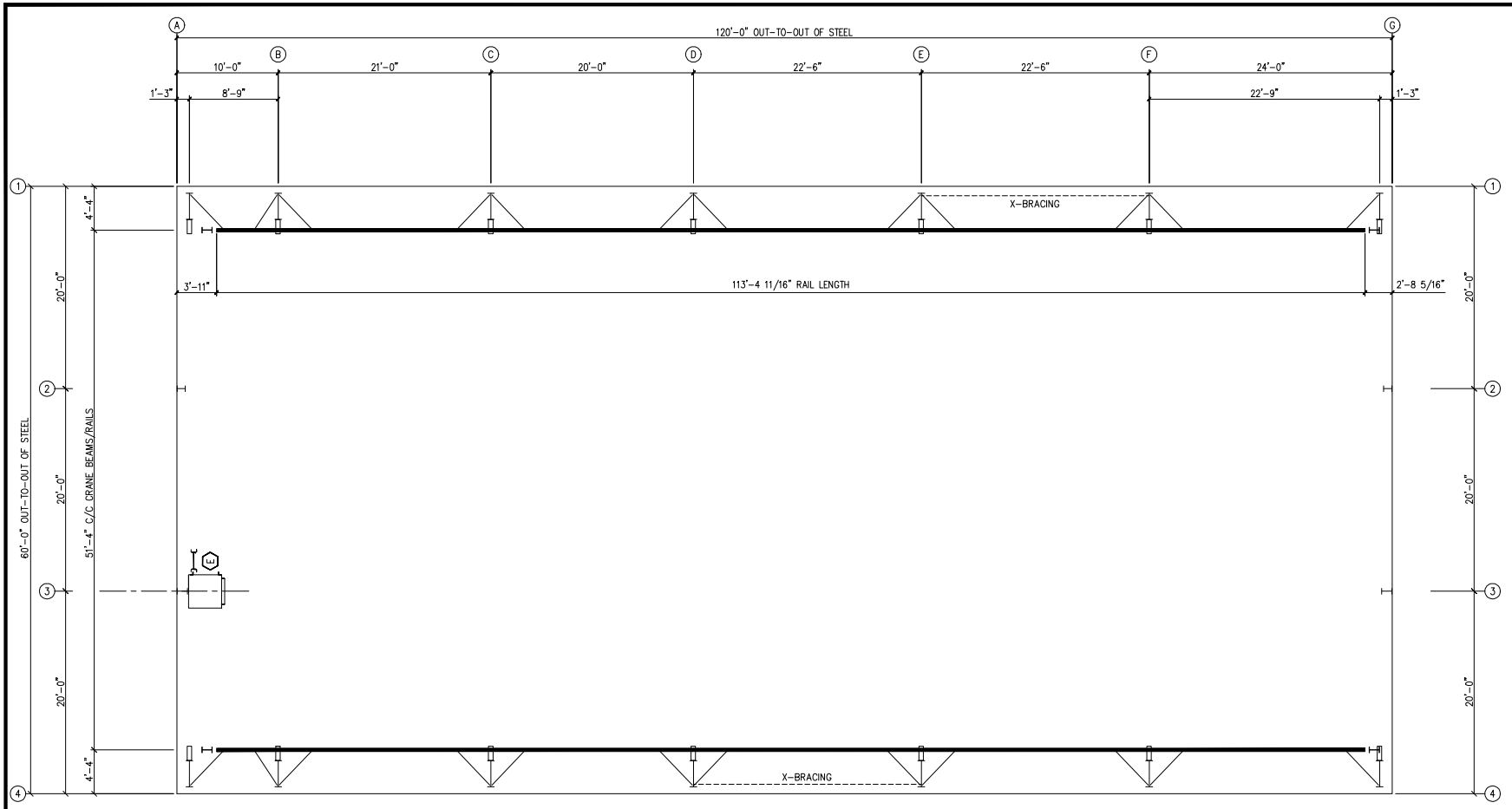
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
CRANE LAYOUT
DWG # E13 of



C 40# CRANE RAIL LAYOUT

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188583
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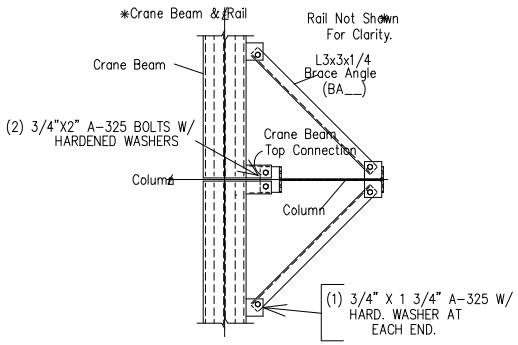
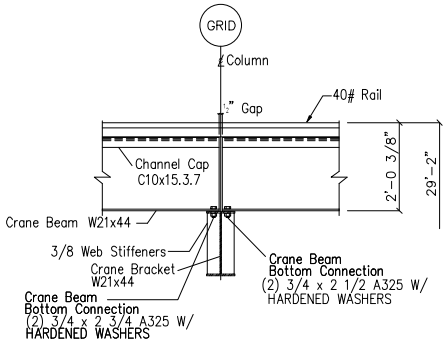
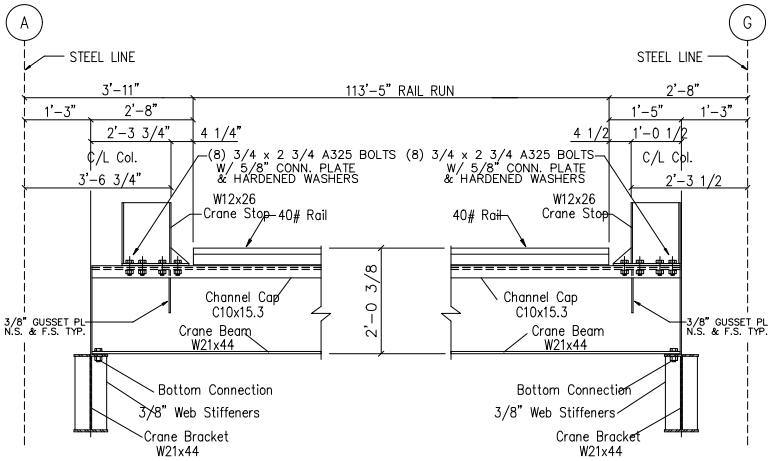
DATE:
SCALE: N.T.S.
RAIL LAYOUT
DWG # E14 of



SECTION – "B"

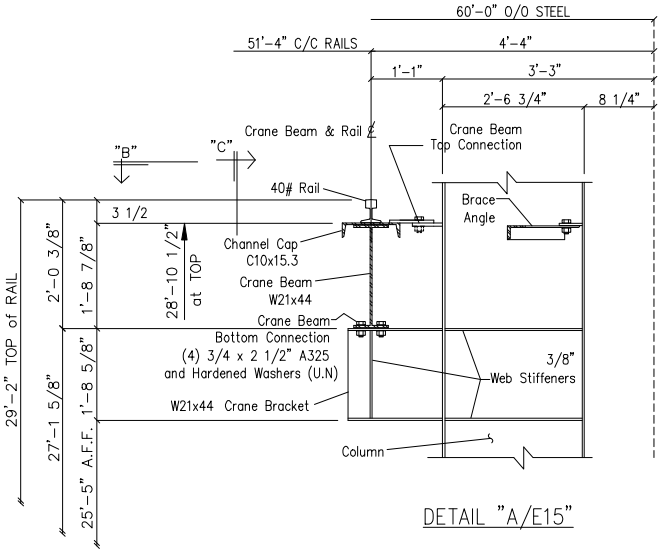


VIEW "C"

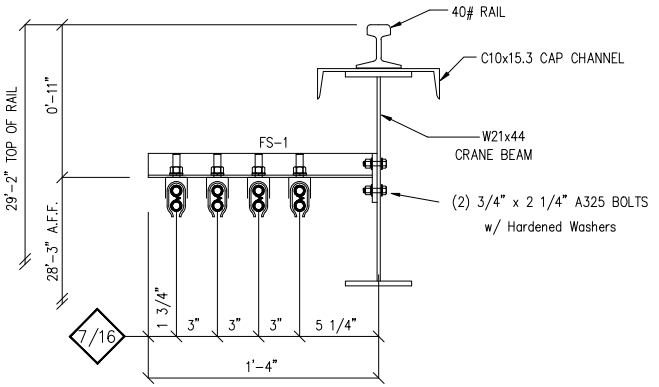


CRANE STOP @ LADDER

CRANE STOP @ ENDING END



DETAIL "A/E15"



DETAIL "D/E15"

CRN. ELECTRIFICATION SUPPORT

POWER LOCATION @ LINE "4/A"

SPEEDS	
BRIDGE	HAND GEARED
HOIST	13 FPM VFD
TROLLEY	80 FPM VFD

CRANE DATA: VOLTAGE 460-3-60

Capacity 15 TONS
Hoist Weight 1.9 K
Bridge Weight 18.5 K
Wheel Base 7'-6" FT
Max. Wheel Load (NO IMPACT) 20.575K
Min. Distance Between Wheels (2 OR MORE CRANES) N/A
CONTROL LOCATION: ☑ Pendant ☐ Hand Geared
CMAA CLASSIFICATION = C

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JOB LOCATION: STEAMBOAT ROCK, IA 50672

JUDSON D. SMITH 9501 LICENSED PROFESSIONAL ENGINEER IOWA
6/5/23

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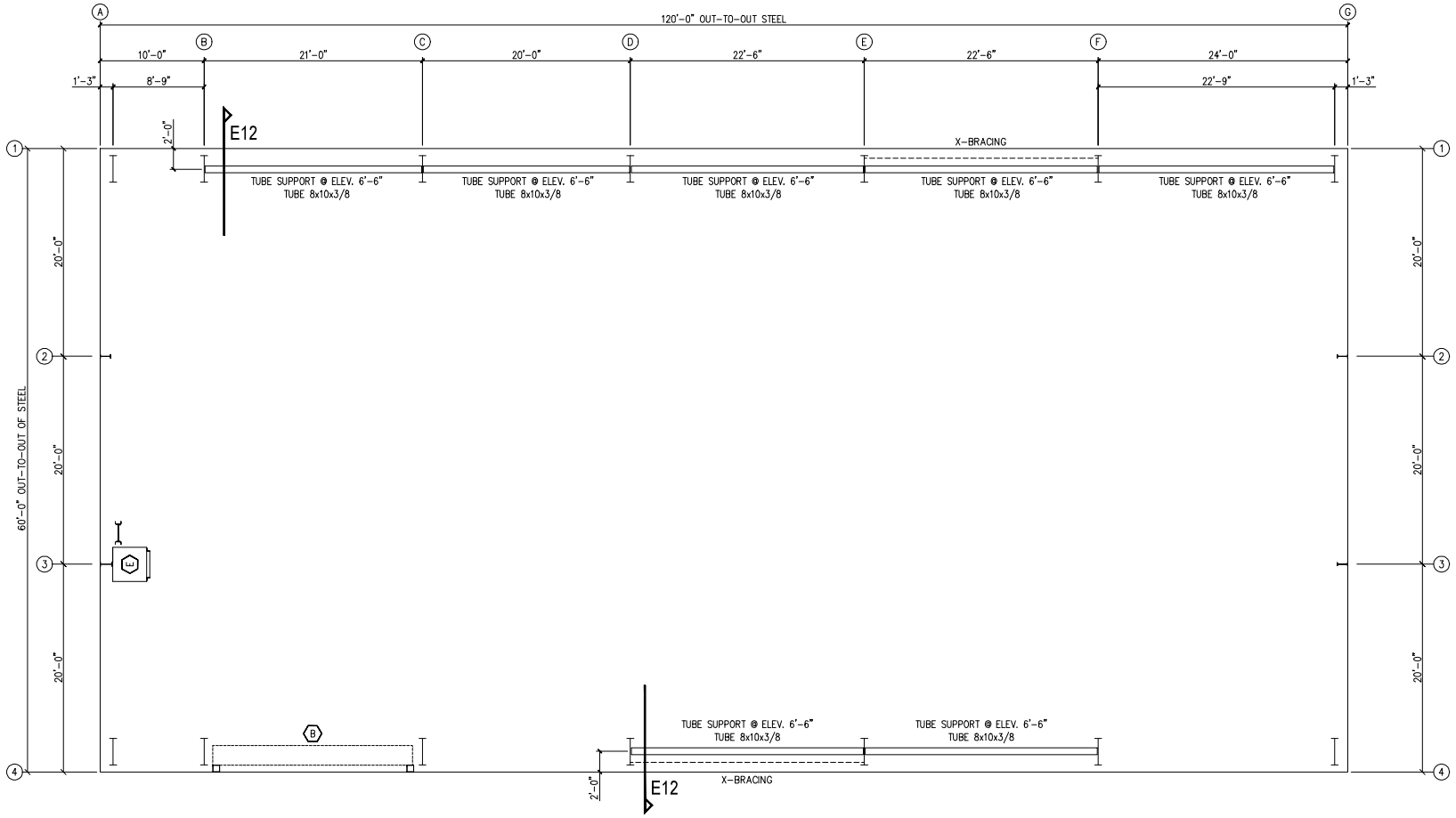
CRANE DETAILS
DWG # E15 of



CABLE TRAY / PIPE SUPPORT PLAN

LOWER LEVEL

NOTE:
SEE WALL ELEVATION DWGS. & "E12" FOR PIPE / CABLE TRAY SUPPORT BEAM LOCATIONS.

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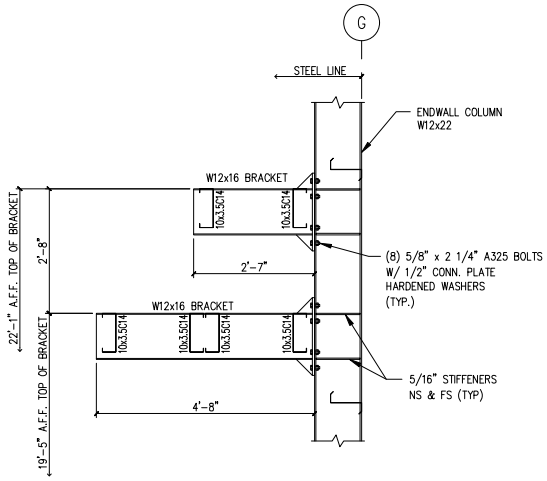
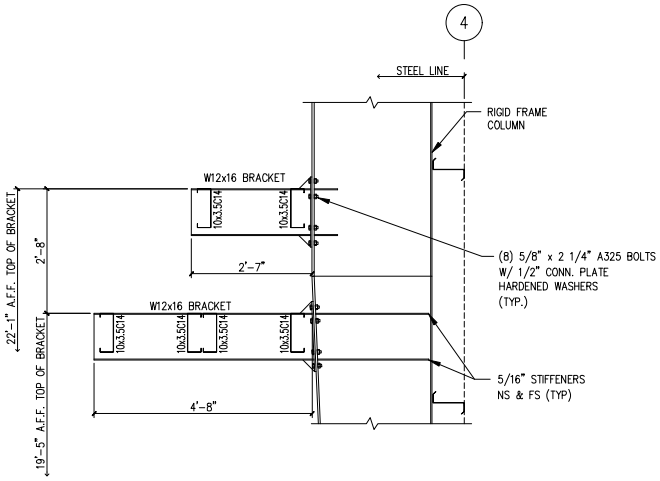
DATE:	
SCALE:	N.T.S.
	BEAM SUPPORT PLAN
DWG #	E16 of



SECTION "A/E16A"



SECTION "B/E16A"

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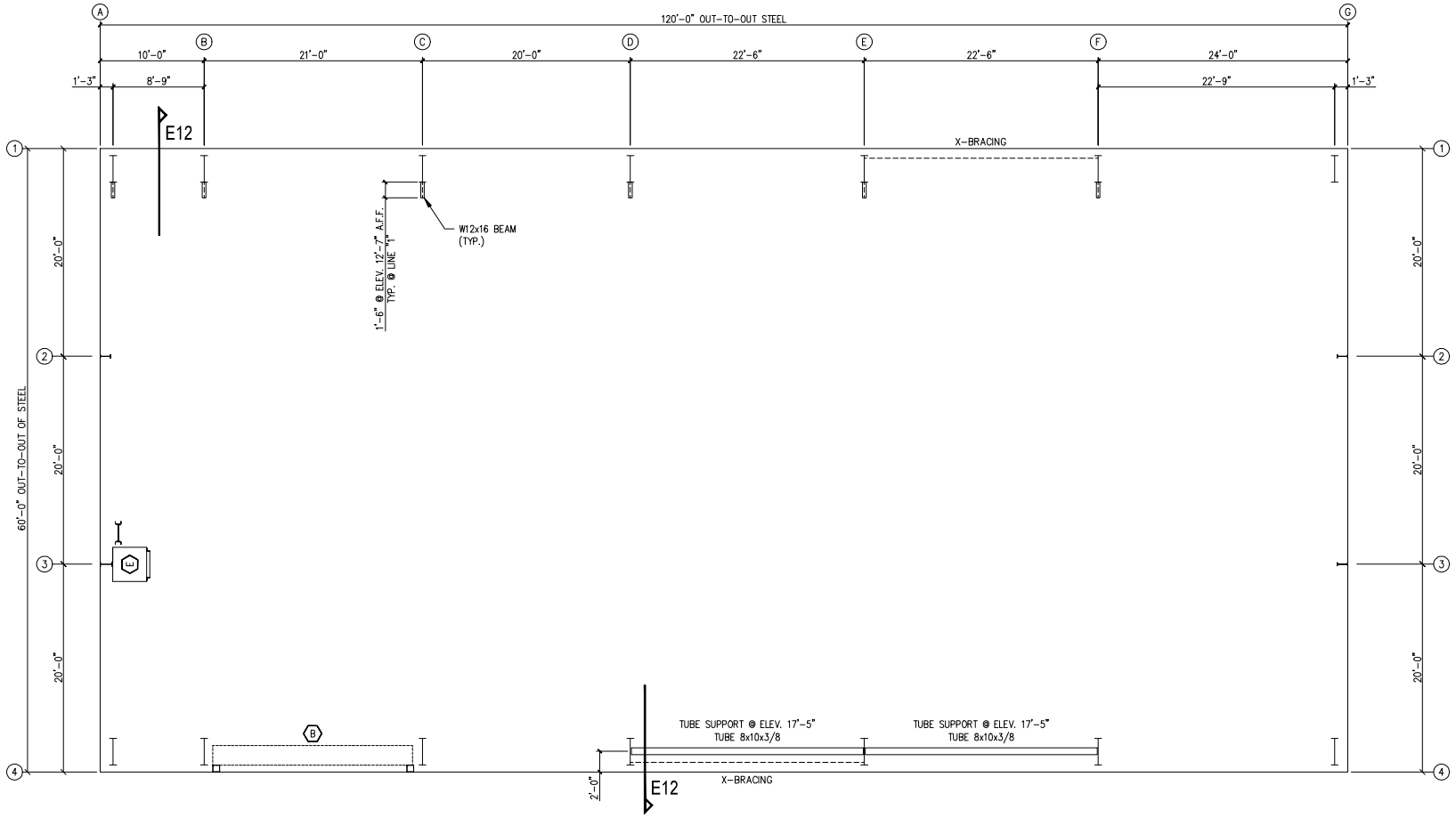
ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	120'-0" COMPRESSOR BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4486
	188583
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	BEAM SUPPORT SECTIONS
DWG #	E16A of



CABLE TRAY / PIPE SUPPORT PLAN

UPPER LEVEL

NOTE:
SEE WALL ELEVATION DWGS. & "E12" FOR PIPE / CABLE TRAY SUPPORT BEAM LOCATIONS.

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LICENSED PROFESSIONAL ENGINEER
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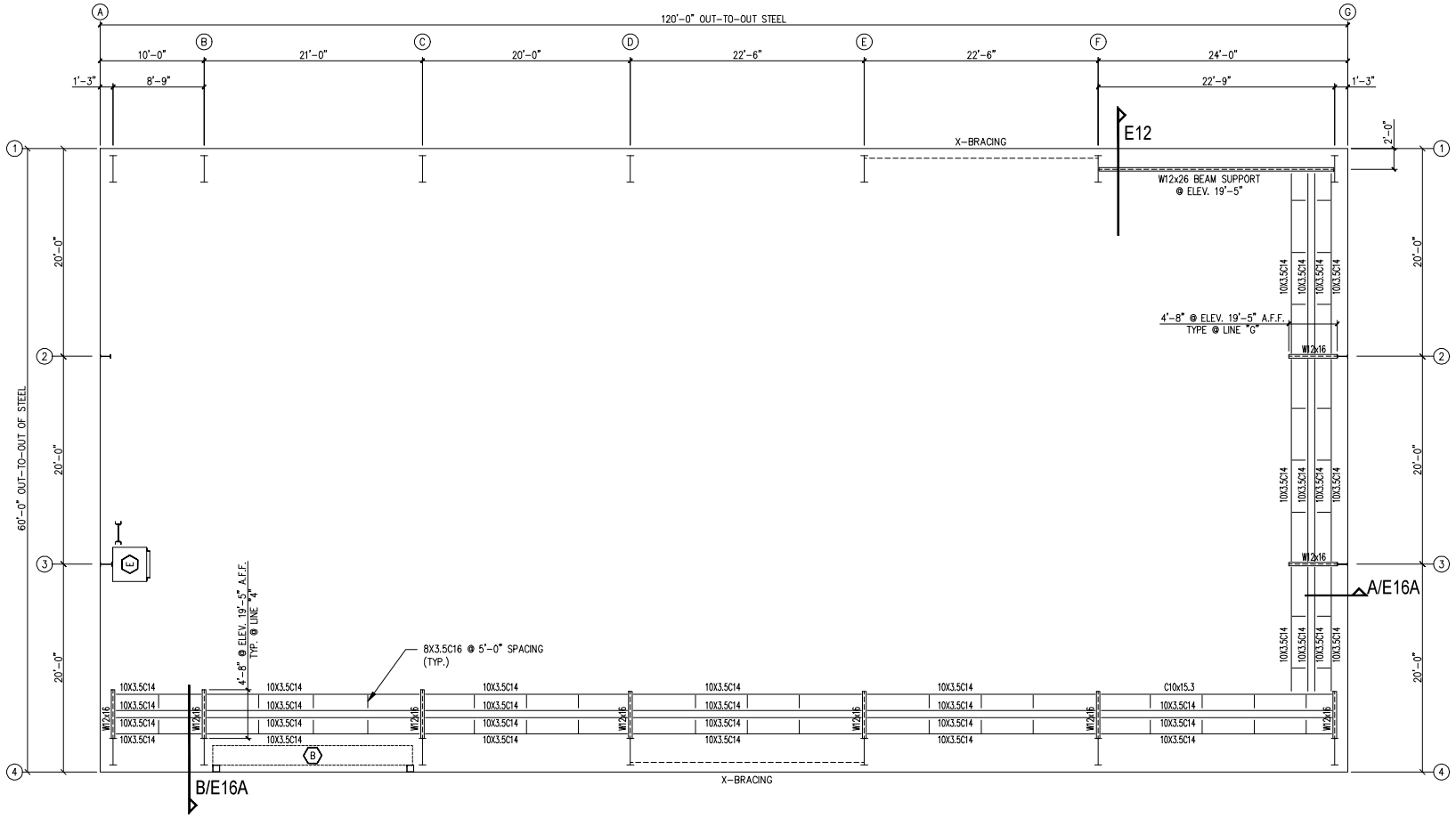
IOWA
6/5/23

JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
BEAM SUPPORT SECTIONS
DWG # E16B of



NOTE:
SEE WALL ELEVATION DWGS. & "E12" FOR PIPE / CABLE TRAY SUPPORT BEAM LOCATIONS.

CABLE TRAY / PIPE SUPPORT PLAN @ 19'-5" ELEV.

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LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

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	188583
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DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
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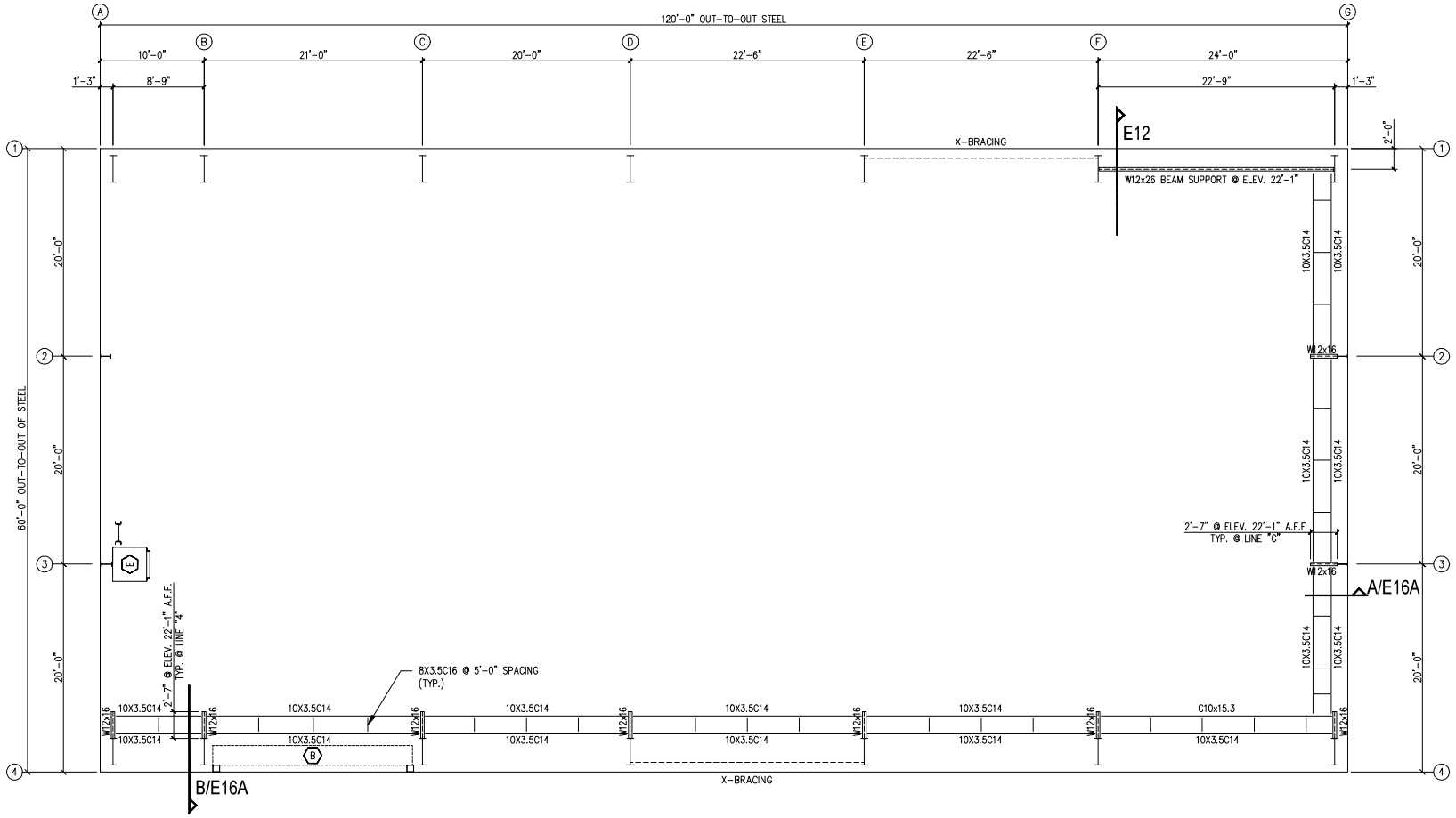
DWG #	E16C of



CABLE TRAY / PIPE SUPPORT PLAN @ 22'-1" ELEV.

NOTE:
SEE WALL ELEVATION DWGS. & "E12" FOR PIPE / CABLE TRAY SUPPORT BEAM LOCATIONS.

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JUDSON D. SMITH
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6/5/23

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188583
DRAWN BY:
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CHKD BY:
DATE:
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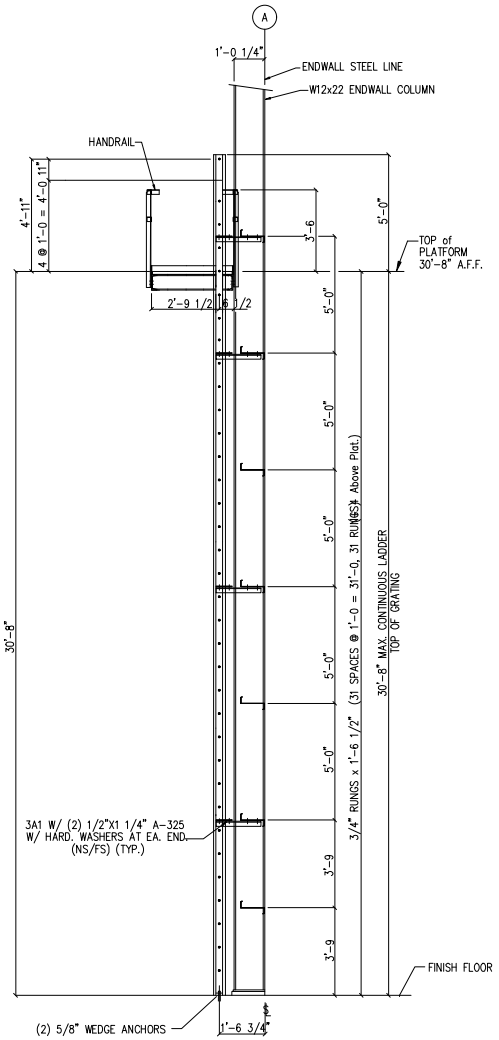
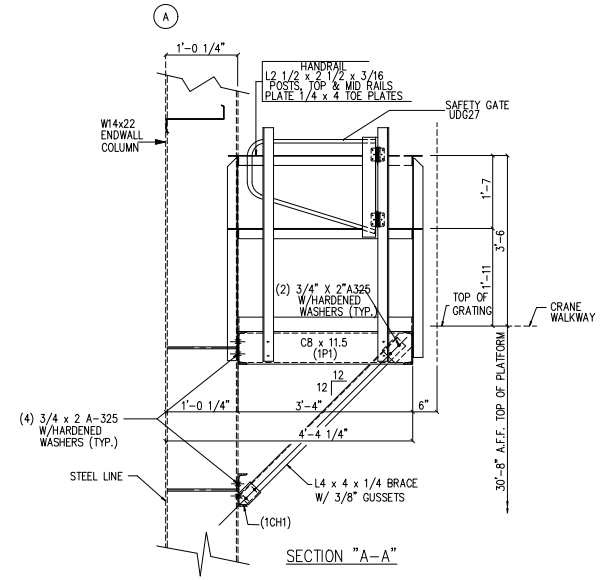
DWG # E16D of



E LADDER ELEVATION



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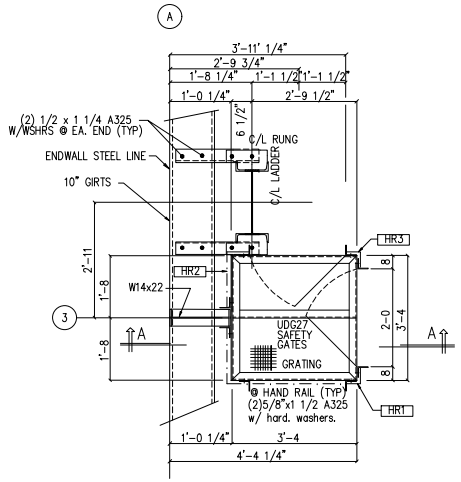
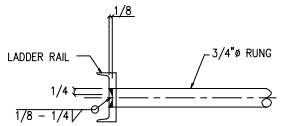


LADDER AND PLATFORM LAYOUT



RUNG WELD DETAIL

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LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

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	188583
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
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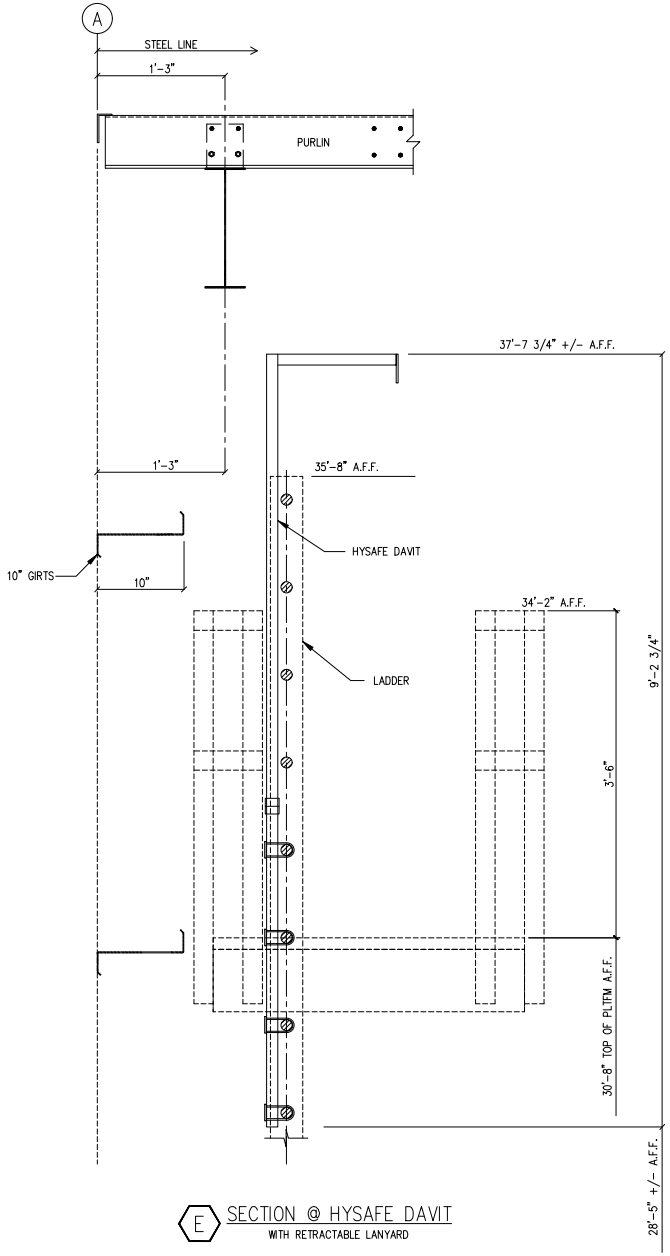
DWG #	E17 of



E SECTION @ HYSAFE DAVIT
WITH RETRACTABLE LANYARD

Specifications

Material : Tube Steel - ASTM A500 Grade B
Plate - ASTM A36
Finish: Powder coated safety yellow
Mounting: Front or Back of Ladder
Fits round ladder rungs up to 1-1/4" in diameter or 1" square rung. (if special hardware is needed call for pricing)
Dimensions: **Length**: 9' 2-3/4"
Reach: 1 ft.
Weight: 66 lbs.
Capacity: - 1 user, max user weight 310 lbs. with tools
- Fall arrest forces must not exceed 1,350 lbs.

Compliance: Meets or exceeds ANSI A10.32-2012 standard and OSHA 1926.502 Subpart M and 1910 Subpart D regulations.

Warning: Failure to read and follow product instructions could result in serious personal injury or death. Training and instruction review should be repeated at regular intervals. This product must be used in strict compliance with local, state, and federal OSHA regulations.

NOTE:
SEE HYSAFE MANUAL FOR INSTALLATION

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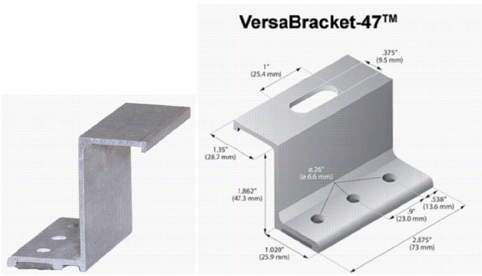
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
FALL ARREST SYSTEM
DWG # E18 of



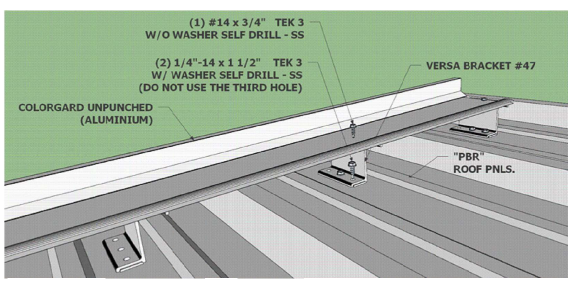
Use With ColorGard®

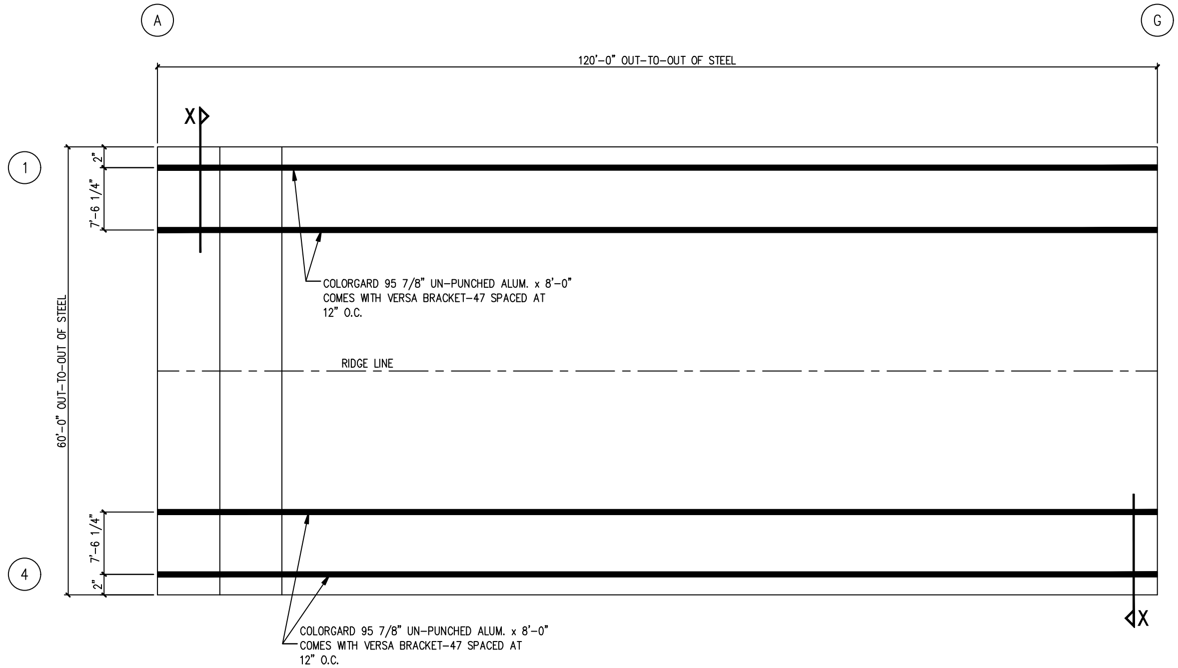
The ColorGard®Crossmember simply fastens to the VersaBracket™ with self-drilling screws. Select a pre-painted metal color strip of your choice or simply use ColorGard® without a color strip. With or without the color strip, ColorGard® provides functional protection with a great look!

VersaBracket™ and ColorGard® without color strip.

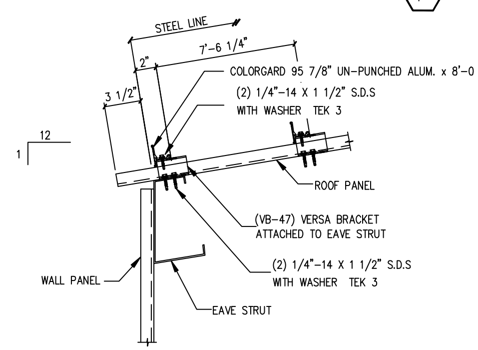
Installation Is Simple!

VersaBracket™ is mounted in the flat of the panel, directly into the supporting structure of the roof, i.e. wood decking, wood or steel purlins or trusses. No surface preparation is necessary; simply wipe away excess oil and debris, peel the release paper from the base, align and apply. Secure through the pre-punched holes using the appropriate screws for the supporting structure.





F COLORGARD LAYOUT



F SECTION "X" AT EAVE (LINES "1" & "4")

NOTE!
ROOF TRIM NOT SHOWN FOR
CLARITY (TYP.)

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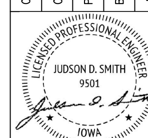
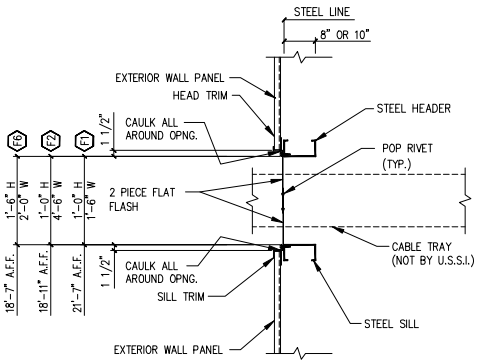
BUILDING TYPE: 120'-0" COMPRESSOR BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

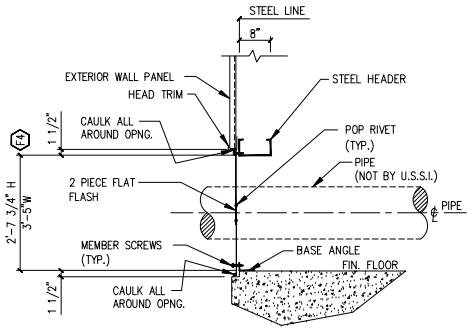


6/5/23

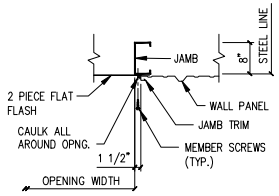
JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
COLORGARD DETAILS
DWG # E19 of



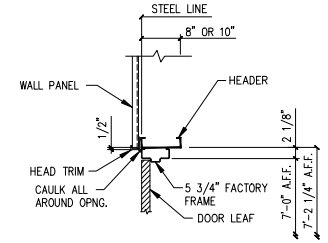
F1 F2 F6 SECTION @ CABLE TRAY OPENING



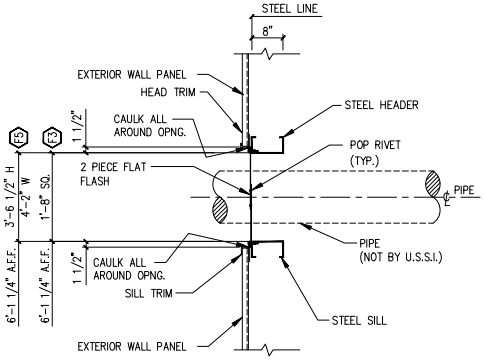
F4 SECTION @ PIPE FRAMED OPENING



TYP. SECTION @ FRAMED OPNG. JAMB

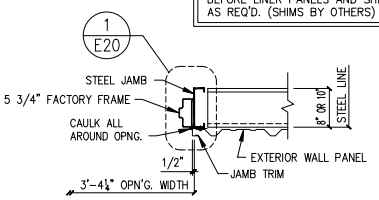


A SECTION THRU WALKDOOR HEADER

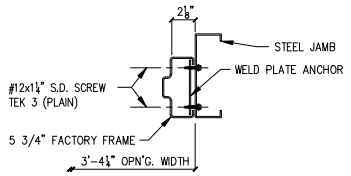


F3 F5 SECTION @ PIPE FRAMED OPENING

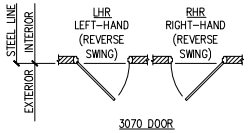
ERECTOR NOTE:
INSTALL FACTORY DOOR FRAME BEFORE LINER PANELS AND SHIM AS REQ'D. (SHIMS BY OTHERS)



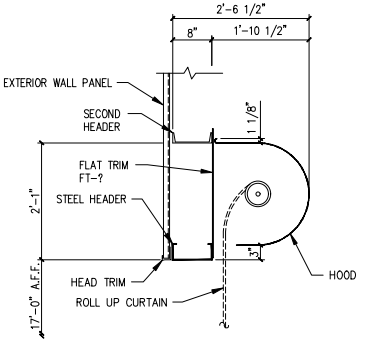
A SECTION @ WALKDOOR JAMB



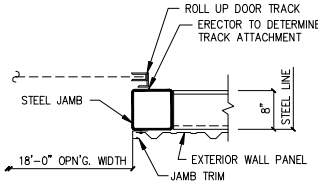
DETAIL "1/E20"
WALKDOOR WELD PLATE DETAIL



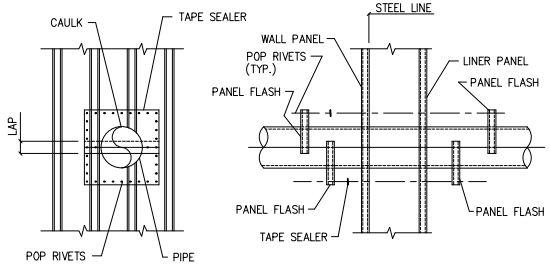
A DOOR SWING LEGEND



B SECTION @ ROLL UP DOOR HEADER



B SECTION @ ROLL UP DOOR JAMB



ELEVATION @ PENETRATION
(FOR PIPES 12" OR SMALLER)
(PIPE PENETRATIONS WITHOUT FRAME)

SECTION THRU WALL

NOTES:

- USE DROP FROM PANELS FOR PANEL FLASHING @ PIPE OPENING
- PROVIDE TAPE SEALER @ PERIMETER OF FLASHING
- CAULK PERIMETER OF PIPE OPENING TO MAKE WEATHERTIGHT

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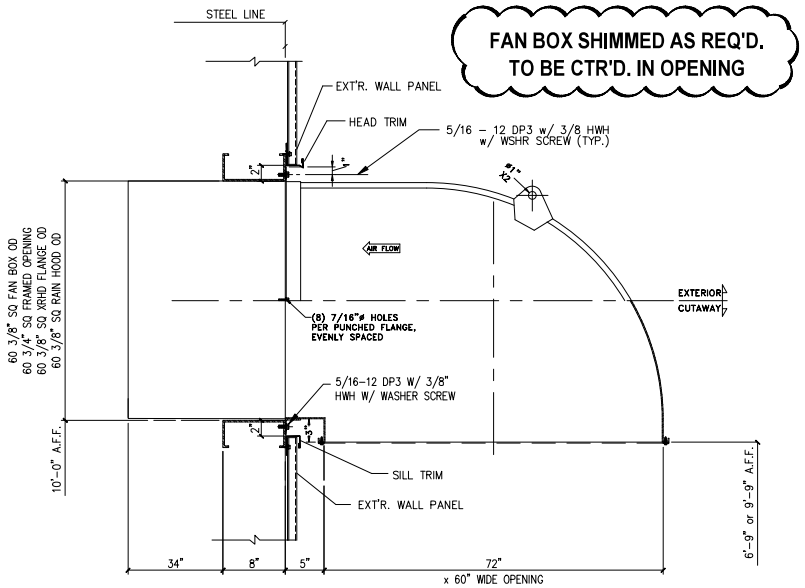
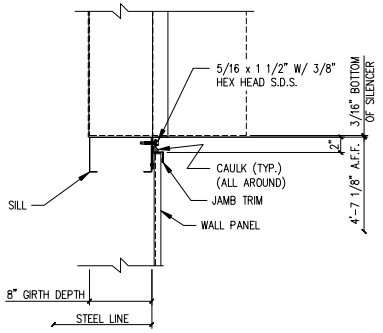
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

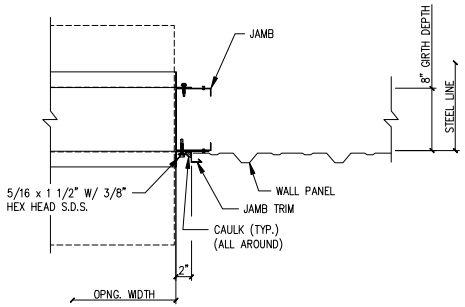
JOB #:	4486
	188583
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ACCESSORY DETAILS
DWG #	E20 of



G SECTION @ WALL MOUNTED FAN



SILL DETAIL



TYP. SECTION @ JAMB

NOTE: GASKETING MATERIAL PROVIDED BY IVS FOR ALL FLANGE-TO-FLANGE CONNECTIONS; MUST BE APPLIED BY FIELD-INSTALLER TO ENSURE WEATHER-TIGHTNESS OF FLANGE JOINTS

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9501
IOWA
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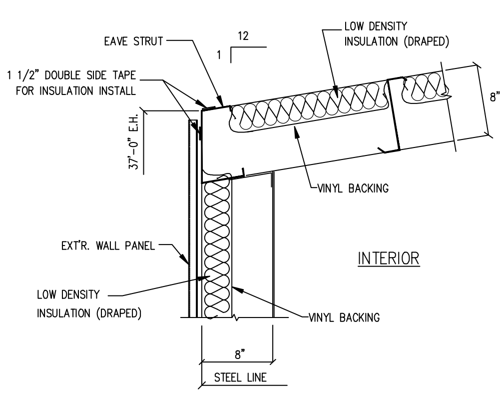
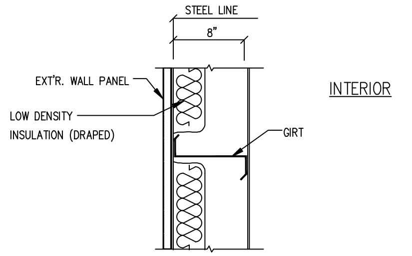
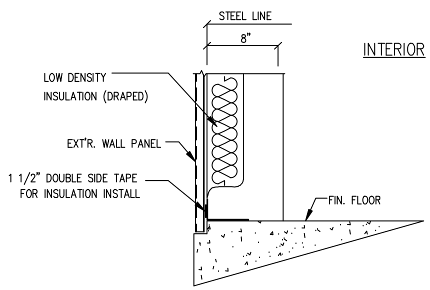
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	FAN DETAILS
DWG #	E21 of



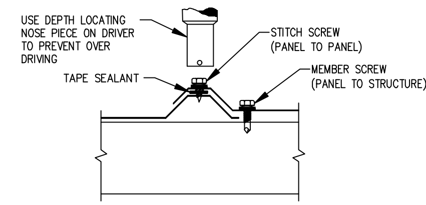
TYP. SECTION @ ROOF & WALL INSULATION



TYP. SECTION @ WALL INSULATION

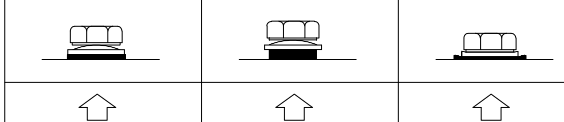


TYP. SECTION @ BASE WALL INSULATION



APPLY SUFFICIENT TORQUE TO SEAT THE WASHER
DO NOT OVER DRIVE THE FASTENER

CORRECT	TOO LOOSE	TOO TIGHT
SEALING MATERIAL SLIGHTLY VISIBLE AT EDGE OF WASHER. ASSEMBLY IS WEATHER TIGHT.	SEALING MATERIAL NOT VISIBLE. NOT ENOUGH COMPRESSION TO SEAL PROPERLY.	METAL WASHER DEFORMED, SEALING MATERIAL EXTRUDED BEYOND EDGE OF WASHER.



FASTENER INSTALLATION

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UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
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FAX (281) 496-1314
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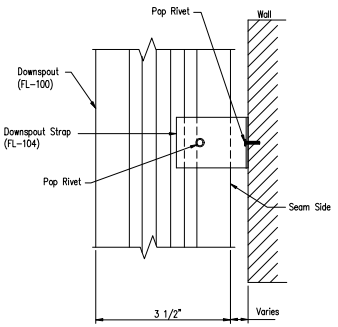
ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER PO#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: 120'-0" COMPRESSOR BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
ROOF & WALL INSULATION
DWG # E22 of

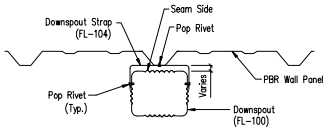


Downspout Strap Attachment Detail

3 1/2" x 5 3/8" Roll-Form

DRAWING NO. TD97

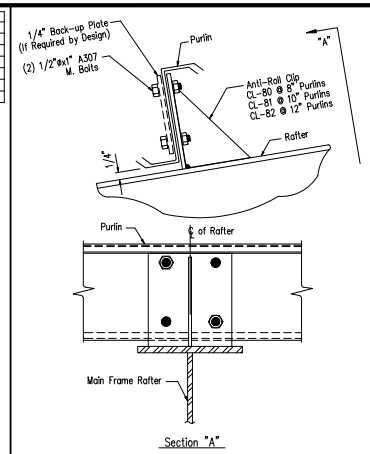
D.S. Strap Quantity	
Eave Height	Quantity
10'-0"	2
12'-0"	3
14'-0"	3
16'-0"	4
20'-0"	4
25'-0"	5



Downspout Strap Attachment Detail – PBR

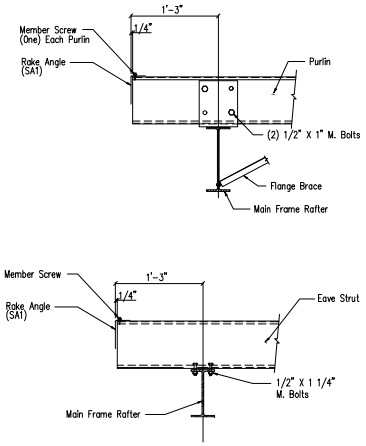
3 1/2" x 5 3/8" Roll-Form

DRAWING NO. TD98



Purlin to Anti-Roll Clip Connection

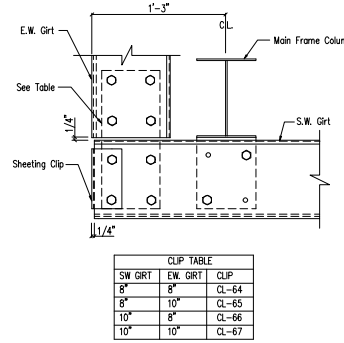
DRAWING NO. SD115



Main Frame Rafter Connection

PURLIN & EAVE STRUT CONNECTION

DRAWING NO. SD10



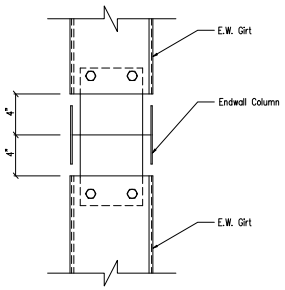
CLIP TABLE		
SW GIRT	EW. GIRT	CLIP
8"	8"	CL-64
8"	10"	CL-65
10"	8"	CL-66
10"	10"	CL-67

Note: All connection bolts are 1/2" x 1" machine bolts unless noted.

Section at MF Corner Column

Flush Endwall

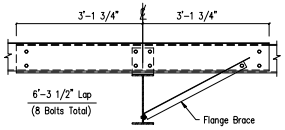
DRAWING NO. SD36



Note: All connection bolts are 1/2" x 1" machine bolts unless noted.

Girt to Hot Rolled Endwall Column Connection

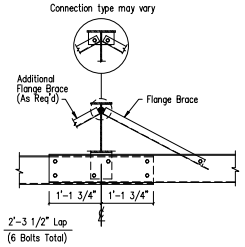
DRAWING NO. SD44



Note: All connection bolts are 1/2" x 1" machine bolts unless noted.

Interior Bay Purlin Framing

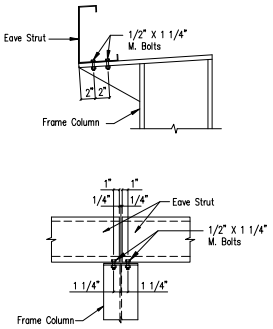
DRAWING NO. SD50



Note: All connection bolts are 1/2" x 1" machine bolts unless noted.

Interior Bay Girt Framing

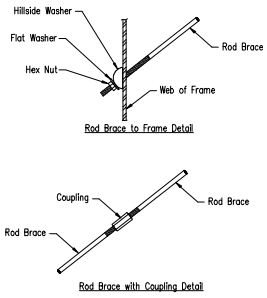
DRAWING NO. SD51



Eave Strut at Interior Column

By-Pass Sidewall

DRAWING NO. SD59



Rod Brace to Frame Connection

DRAWING NO. SD66

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER P.O.#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: 120'-0" COMPRESSOR BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4486
188583
DRAWN BY:
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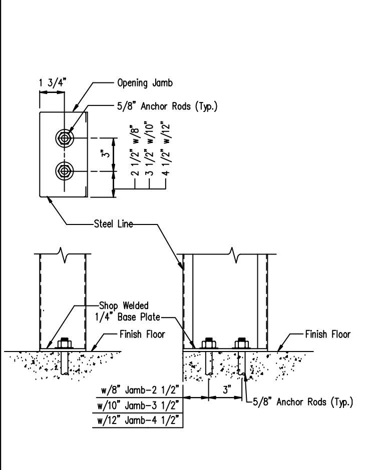
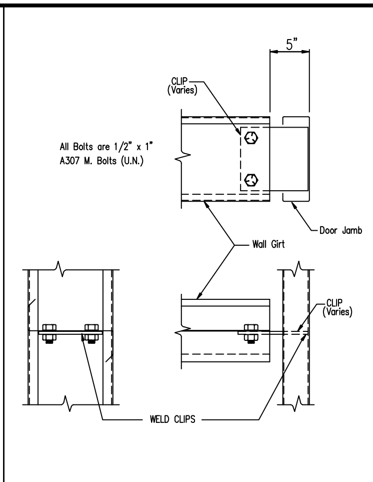
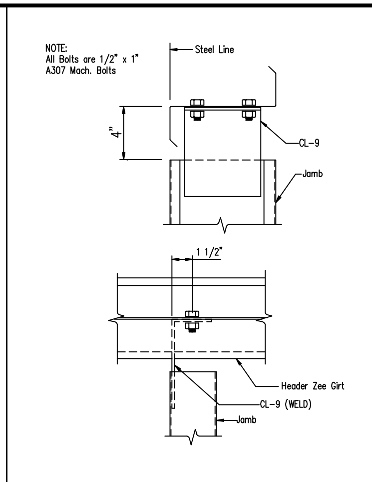
CHKD BY:
DATE:
SCALE: N.T.S.
STANDARD DETAILS
DWG # E23 of



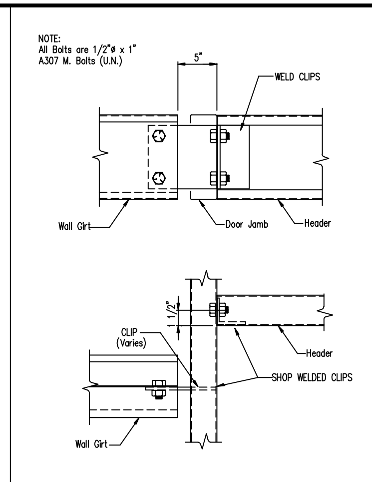
Jamb to Floor — DRAWING NO. SD85



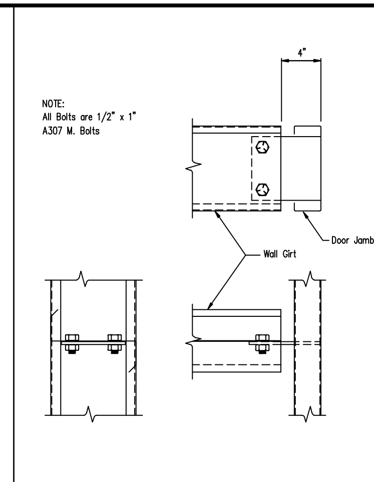
Girt to Jamb (Welded Clips) — DRAWING NO. SD87



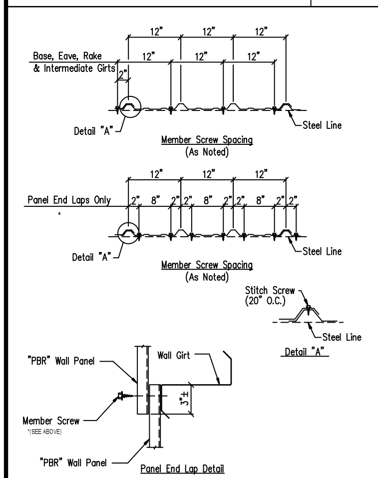
Jamb to Header Girt — DRAWING NO. SD94



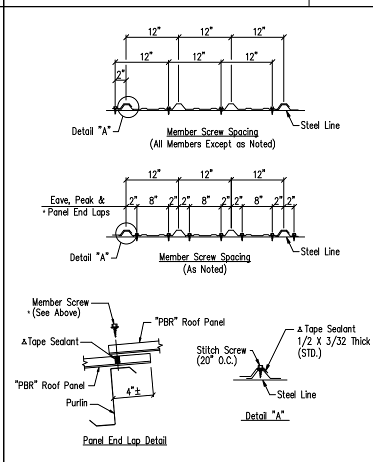
Girt/Header to Jamb (Welded Clips) — DRAWING NO. SD95



Girt to Jamb — DRAWING NO. SD96

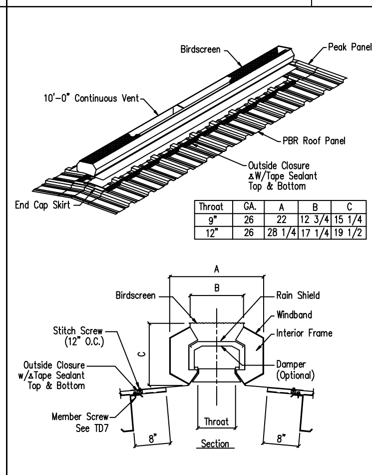

12" 12" 12"
12" 12" 12"
Base, Eave, Rake
& Intermediate Girts
2"
Detail "A"
Member Screw Spacing
(As Noted)
Steel Line
Panel End Laps Only
2" 8" 2" 2" 8" 2" 2" 8" 2" 2"
Detail "A"
Member Screw Spacing
(As Noted)
Steel Line
Stitch Screw
(20" O.C.)
Steel Line
Detail "A"
"PBR" Wall Panel
Wall Girt
3"±
Member Screw
*(SEE ABOVE)
"PBR" Wall Panel
Panel End Lap Detail

Fastener Location "PBR" Panel at Wall — DRAWING NO. TD1


12" 12" 12"
12" 12" 12"
2"
Detail "A"
Member Screw Spacing
(All Members Except as Noted)
Steel Line
Eave, Peak &
* Panel End Laps
2" 8" 2" 2" 8" 2" 2" 8" 2" 2"
Detail "A"
Member Screw Spacing
(As Noted)
Steel Line
Member Screw
* (See Above)
"PBR" Roof Panel
Tape Sealant
"PBR" Roof Panel
Purlin
4"±
Panel End Lap Detail
Stitch Screw
(20" O.C.)
Tape Sealant
1/2 X 3/32 Thick
(STD.)
Steel Line
Detail "A"

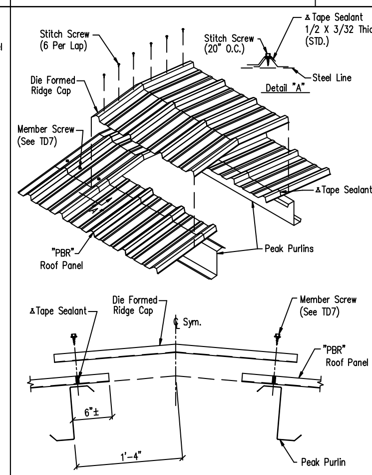
NOTE: Screw patterns shown satisfy U.L. 90 requirements for roof.

Fastener Location "PBR" Panel at Roof — DRAWING NO. TD7

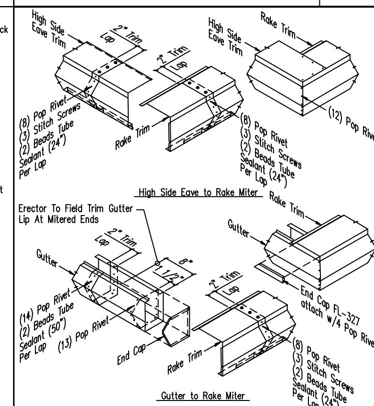

Birdscreen
Peak Panel
10'-0" Continuous Vent
PBR Roof Panel
Outside Closure
w/Tape Sealant
Top & Bottom
End Cap Skirt
A
B
Birdscreen
Rain Shield
Windband
Interior Frame
Stitch Screw
(12" O.C.)
C
Outside Closure
w/Tape Sealant
Top & Bottom
Damper
(Optional)
Member Screw
See TD7
8"
Throat
Section
8"

Throat	GA.	A	B	C
9"	26	22	12 3/4	15 1/4
12"	26	28 1/4	17 1/4	19 1/2

Continuous Ridge Ventilators – PBR
Flat Skirt — DRAWING NO. TD75


Stitch Screw
(6 Per Lap)
Stitch Screw
(20" O.C.)
Tape Sealant
1/2 X 3/32 Thick
(STD.)
Steel Line
Detail "A"
Die Formed
Ridge Cap
Member Screw
(See TD7)
Tape Sealant
"PBR"
Roof Panel
Peak Purlins
Tape Sealant
Die Formed
Ridge Cap
Sym.
Member Screw
(See TD7)
"PBR"
Roof Panel
6"±
1'-4"
Peak Purlin

Die Formed Ridge Detail – PBR
Up to a 3:12 Roof Slope — DRAWING NO. TD8


High Side Eave Trim
Rake Trim
(8) Pop Rivet
(3) Stitch Screws
(2) Beads Tube
Sealant (24")
Per Lap
Rake Trim
(12) Pop Rivet
(8) Pop Rivet
(3) Stitch Screws
(2) Beads Tube
Sealant (24")
Per Lap
High Side Eave to Rake Miter
Erector To Field Trim Gutter
Lip At Mitered Ends
Rake Trim
Gutter
Gutter
(14) Pop Rivet
(2) Beads Tube
Sealant (50")
Per Lap
(13) Pop Rivet
End Cap
Rake Trim
End Cap FL-327
attach w/4 Pop Rivets
(8) Pop Rivet
(3) Stitch Screws
(2) Beads Tube
Sealant (24")
Per Lap
Gutter to Rake Miter

Locate the Gutter End Cap 1 1/2" from the end of the Gutter. Apply one bead of Tube Sealant between the End Cap surface and the Gutter. Attach the End Cap to the Gutter using (13) Pop Rivets. Check to make sure all edges are sealed with Tube Sealant. Insert the Gutter into the Rake Trim. Align the mitered edges and attach to the Rake Trim with (10) Pop Rivets.

PBR Northern Trim Detail — DRAWING NO. TD12

CERTIFIED FOR CONSTRUCTION

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FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
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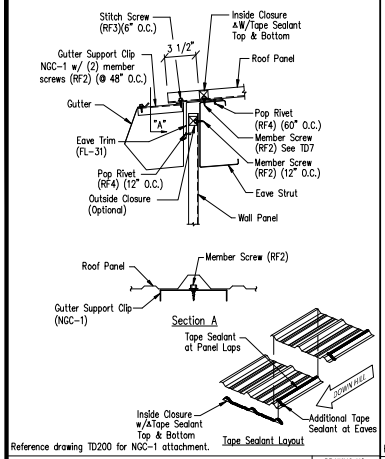
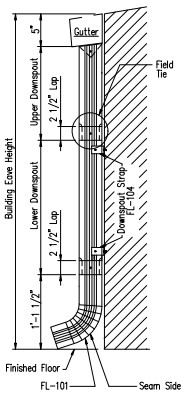


Reference drawing TD200 for NGC-1 attachment.

Low Eave Detail – PBR

Northern Gutter – Sheeted Wall

DRAWING NO. TD137

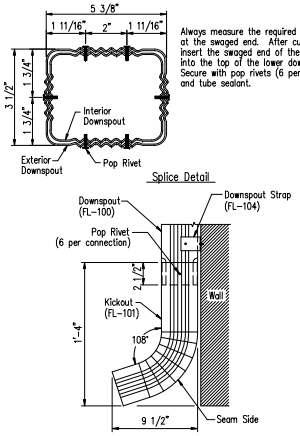


Reference drawing TD96 for splice detail.

Downspout Elevation

3 1/2" x 5 3/8" Roll-Form

DRAWING NO. TD90

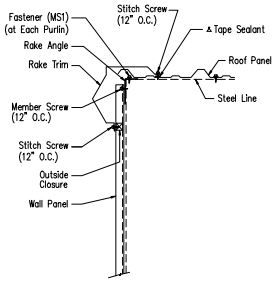


Always measure the required length starting at the swaged end. After cutting to length, insert the swaged end of the cut downspout into the top of the lower downspout. Secure with pop rivets (6 per connection) and tube sealant.

Downspout Kickout and Splice Detail

3 1/2" x 5 3/8" Roll-Form

DRAWING NO. TD96

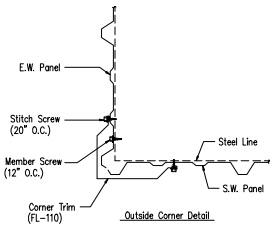


Rake Detail – PBR

Northern Rake – Sheeted Wall

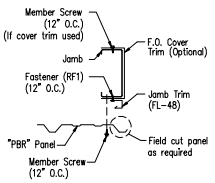
DRAWING NO. TD136

NOTE: Panel start may vary. See panel elevation drawings.



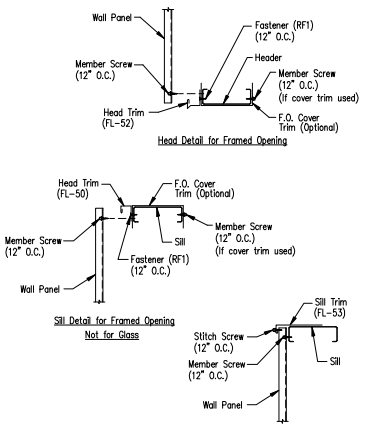
Section at Corner – PBR

DRAWING NO. TD40



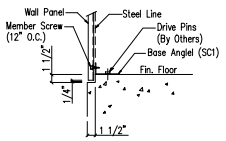
Jamb Detail For Framed Opening – PBR

DRAWING NO. TD51



Framed Opening Head and Sill Details

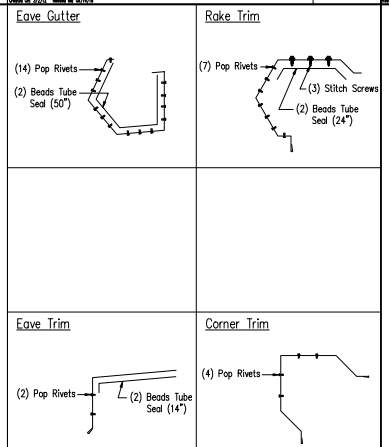
DRAWING NO. TD52



NOTE: A minimum of 1/4" space should be allowed from the sheet end to any surface.

Base Angle

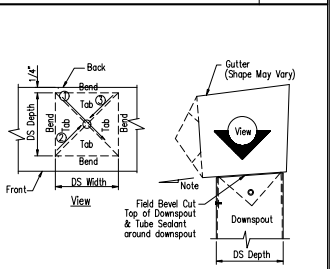
DRAWING NO. SD75



Note: Trim Profiles May Vary; Tube Seal = MS Tube Caulk
2" Min. Lap Unless Noted

Trim Laps – Standard Profile

DRAWING NO. TD85



1. Refer to the building erection drawings for the location and spacing of the downspouts.
2. Locate all downspouts over a major panel rib if possable.
3. Make a cardboard template of the downspout shape . Place the template on the bottom of the gutter and trace the outline. Remove the template and draw a line from corner to corner, forming an "X" pattern.
4. Drill a hole at the center of the "X". Using tin snips, cut along the lines of the X only. Do not cut along the outside lines of the downspout square.
5. Bend each triangular tab down toward the ground, 90 Degrees to the bottom of the gutter.
6. Position the top of the downspout under the gutter. Make sure all four gutter tabs are on the inside of the downspout.
7. Install Pop Rivets through the downspout into the gutter tab. Only the two sides and the front of the downspout will receive Pop Rivets.

Downspout to Gutter Attachment Detail

DRAWING NO. TD95

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES INCORPORATED
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1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1350
FAX (281) 496-1314

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CUSTOMER PO#: 200-000161
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JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
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IOWA
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DATE:
SCALE: N.T.S.
STANDARD DETAILS
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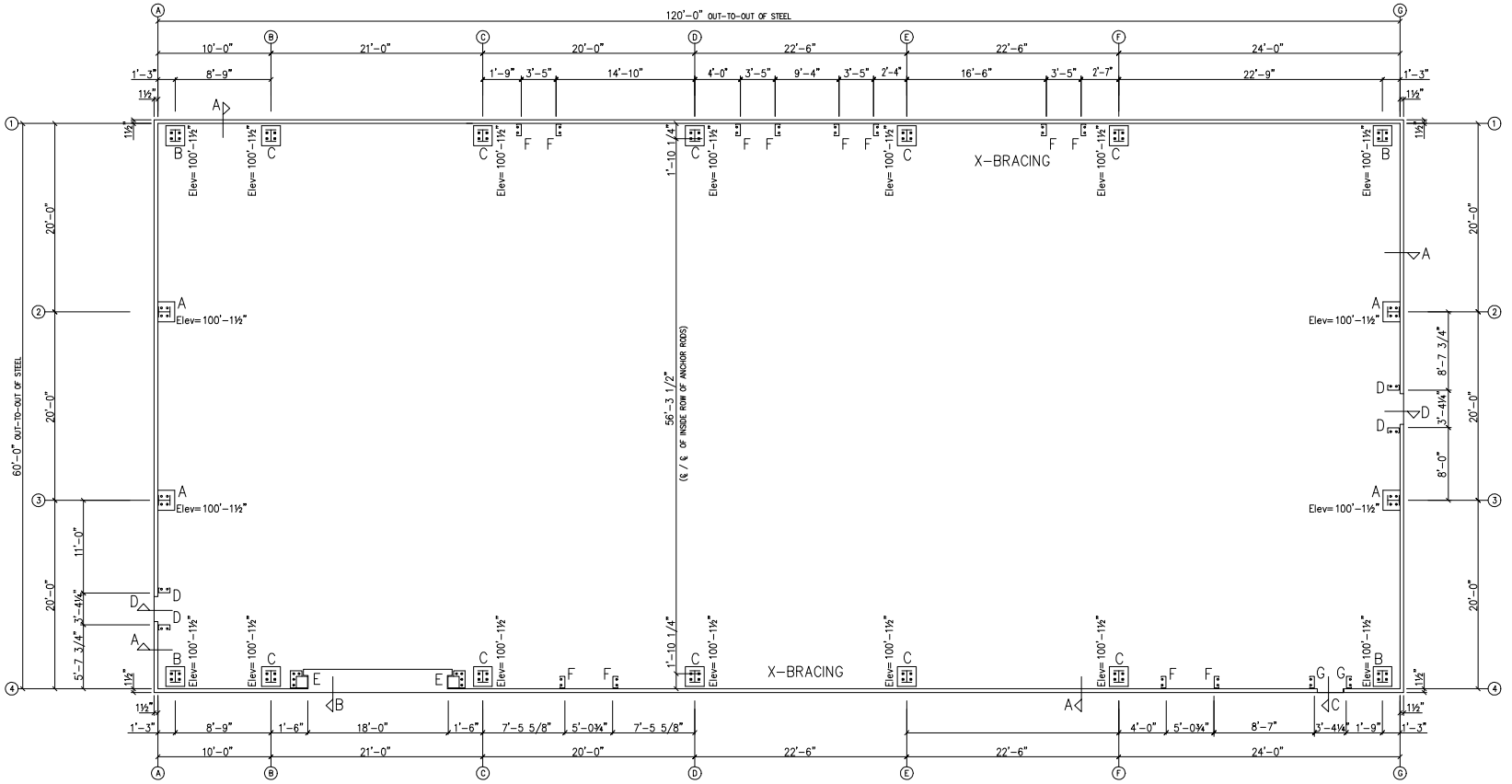

ANCHOR ROD PLAN

NOTE: All Base Plates @ 100'-0" (FINISH FLOOR)(UNLESS NOTED)

(Typ) For Detail A B C

SHIM PLATES AS REQUIRED

1 1/2" GROUT IS FURNISHED & INSTALLED BY OTHERS & NOT BY U.S.S.I.

(2) SETS SHIM PACKS REQ'D. PER COLUMN

USSI TO PROVIDE SHIM PACKS AT ALL MAIN & ENDWALL COLUMNS FOR 1 1/2" GROUT. (GROUT NOT BY USSI)

THE FOLLOWING PLATES ARE TO BE PROVIDED FOR (1) SHIM PACK

(1) 1/2" x 2" x 0'-6"
(1) 3/8" x 2" x 0'-6"
(3) 1/4" x 2" x 0'-6"
(1) 10 Ga x 2" x 0'-6"

ANCHOR RODS HAVE BEEN DESIGNED FOR SHEAR AND TENSION LOADS ONLY, PER APPENDIX D OF ACI 318-08.

DESIGN OF SHEAR ANGLES, TENSION PLATES, HAIRPINS, AND ANY OTHER EMBEDDED MATERIAL IN THE CONCRETE SHALL BE DETERMINED BY THE FOUNDATION DESIGN ENGINEER AND PROVIDED BY OTHERS.

ANCHOR ROD PROJECTION IS FROM BOTTOM OF BASE PLATE, UNLESS GROUT IS REQUIRED.

GENERAL NOTES:

1. THE SOLE PURPOSE OF THIS DRAWING IS TO LOCATE ANCHOR RODS IN REFERENCE TO THE BUILDING STEEL LINE, U.S.S.I. SHOWS ONLY THEIR SUGGESTED PANEL RECESS, ALL OUT TO OUT OF CONCRETE DIMENSIONS ARE TO BE DETERMINED BY THE CUSTOMER.
2. BOTTOM OF ALL BASE PLATES ARE AT THE SAME ELEVATION (UNLESS NOTED)

	DIA.	QTY	REMARKS	T	PROJ
BY USSI →	5/8"	36	WEDGE ANCHORS x 0'-4 1/2"	1"	1"
	5/8"	16	ANCHOR ROD	3"	3"
	3/4"		ANCHOR ROD	3"	3"
	1"	84	ANCHOR ROD	3"	3"

NOTE: SHEAR ANGLES AND/OR ANCHOR TIES ARE NOT FURNISHED BY U.S.S.I.

NOTE: ANCHOR ROD PROJECTIONS ARE FROM TOP OF CONCRETE. IF GROUT IS REQ'D. ADD GROUT THICKNESS TO ANCHOR ROD PROJECTION.

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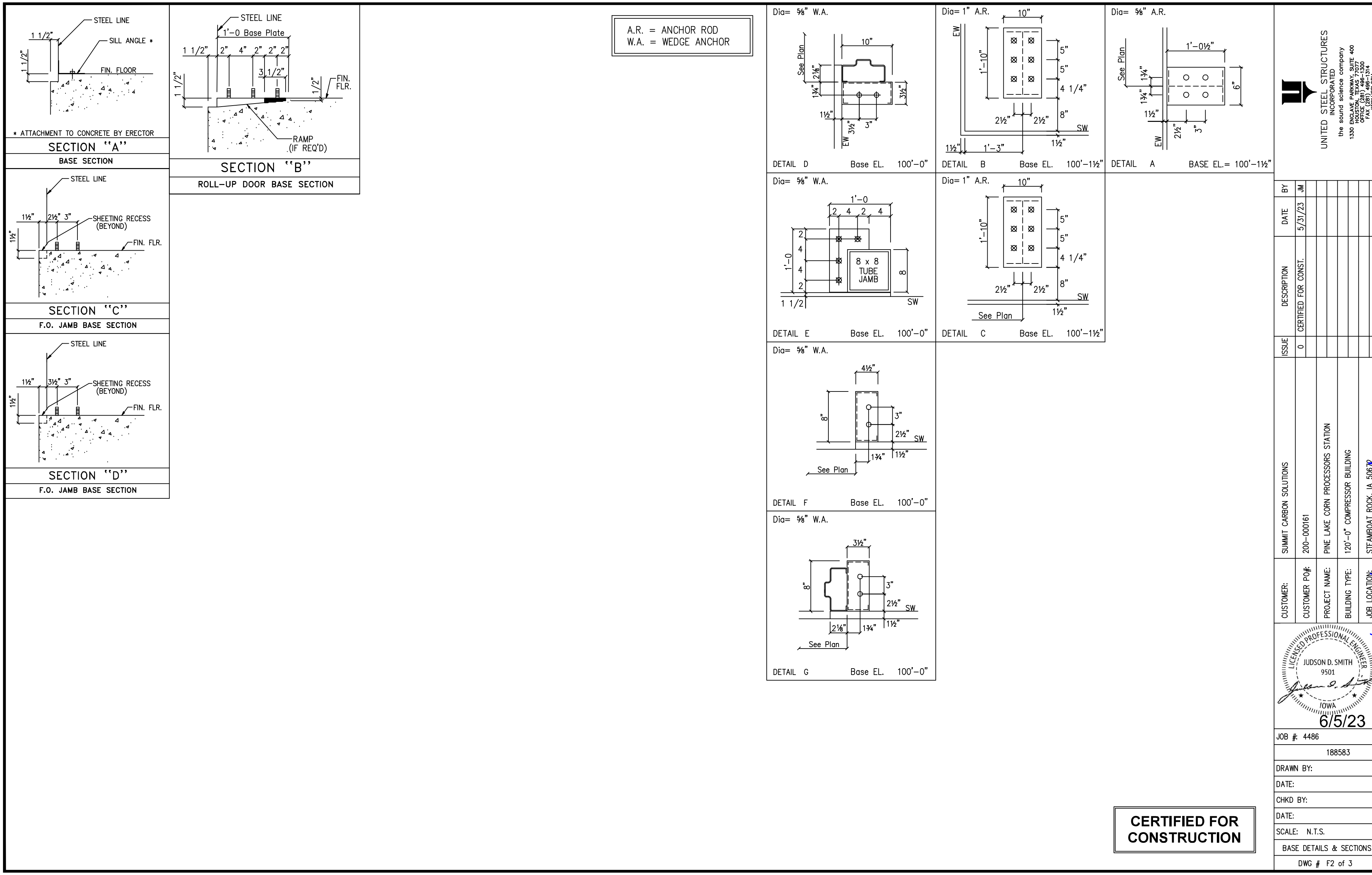
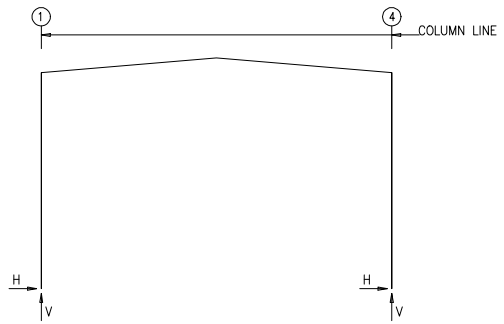
BUILDING TYPE:	120'-0" COMPRESSOR BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4486
	188583
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ANCHOR ROD PLAN
DWG #	F1 of 3



FRAME LINES: A B C D E F G



RIGID FRAME: MAXIMUM REACTIONS, ANCHOR RODS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k) Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(in) Width	Length	Thick	Grout (in)
A*	1	8	9.5	29.8	1	−6.9	−5.8	6	1.000	10.00	22.00	1.000	1.5
		6	9.1	67.9	3	2.9	−18.3						
A*	4	2	6.9	−5.8	5	−10.7	47.0	6	1.000	10.00	22.00	1.000	1.5
		7	−10.7	65.1	4	−2.9	−18.3						

A* Frame lines: A B C D E F G

NOTES FOR REACTIONS

Building reactions are based on the following building data:

Width (ft)	= 60.0
Length (ft)	= 120.0
Eave Height (ft)	= 37.0/ 37.0
Roof Slope (rise/12)	= 1.0/ 1.0
Dead Load (psf)	= 2.0
Collateral Load (psf)	= 5.0
Live Load (psf)	= 30.0
Snow Load (psf)	= 35.0
Wind Speed (mph)	= 115.0
Wind Code	= IBC 18
Exposure	= C
Closed/Open	= C
Importance Wind	= N/A
Importance Seismic	= 1.00
Seismic Zone	= B
Seismic Coeff (Fa*Ss)	= 0.23

ID	Description
1	0.6Dead+0.6Wind_Left2
2	0.6Dead+0.6Wind_Right2
3	0.6Dead+0.6Wind_Long1L
4	0.6Dead+0.6Wind_Long2L
5	Dead+Collateral+0.75Snow+0.75F1CRNA_1
6	Dead+Collateral+0.75Snow+0.75F1CRNA_2
7	Dead+Collateral+0.75Snow+0.75F1CRNA_3
8	Dead+0.75Snow+0.3Wind_Right1+0.75F1CRNA_4
9	0.6Dead+0.6Wind_Right2+0.6Wind_Suction
10	0.6Dead+0.6Wind_Pressure+0.6Wind_Long2L
11	1.02Dead+1.02Collateral+0.52Seismic_LongL+0.15E1UNB_SL_R
12	1.02Dead+1.02Collateral+0.52Seismic_LongL+0.15E2UNB_SL_R

BUILDING BRACING REACTIONS

Wall Loc	Wall Line	Col Line	± Reactions(k) Wind Horz	Wind Vert	Seismic Horz	Seismic Vert	Panel_Shear (lb/ft) Wind	Seis	Note
L_EW	A								(h)
F_SW	4	D,E	12.3	19.2	3.8	6.0			
R_EW	G								(h)
B_SW	1	F,E	12.3	19.2	3.9	6.1			

(h)Rigid frame at endwall

CRANE BRACING REACTIONS

Wall Loc	Wall Line	Col Line	±Reactions(k) --Crane-- Horz	Vert
F_SW	4	D ,E	4.1	5.0
B_SW	1	E ,D	4.1	5.0

RIGID FRAME: BASIC COLUMN REACTIONS (k)

Frame Line	Column Line	Dead Horiz	Dead Vert	Collateral Horiz	Collateral Vert	Live Horiz	Live Vert	Snow Horiz	Snow Vert	Wind_Left1 Horiz	Wind_Left1 Vert	Wind_Right1 Horiz	Wind_Right1 Vert
A*	1	0.5	3.7	1.6	17.9	4.4	20.7	5.1	24.2	−9.5	−20.5	6.5	−7.1
A*	4	−0.5	3.7	−3.2	15.1	−4.4	20.7	−5.1	24.2	−6.5	−7.1	9.5	−20.5

Frame Line	Column Line	Wind_Left2 Horiz	Wind_Left2 Vert	Wind_Right2 Horiz	Wind_Right2 Vert	Wind_Long1 Horiz	Wind_Long1 Vert	Wind_Long2 Horiz	Wind_Long2 Vert	Seismic_Left Horiz	Seismic_Left Vert	Seismic_Right Horiz	Seismic_Right Vert
A*	1	−12.0	−13.5	4.0	−0.1	4.3	−34.3	3.7	−31.7	−1.4	−1.7	1.4	1.7
A*	4	−4.0	−0.1	12.0	−13.5	−3.7	−31.7	−4.3	−34.3	−1.4	1.7	1.4	−1.7

Frame Line	Column Line	Seismic_Long Horiz	Seismic_Long Vert	MIN_SNOW Horiz	MIN_SNOW Vert	F1CRNA_1 Horiz	F1CRNA_1 Vert	F1CRNA_2 Horiz	F1CRNA_2 Vert	F1CRNA_3 Horiz	F1CRNA_3 Vert	F1CRNA_4 Horiz	F1CRNA_4 Vert
A*	1	0.0	−6.2	2.9	13.8	−1.1	32.2	4.3	37.6	−1.1	8.1	4.3	13.5
A*	4	0.0	−6.0	−2.9	13.8	−4.3	13.5	1.1	8.1	−4.3	37.6	1.1	32.2

Frame Line	Column Line	F1UNB_SL_L Horiz	F1UNB_SL_L Vert	F1UNB_SL_R Horiz	F1UNB_SL_R Vert
A*	1	4.2	24.3	4.2	13.3
A*	4	−4.2	13.3	−4.2	24.3

A* Frame lines: A B C D E F G

ENDWALL COLUMN: BASIC COLUMN REACTIONS (k)

Frm Line	Col Line	Dead Vert	Collateral Horz	Collateral Vert	Wind Press Horz	Wind Suct Horz	Seis Long Horz
A	2	0.8	0.9	6.5	−9.3	10.3	0.1
A	3	0.8	0.9	6.5	−9.3	10.3	0.1
G	3	0.8	0.9	6.5	−9.3	10.3	0.1
G	2	0.8	0.9	6.5	−9.3	10.3	0.1

ENDWALL COLUMN: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k) Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(in) Width	Length	Thick	Grout (in)
A	2	9	6.2	0.5	10	−5.6	0.5	4	0.625	6.000	12.50	0.375	1.5
		11	0.9	7.5									
A	3	9	6.2	0.5	10	−5.6	0.5	4	0.625	6.000	12.50	0.375	1.5
		11	0.9	7.5									
G	3	9	6.2	0.5	10	−5.6	0.5	4	0.625	6.000	12.50	0.375	1.5
		12	0.9	7.5									
G	2	9	6.2	0.5	10	−5.6	0.5	4	0.625	6.000	12.50	0.375	1.5
		12	0.9	7.5									

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1300
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER PO#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: 120'-0" COMPRESSOR BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4486
188583
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
REACTIONS
DWG # F3 of 3

GENERAL BUILDING SPECIFICATIONS

Building Dimensions: 40'-0" wide x 60'-0" long x 20'-0" eave height.
Sidewall Bay Spacing: 20'-0", 20'-0", 20'-0" with standard endwall mainframe setbacks.
Endwall Bay Spacing: 20'-0", 20'-0".
Roof Slope: 1:12, Gable Symmetrical clearspan mainframe with straight columns and rafters. Sidewall girts are to be bypass condition and the endwall girts are flush.

Building shall be designed in accordance with the following criteria:
Building Code: 2015 IBC (ASCE 7-10).
Live Load: 30 PSF Non-Reducible.
Dead Load: Self-Weight of the Structure.
Snow Load: 30 PSF Ground Snow; I = 1.0; Ce = 1.0; Ct = 1.0.
Wind Load: 115 MPH Exposure "C"; Risk Category = II (Normal).
Seismic: Ss = 0.0580G; S1 0.0420g; I = 1.0; Site Class "D"; Design Category "B".
Deflection: Per Manufacturer's Standards.
Collateral Load: 5 PSF for misc. items (lighting, duct work, etc.) by others.
Other/ Special Loads:

- Provide design and support for Cable Trays by others along the Front Sidewall (Line A) and Right Endwall (Line 4). The weight of Cable Trays by others will be 60 PLF. USSI to provide all support framing (brackets and sub framing) as required.
- Provide design and support beam/ brackets as required in bay 2 of the Left Endwall (Line 1) for 300 PLF load (10" diameter pipe) by others above the roll-up door.
- Provide design and support beam/ brackets as required for (2) 6" diameter pipes by others, 900 lbs. each vertical point loads in the Back Sidewall (Line C) between frame lines 2-3.
- Provide design and support beam/ brackets as required for (1) pipe by others, 1,500 lbs. vertical point loads in bay 1 of the Right Endwall (Line 4).
- Provide design and support beams/ brackets for Cable Tray by others (60 PLF) in bay 1 of the Right Endwall (Line 4).

Building primary rigid frames to be designed and fabricated from hot rolled structural steel shapes and/or or built-up tapered plate members. Building secondary structural steel members to be designed as cold-formed steel shapes and fabricated from steel sheet. Design and fabrication shall be in accordance with the "ASD" Edition of A.I.S.C., A.I.S.I., and A.W.S. D1.1 – 2010 Structural Welding Code as appropriate per the International Building Code adopted by each state.

A bent of full and typical size shall be provided at each end of the building with typical connections for girts, purlins, etc. so that future extension may be facilitated. Endwall materials shall be designed and connected to be easily removable and reusable. Building is furnished with steel rod, steel cable and/or steel angle roof and wall bracing.

After fabrication, all primary structural steel members shall be hand cleaned per SSPC SP-2 and given one shop coat of standard grey primer. Secondary and cold formed steel members shall be fabricated from pre-coated coil stock with manufacturer's standard red or gray primer.

Building roof and wall panels are to be 26-gauge galvalume, pre-painted through fastener (PBR) profile panels with major ribs at 12" on center. Finish to be factory coated. Roof panels are to be provided in manufacturer's standard Polar White color and wall panels in Ash Gray color both with a Siliconized Polyester finish

Building shall be furnished with exterior trim including roofline trim, rake, and corner trim to be 26-gauge galvalume, pre-painted material. Trim shall provide a finished appearance and be provided in manufacturer's standard Polar White color with a Siliconized Polyester finish.

Sealant tape shall be provided to produce a weather tight roof.

Base Angle shall be provided for the full perimeter of the building with a standard concrete sheeting notch with NO base trim.

Panel and trim fasteners shall be steel screws with washer and sealing washer (Long Life). Fasteners shall be matched to material in which they are installed.

Building roof and walls are furnished with 3" thick x 0.60# PCF density (R-10) VRR Plus fiberglass insulation.

BUILDING ACCESSORIES

(A) — 2 Walkdoors

Size	3070V
Type	Insulated with an STC-32 rating
Frame	Pre-Assembled, Welded
Access Hardware	Rim panic with lever, keyed alike, Type A3 BEST Cores
Standard Hardware	Closer, Threshold, Sweep, SS hinges, Weather-stripping
Additional Hardware	Kickplate
Glazing	Insulated, 10" x 10" standard V Lite
Finish	Manufacturer's standard gray prime painted finish

(B) — 1 Overhead Doors

Size	16'-0" x 16'-0"
Type	Rolling Steel
Operation	Manual
Electrical Classification	Non-Classified
Insulation	Insulated, STC-21
Weatherstripping	Fully Weather-stripped
Mounting	Inside face mounted
Finish Curtain	Prime painted
Finish Hood, Guides, Bottom Bars	Mfg.'s standard prime painted finish
Other	Slide Bolt Locking Mechanism

(C) — LOT Snow bar type snow retention system with through fastener connections.

VENTILATION:

System designed to provide a minimum of six (6) air changes per hour utilizing (1) powered wall exhaust fan and (2) non-powered wall supply louvers. All units are to be designed for a non-classified area.

(D) — 1 Wall Exhaust, Powered, Non-Attenuated fan provided complete as follows:

- Panel Fan Exhaust, 18" diameter propeller, direct drive, "A" motor base, discharge venturi panel, structural steel support frame and motor base platform, painted
- Motor: 1 HP, 1,800 RPM, 208-230V/ Single Phase/ 60Hz, Class 1 Division 2, TEFC.
- PPG propeller, tested in accordance with ANSI/AMCA 210-99.
- Supply Fan Box, 24-3/8" square, 28" deep, 2" front frame flange, no mid-frame flange, 2" turn in at rear, painted to match wall panel color (Ash Gray).
- Lined Radius Hood, 24.38" square, 5" extension, 3" throat, 2" flange, bird screen, painted to match the wall panel color (Ash Gray).
- Factory supplied counterbalanced back draft damper.
- Essentials Kit, consisting of required hardware for systems assembly and sealant rolls for weather tight installation.
- Major components to be minimum 18-gauge galvanized steel construction. Support flanges to be 11-gauge steel.
- Paint is a modified acrylic enamel for a lasting quality exterior finish.
- Fan performance: 2,104 CFM at 0.513" SP
- Estimated Weight: 300 lbs.
- Framed opening required: 24-3/4" square.

(E) — 2 Wall Supply Louvers, Non-Powered, Non-Attenuated provided complete as follows:

- Radius Hood, 24-3/8" square, 5" extension, 3" throat, 2" flange, bird screen, painted to match wall panel color (Ash Gray).
- POTTORFF, Model: EOD-637.
- Dimensions: 20" X 20", nominal.
- Material: 6063-T5 extruded aluminum.
- Material thickness (in) 0.081.
- Frame and blade attachment: Mechanically fastened.
- Frame: 6" deep channel.
- Blade: 37.5° drainable.
- Aluminum bird screen, pattern 1/2" x 0.063".
- Manual, Locking quadrant.
- Installation clips.
- Finish: Mill.
- Weight: 80 lbs. per each unit.

FRAMED OPENINGS:

Framed openings and applicable trims (Head, Jamb, Sill, and Two-Piece flat flashing) are included for Accessories that are provided by USSI as noted in the "Building Accessories" section of this quote and the following:

(F1) — 1 1'-6" W x 1'-6" H framed opening for Suction penetration by others with head, jamb, sill trim and two-piece flat flashings as required.

(F2) — 1 1'-6" W x 1'-6" H framed opening for Discharge penetration by others with head, jamb, sill trim and two-piece flat flashings as required.

(F3) — 1 2'-0" W x 1'-6" H framed opening for Cable Tray by others with head, jamb, sill trim and two-piece flat flashings as required.

(F4) — 1 1'-10" W x 1'-10" H framed opening for 10" Diameter Pipes by others with head, jamb, sill trim and two-piece flat flashings as required.

MATERIAL CHECK-IN:

Any damage observed due to shipping must be documented on the Bill of Lading and a copy of the BOL provided to USSI. Any damage must be documented with photos and sent to the USSI project manager and/or purchasing agent upon discovery and USSI will determine if materials should be shipped back for repair or replacement.

All material must be checked in using the complete Bill of Materials and Packing Lists from each trailer. Shortages, though not expected, should be noted and notice shall be provided to USSI immediately.

MATERIAL STORAGE:

The weather protection provided with the materials is intended for shipping protection and short term storage.

Upon unloading, all material and accessories must be stored above ground level.

Electrical components shall be loosely tarped to minimize precipitation and condensation accumulation.

Temporary weather protection for accessories, sheeting, trim, insulation, consumables such as fasteners, caulk, and tape seal, shall be provided and maintained by the onsite company responsible for the materials.

Discretion shall be used onsite regarding protection of other materials. The building steel will weather and develop some rust when stored onsite, but it typically, is not feasible to add covering and should not be a cost for the contractor or erector to provide coverings.

MISFABRICATIONS / MISFITS:

USSI MUST be provided the immediate opportunity to assist in any troubleshooting and any repair or replacement decisions. The erector will be requested to provide piece marks of the material affected as well as photo documentation in order to help develop a solution. Contact the USSI PM and/or Manager of Production.

Per AISC – The correction of minor misfits by moderate amounts of reaming, grinding, welding or cutting, and the drawing of elements into line with drift pins, shall be considered to be normal erection operations. Errors that cannot be corrected using the foregoing means, or that require major changes in member or connection configuration, shall be promptly reported to USSI by the erector, to enable the responsible entity to either correct the error or approve the most efficient and economical method of correction to be used by others.

COLOR SCHEDULE	
ROOF PANEL	POLAR WHITE
WALL PANEL	ASH GRAY
CORNER TRIM	POLAR WHITE
GUTTER & RAKE TRIM	POLAR WHITE
DOWNSPOUTS	POLAR WHITE
ALL EXTERIOR FRAMED OPENING TRIM & EXTERIOR FLAT STOCK TRIM	POLAR WHITE

ACCESSORIES COLOR SCHEDULE	
WALK DOOR	PRIME PAINTED GREY
ROLL UP DOOR	PRIME PAINTED GREY
LOUVER	MILL FINISH
LOUVER HOOD	ASH GRAY
FAN	ASH GRAY
FAN HOOD	ASH GRAY

I hereby certify that this plan, specification, or report was prepared by me or under my direct personal supervision, and that I am a duly Registered Professional Engineer under the laws of the State of Iowa.

Judson D. Smith

Date: 6/5/23 Reg. No.: 9501

Judson D. Smith PE — This item has been digitally signed and sealed by Judson D. Smith, PE. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies. 2023.06.05 07:30:03-05'00' 11.2.1

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1314
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER P/#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: PUMP BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER — JUDSON D. SMITH 9501 — IOWA

6/5/23

JOB #: 4487
188584
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
COVER SHEET
DWG # C1 of 2

GENERAL NOTES

1. The seal that appears on these drawings is the seal of the engineer for this building manufacturer who is NOT the engineer of record.
2. This building manufacturer is not responsible for errors, omissions or damages incurred in the erection of building components, nor for the inspection of erected components to ascertain same.
3. Temporary bracing must be installed by erector to provide adequate stability during erection. Bracing indicated on the erection drawings is critical to the stability of the completed structure and shall not be removed.
4. Wall and liner panels are an integral part of the structural system. Unauthorized removal of panels is prohibited.
5. "Oil-canning", a perceived waviness inherent to light gauge metal, may exist. This condition does not affect the finish or structural integrity of the panel, and is therefore not a cause for rejection.
6. Trim part marks are as shown: ex. FL-32-20'-2"
   - FL = trim identification number
   - 32 = trim length in feet and inches.

APPROVAL NOTES

The following conditions apply in the event that these drawings are used as approval drawings:
A) It is imperative that any changes to these drawings:
   1) Be made in contrasting ink.
   2) Have all instances of change clearly indicated.
   3) Be legible and unambiguous.
B) Dated signature is required on all pages.
C) Manufacturer reserves the right to re-submit drawings with extensive or complex changes required to avoid misfabrications. This may impact the delivery schedule.
D) Approval of these drawings indicates conclusively that the manufacturer has correctly interpreted the contract requirements, and further constitutes agreement that the building as drawn, or as drawn with indicated changes represents the total of the materials to be supplied by manufacturer.
E) Any changes noted on the drawings not in conformance with the terms and requirements of the contract between manufacturer and its customer are not binding on manufacturer unless subsequently specifically acknowledged and agreed to in writing by change order or separate documentation. Manufacturer recognizes that rubber stamps are routinely used in indicating approval, disapproval, rejection, or mere review of the drawings submitted. However, manufacturer does not accept changes or additions to contractual terms and conditions that may appear with the use of a stamp or similar indication of approval, disapproval, etc. Such language applied to the manufacturer's drawings by the customer, architect, engineer, or any other party will be considered as unacceptable alterations to these drawing notes, and will not alter the contractual rights and obligations existing between manufacturer and its customer.

SAFETY COMMITMENT

The building manufacturer has a commitment to manufacture quality building components that can be safely erected, however, the safety commitment and job site practices of the erector are beyond the control of the building manufacturer. It is strongly recommended that safe working conditions and accident prevention practices be the top priority of any job site. Local, state and federal safety and health standards, whether standard statutory or customary, should always be followed to help insure worker safety. Make certain all employees know the safest and most productive way of erecting a building. Emergency procedures should be known to all employees. Daily meetings highlighting safetyprocedures are also recommended. The use of hard hats, rubber sole shoes for roof work, proper equipment for handling material, and safety nets where applicable, are recommended.

BOLT TIGHTENING

The proper tightening and inspection of all fasteners is the responsibility of the erector. All high strength (A325, A490) bolts and nuts must be tightened by the "turn-of the nut" method unless otherwise specified by the end customer in the contract documents. Inspection of high strength bolt and nut installation by other than the erector must also be specified in the contract documents and the erector is responsible for ensuring that the installation and inspection procedures are compatible prior to the start of erection. (MBMA 2006 iv 6.9)

BUILDER/CONTRACTOR RESPONSIBILITIES

It is the responsibility of the builder/contractor to insure that all project plans and specifications comply with the applicable requirements of any governing building authorities. The supplying of sealed engineering data and drawings for the metal building system does not imply or constitute an agreement that the building manufacturer or its design engineer is acting as the engineer of record or design professional for a construction project. The contractor must secure all required approval and permits from the appropriate agency as required. Approval of the manufacturer's drawings and calculations indicate that the building manufacturer correctly interpreted and applied the requirements of the contract drawings and specifications. (sect. 4.4.1 AISC code of standard practices, 13th ed.) Where discrepancies exist between the manufacturer's structural steel plans and the plans for other trades, the structural steel plans shall govern. (sect. 3.3 AISC code of standard practice 13th ed.) Design considerations of any material in the structure which are not furnished by the building manufacturer are the responsibility of the contractors and engineers other than the building manufacturer's engineer unless specifically indicated. The contractor is responsible for all erection of steel and associated work in compliance with the building manufacturer's "for erection installation" drawings. Products shipped to builder or his customer shall be inspected by builder immediately upon arrival. Claims for shortages or defective material, if not packaged, must be made to the manufacturer in writing within five (5) days after receipt of the shipment. However, if a defect is of such nature that reasonable visual inspection would fail to disclose it, then the claim must be made within five (5) days after the builder learns of the defect. The manufacturer will not be liable for any defect unless claim is made one (1) year after date of the original shipment by the manufacturer to builder or his customer. The manufacturer will be given a reasonable opportunity to inspect defective materials upon receipt of claim by builder. If a defect is of such nature that it can be remedied by a field operation at the job site without the necessity of returning the material to the manufacturer, then upon written authorization of the manufacturer, the builder may repair or cause the material to be repaired and the manufacturer will reimburse the builder for the cost of the repair in accordance with the written authorization. Unless noted otherwise, all bracing as shown and provided by the manufacturer for this building is required and shall be installed by the erector as a permanent part of the structure. Temporary supports, such as temporary guys, braces, false work, cribbing or other elements required for the erection operation will be determined and furnished and installed by the erector. These temporary supports will secure the steel framing, or any partly assembled steel framing, against loads comparable in intensity to those for which the structure was designed, resulting from wind, seismic forces and erection operations, but not the loads resulting from the performance of work by or the acts of others, nor such unpredictable loads as those due to tornado, explosion or collision. (sect. 7.10.3 AISC code of standard practice, 13th ed.) Design of gutter and downspout is a function of the rainfall intensity and area to be drained. Design parameters utilized are in accordance with the 2006 low rise building systems manual and/or the 12th edition of the architectural graphic standards, as applicable. Proper owner maintenance dictates that the drainage system be kept free of debris and/or ice at all times to ensure proper function of the gutter and downspout. In those cases where the owner/tenant of a property is unwilling or unable to provide proper maintenance, elimination of gutter should be considered as an alternative.

PRODUCT CERTIFICATION The building manufacturer is member of the Metal Building Manufacturers Associations.
The building manufacturer's fabrication and products are covered by one or more of the following certification:
1. Approved fabricator of prefabricated buildings and components. Reference IAS(MB-205)
2. City of Houston approved fabricator (registration no. 964)

International Building Code (IBC) Material properties of steel plate used in the fabrication of primary rigid frames, and primary structural members of cold-formed sections, conform to ASTM-A529 or A-572. Flanges with thickness of 1"or less and width of 12"or less conformed to A-529 with minimum yield point of 55,000 PSI. Flanges greater than 3/8" in thickness and 12" in width conformed to with a min. yield point of 50,000 PSI. Material properties of pipe sections conform to ASTM-A53 type E, Grade B with a min. yield point 35,000. Material properties of hot rolled steel members conform to the requirements of ASTM-A992 or A-572 with a min. yield point of 50,000 PSI. Material properties of cold formed light gauge steel members conform to ASTM-A1011 Grade 55 with a min. yield point of 55,000 PSI. Materials properties of roof/wall sheeting, base material conform to ASTM-A792 Grades 50 or 80 with min. yield point of 50,000 PSI an 80,000 PSI respectively, as required by design Coating & base material is 55% aluminum-zinc alloy in accordance with AZ55 for unpainted or AZ50 for painted specification.Cable utilized for bracing conforms to ASTM A475.Cable bracing is to be installed to a tout condition with all slack removed. Rod & angle utilized for bracing members conform to ASTM A36. Structural joints with ASTM A-325 high strength bolts, where indicated on the drawings, shall be assembled and the fasteners tightened in accordance with the bolt tightening procedure per MBMA '96 IV 6.9. All joints will be assembled without washers unless otherwise noted. All steel members except bolts, fasteners & cable shall receive one shop coat of iron oxide corrosion inhibitive primer, meeting the performance requirements pf SSPC paint Specification #15. Shop & field inspections and associated fees are the responsibility of the contractor, unless stipulated otherwise in the contract.

Packing List: 12345

Ship To: LUIS MARTINEZ
5487 FM 744
PAWNDE, TX, 71576

Truck ID: EXPRESS

Carton ID	Piece Mark	Description	Dime/Qty	Length	Unit Weight	Gross Weight	Order#	- Line# -	Cust/PO#
C128590		BUILDING SERVICE	0x0x0			681			
	RF1-1	BUILT UP SECTION	2	8' 3-7/16"	124,0	248	12345	1	896790
	RF1-2	BUILT UP SECTION	2	10' 7-5/8"	154,0	308	12345	2	896790
	RF2-1	BUILT UP SECTION	1	8' 3-7/16"	125,0	125	12345	3	896790
C128945		BUILDING SERVICE	0x0x0			190			
	EC-1	ENDWALL COLUMN 8X35C16	2	9' 10-15/16"	27,5	55	12345	8	896790
	EC-2	ENDWALL COLUMN 8X35C16	2	11' 8-7/16"	33,3	67	12345	9	896790
	ER-1	ENDWALL RAFTER 8X35C14	2	8' 9-5/8"	25,1	50	12345	10	896790
	ER-2	ENDWALL RAFTER 8X35C14	2	8' 9-5/8"	25,1	50	12345	11	896790
PA12E9697B4		26ga PBR DESERT SAND PANEL SMP	178x0x0			222			
	LEFT ENDWALL	26GA PBR ENDWALL PANEL	2	14' 9-1/2"	39,5	79	12345	35	896790
	LEFT ENDWALL	26GA PBR ENDWALL PANEL	2	13' 9-1/2"	37,0	74	12345	39	896790
	LEFT ENDWALL	26GA PBR ENDWALL PANEL	2	12' 9-1/2"	34,5	69	12345	41	896790
C127443-BUNDLE ZEE		BUNDLE ZEE	0x0x0			190			
	G-1	ZEE 8 X 2-3/8 X 2-1/8 16GA RED OXIDE	4	4' 7-1/2"	12,7	51	12345	17	896790
	G-2	ZEE 8 X 2-3/8 X 2-1/8 16GA RED OXIDE	2	12' 7-1/2"	35,0	70	12345	18	896790
	G-3	ZEE 8 X 2-3/8 X 2-1/8 16GA RED OXIDE	4	4' 3-1/2"	11,7	47	12345	19	896790
	G-4	ZEE 8 X 2-3/8 X 2-1/8 16GA RED OXIDE	1	8' 1-1/2"	22,0	22	12345	20	896790
C127088-WAREHOUSE		WAREHOUSE BOX 1	0x0x0			222			
		R PANEL OUTSIDE CLOSURE STRIP 36"	22		0,0	1	12345	81	896790
		TUBE CAULKING SILICONE CLEAR 10.3 OZ TUBE	14		1.1	16	12345	83	896790
		12 X 1-1/4 SELF DRILLING CARBON SCREW LIGHT STONE	750		0,0	15	12345	91	896790
C126431-trim box 1		trim box 1	21x0x0			149			
		FL-31 26GA EAVE TRIM - (ALL PANELS) - LIGHT STONE SMP	2	20' 2"	13.5	27	12345	59	896790
		FL-21 26GA SCULTURE RAKE END - ("R PANEL) LIGHT STONE SMP	4	15' 3"	22.2	89	12345	60	896790
		FL-10 26GA CORNER TRIM - OUTSIDE ("R" AND "A" PANEL) DESERT SAND SMP	4	10' 0"	8,2	33	12345	63	896790

Page 1

PACKING LIST EXAMPLE

STRAIGHT BILL OF LADING - SHORT FORM - ORIGINAL - NOT NEGOTIABLE

DATE	CARRIER	BILL OF LADING #
10/07/11	JOE TRUCKING	54321

SHIPPER AND ORIGIN
ABC BUILDINGS
17612 BROWN RD
HOUSTON, TX

CONSIGNEE AND DESTINATION
BOB'S BUILDING
c/o LARRY UNDERWOOD
3387 DELTA RD
HUEYTOWN, AL 35023
County of:

Route:
Phase: Load:
Trailer # 50582
Tracking #
Freight PO# 41433

Order # 12345 Ship Status:
Order Type: ABC Building
Add'l Order #s

COD AMOUNT: $0.00

FOR FREIGHT COLLECT SHIPMENTS: Subject to section 7 of conditions of applicable Bill of Lading, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement: The carrier shall not make delivery of this shipment without payment of freight and other lawful charges.

# PACKAGES	KIND OF PACKAGES, DESCRIPTION OF ARTICLES, SPECIAL MARKS, AND EXCEPTIONS	WEIGHT	CLASS OR RATE
1	LOT MISC. BUILT UP / STRUCTURAL / COLD FORM / PANEL / TRIM / CANOPY / 2 BUNDLES OF RED & GALV ANGLE	35260	

Carrier: Print Name:
Tractor #:
TOTAL WEIGHT (LBS) 35,260

RECEIVED, subject to the classifications and the tariffs in effect on the date of issue of the Bill of Lading, the property described above is in apparent good order, except as noted (contents and condition of contents in packages unknown), marked, consigned and destined as indicated above, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery as said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed as to each carrier of all or any part of said property over all of any portion of said route to destination and as to each party at any time interested in all or any said property that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Straight Bill of Lading set forth: (1) in the National Motor Freight Classification in effect on the date hereof, if this is a rail or a rail-water shipment or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.

Any alteration, addition, or erasure in the bill of lading shall be made with the special notation hereon of the party issuing this Bill of Lading, shall be without effect in the absence of such notation, and this Bill of Lading shall be enforceable according to its original tenor.

THIS MATERIAL MUST BE DELIVERED BY:
Receiver Signature: Date Picked Up: Time:

The property described above is in apparent good order, except as noted (contents and condition in packages unknown), marked, labelled, and is in proper condition for transportation according to the applicable regulations of the Department of Transportation.
Consignee's Signature: Date:

BILL OF LADING EXAMPLE

COLD FORM AND PANEL LABEL

Job Number
Customer ABC CONSTRUCTION 12345
Customer PO Number 07522
Carton ID PA12E9697B4

PART NAME	DESCRIPTION	LENGTH	QTY
LEFT ENDWALL	26 GA. PBR SIDEWALL PANEL	14' 9-1/2"	2
LEFT ENDWALL	26 GA. PBR SIDEWALL PANEL	13' 9-1/2"	2
LEFT ENDWALL	26 GA. PBR SIDEWALL PANEL	12' 9-1/2"	2

PA12E9697B4

TRIM PIECE LABEL

Piece Mark FL-31 12345 Job Number
Length 20' 2" L-59 Line Number

TRIM BUNDLE AND WAREHOUSE LABEL

Carton ID C126431
Customer ABC CONSTRUCTION
Job Number 12345

C126431

BUILT UP, STRUCTURAL AND FAB. COLD FORM LABEL

Job Number 12345
Piece Mark RF1-1

PL1060143

BUNDLE LABEL EXAMPLES

PIECE LABEL EXAMPLES

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1300
FAX (281) 496-1314

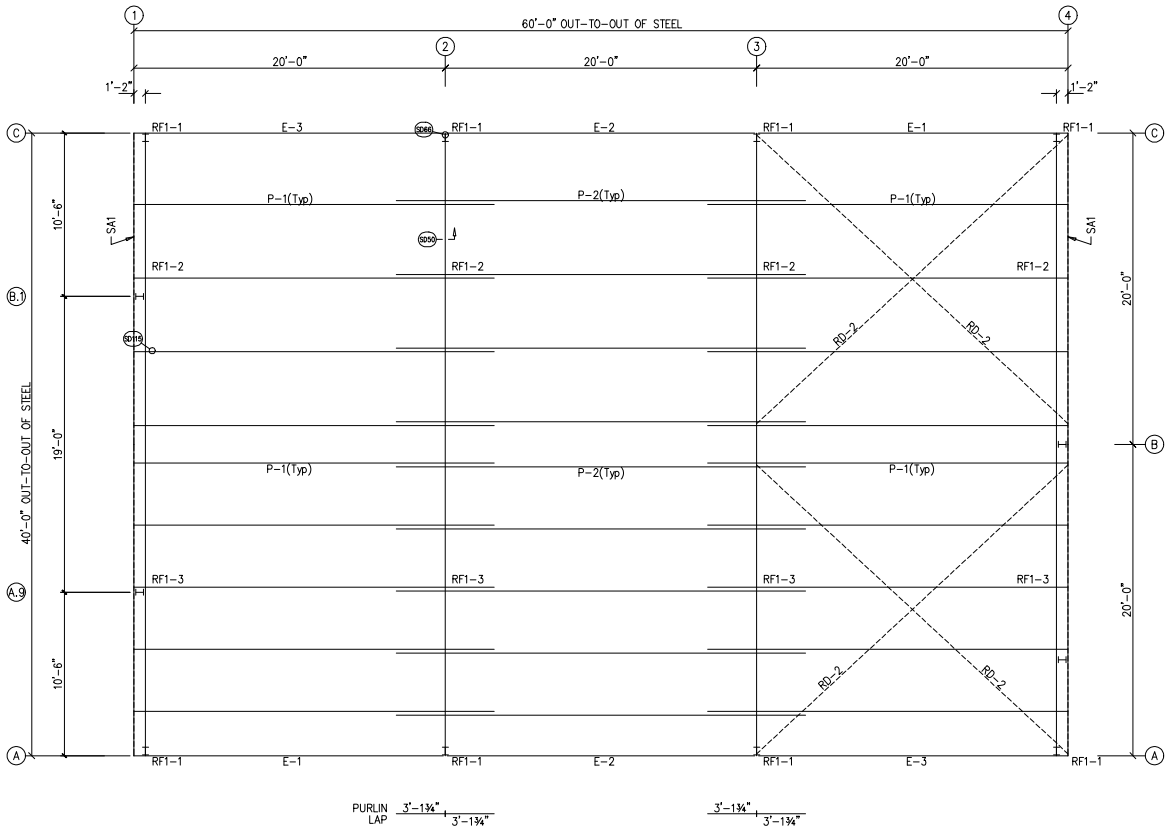
ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER PO#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: PUMP BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

JUDSON D. SMITH 9501 LICENSED PROFESSIONAL ENGINEER IOWA
6/5/23

JOB #: 4487
188584
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
COVER SHEET
DWG # C2 of 2

MEMBER TABLE ROOF PLAN	
MARK	PART
P-1	8X35Z14
P-2	8X35Z14
E-1	8E14
E-2	8E14
E-3	8E14
RD-2	RD0500



ROOF FRAMING PLAN

NO LINER PANEL

CERTIFIED FOR CONSTRUCTION

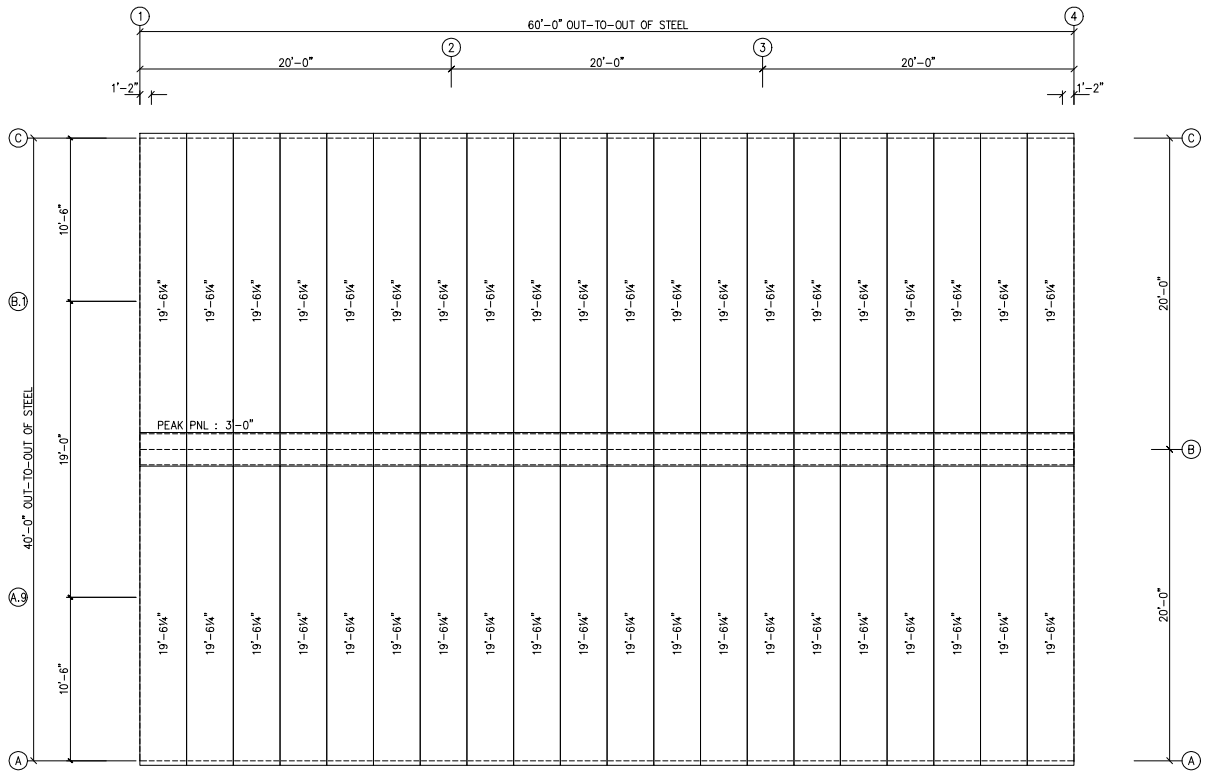
UNITED STEEL STRUCTURES INCORPORATED
the sound science company
13330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1350
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ROOF FRAMING PLAN
DWG #	E1 of 18



ROOF SHEETING PLAN

PANELS: 26 GA. PBR – POLAR WHITE

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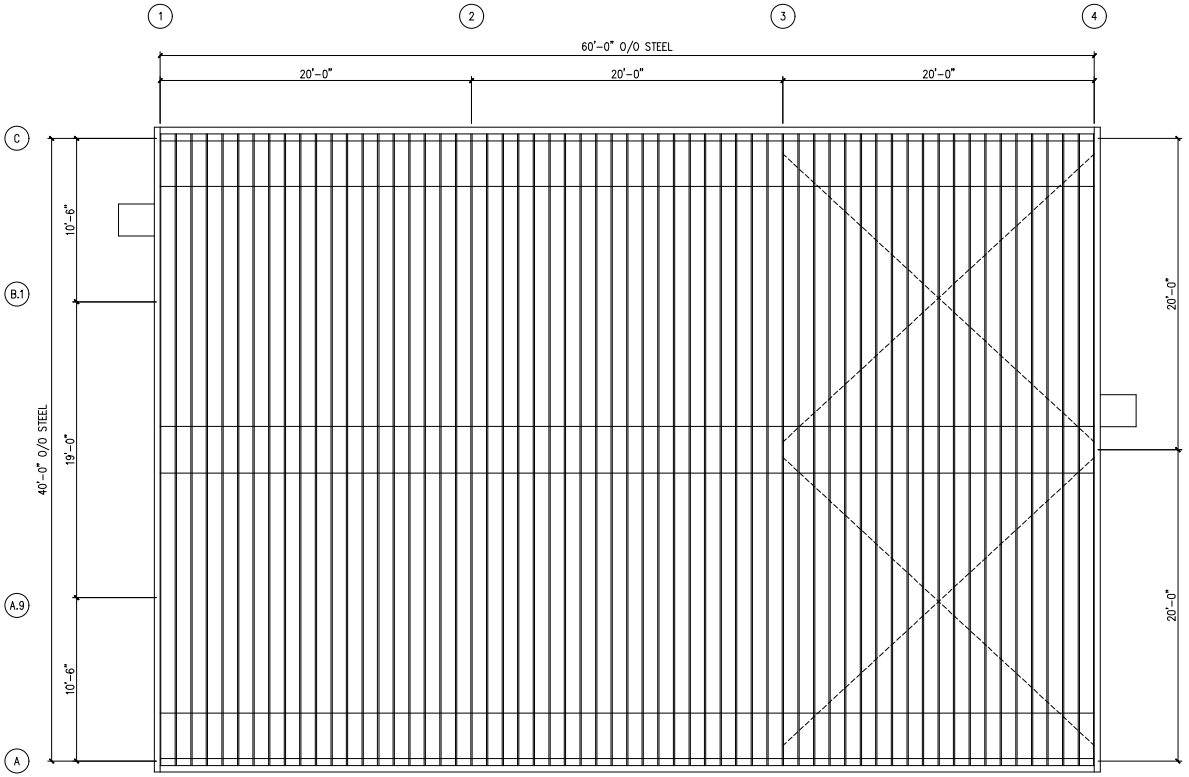
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ROOF SHEETING PLAN
DWG #	E2 of



ROOF PLAN

CERTIFIED FOR CONSTRUCTION

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INCORPORATED
the sound science company
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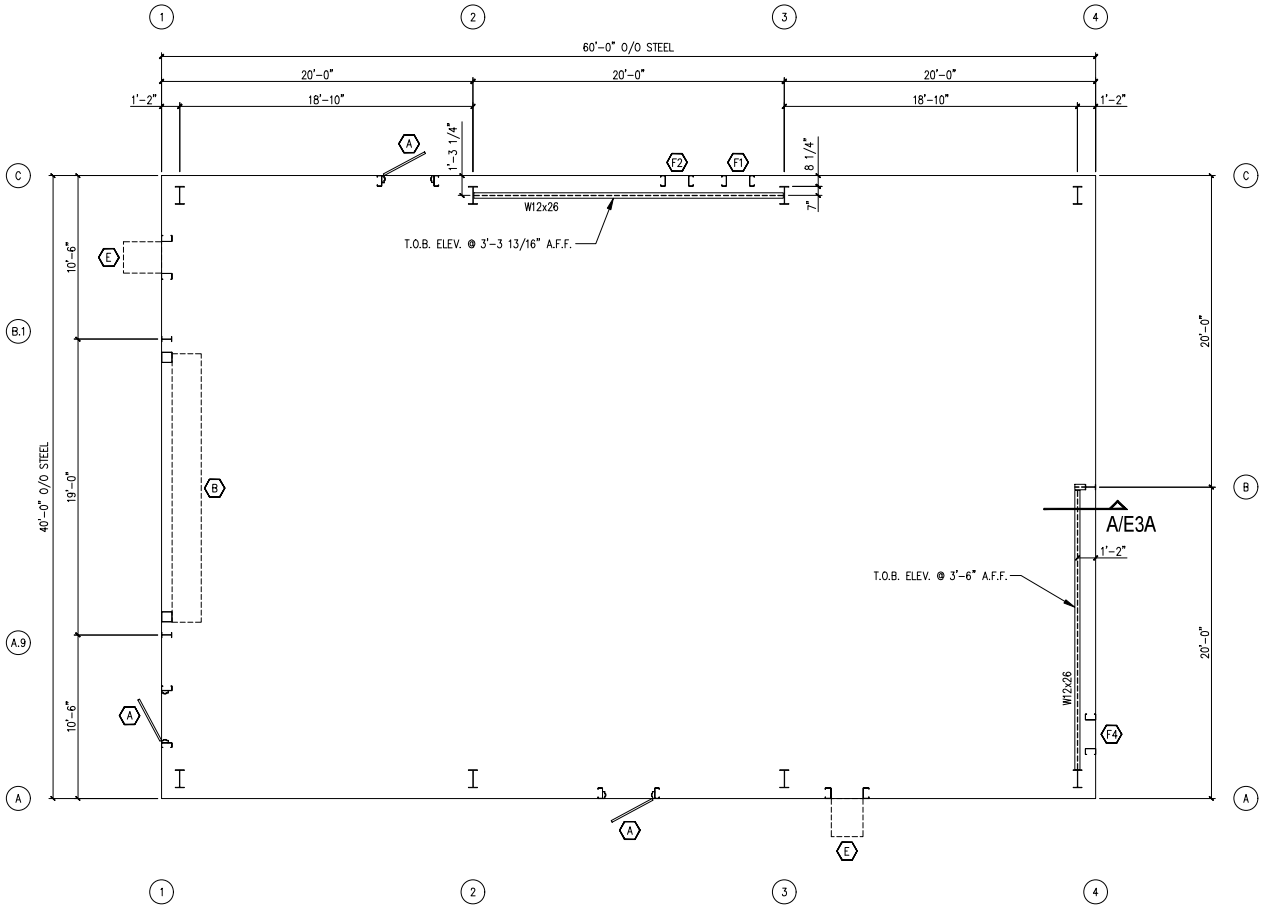
HOUSTON, TEXAS 77077
OFFICE (281) 496-1350
FAX (281) 496-1314
www.unitedsteel.com

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

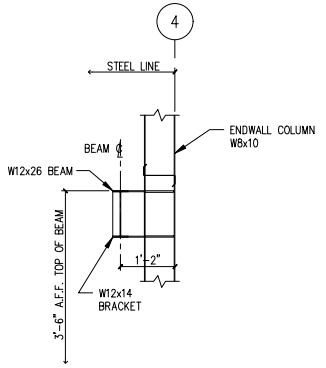
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ARCHITECTURAL ROOF PLAN
DWG #	E3 of



PIPE SUPPORT PLAN

LOWER LEVEL SUPPORT



SECTION "A/E3A"

NOTE:
SEE WALL ELEVATION DWGS. & "E10" FOR PIPE / CABLE TRAY SUPPORT BEAM LOCATIONS.

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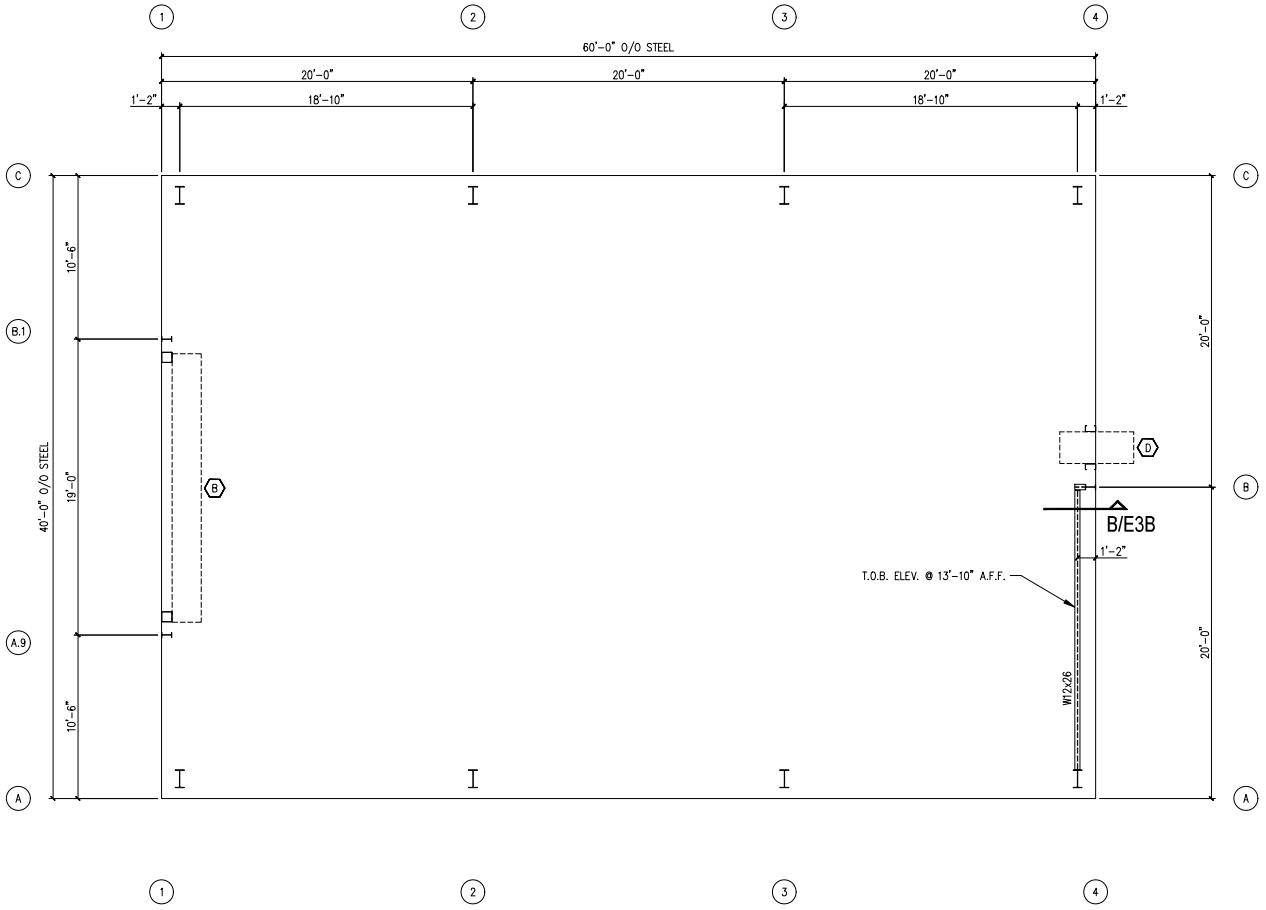
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

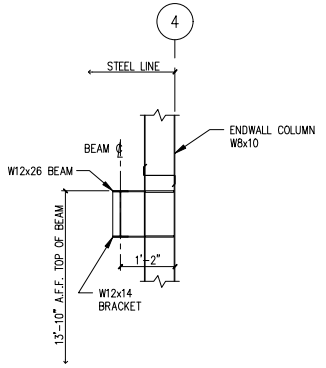
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
CABLE TRAY SUPPORT PLAN	
DWG #	E3A of



CABLE TRAY SUPPORT PLAN

MID LEVEL SUPPORT



SECTION "B/E3B"

NOTE:
SEE WALL ELEVATION DWGS. & "E10" FOR PIPE / CABLE TRAY SUPPORT BEAM LOCATIONS.

CERTIFIED FOR CONSTRUCTION

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the sound science company
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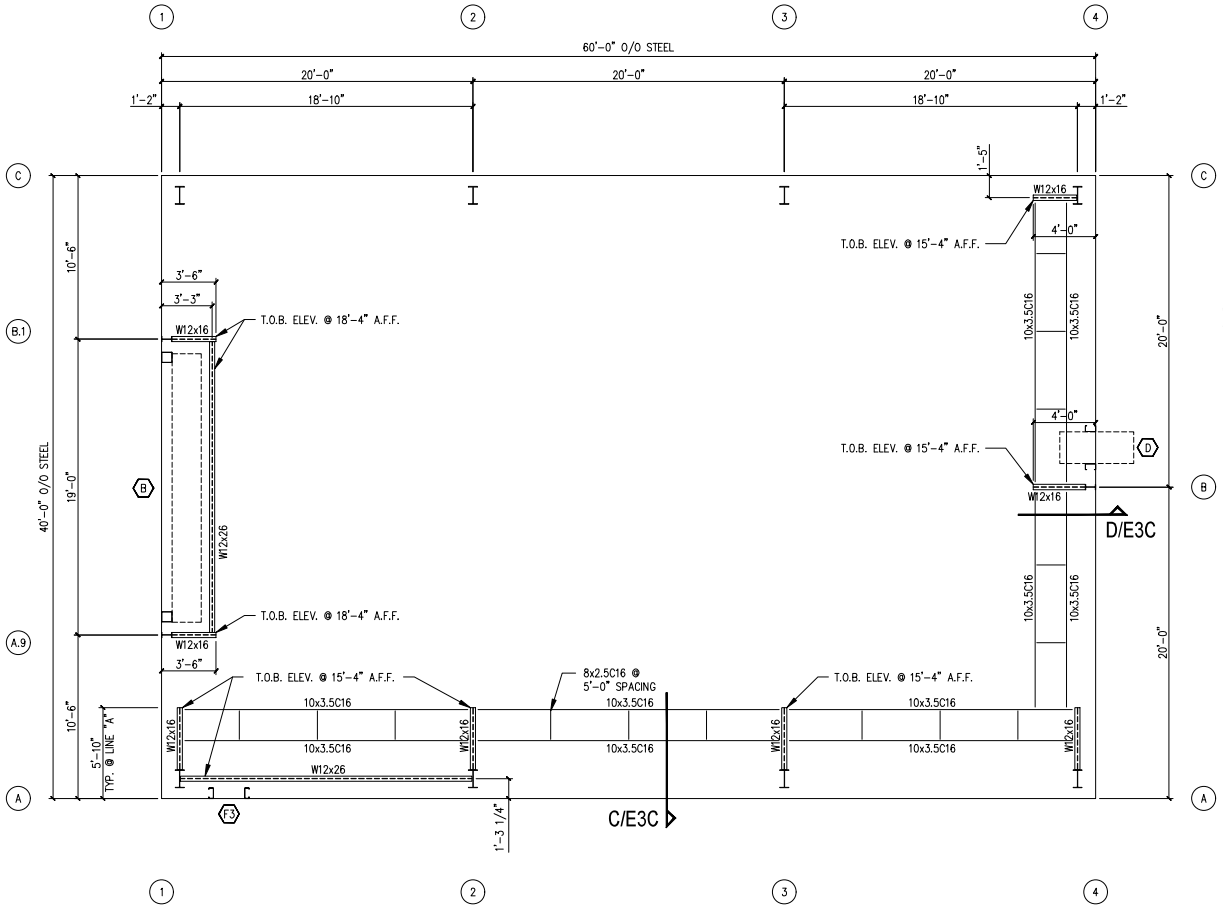
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

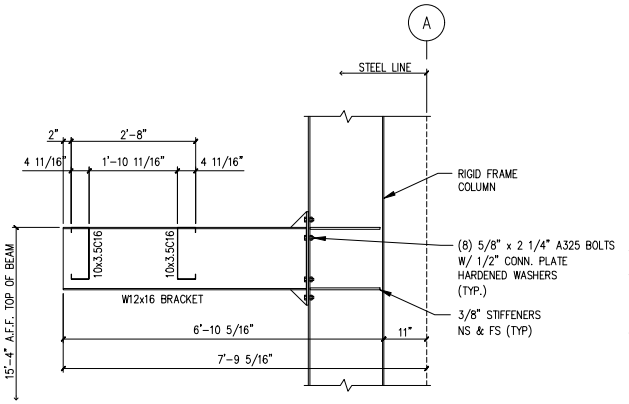
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	CABLE TRAY SUPPORT PLAN
	DWG # E3B of

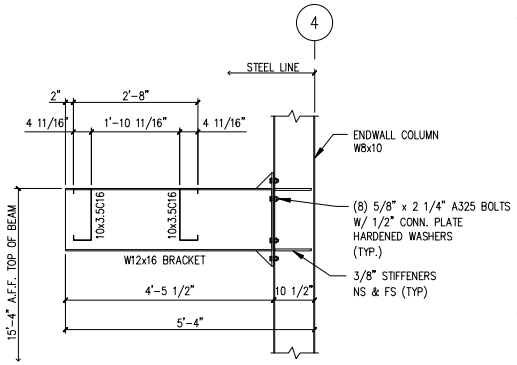


CABLE TRAY SUPPORT PLAN

UPPER LEVEL SUPPORT



SECTION "C/E3C"



SECTION "D/E3C"

NOTE:
SEE WALL ELEVATION DWGS. & "E10" FOR PIPE / CABLE TRAY SUPPORT BEAM LOCATIONS.

CERTIFIED FOR CONSTRUCTION

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FAX (281) 496-1314

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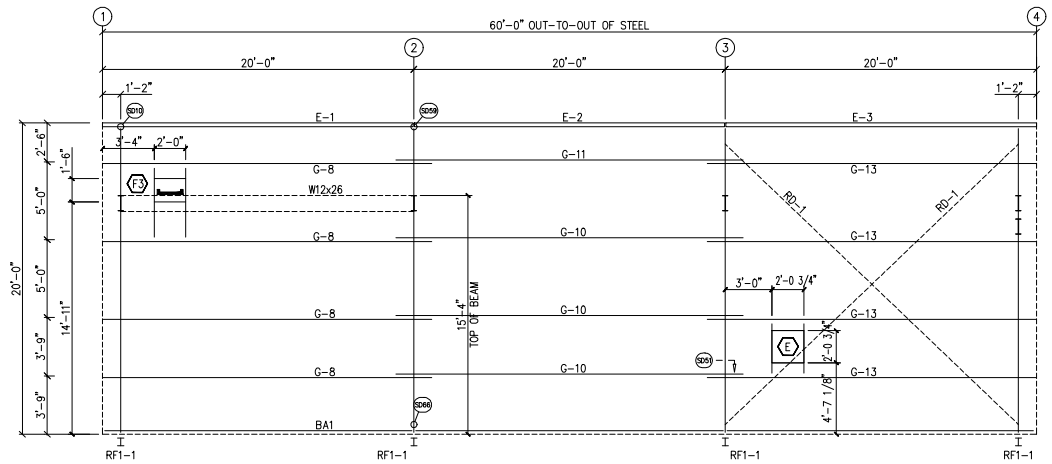
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

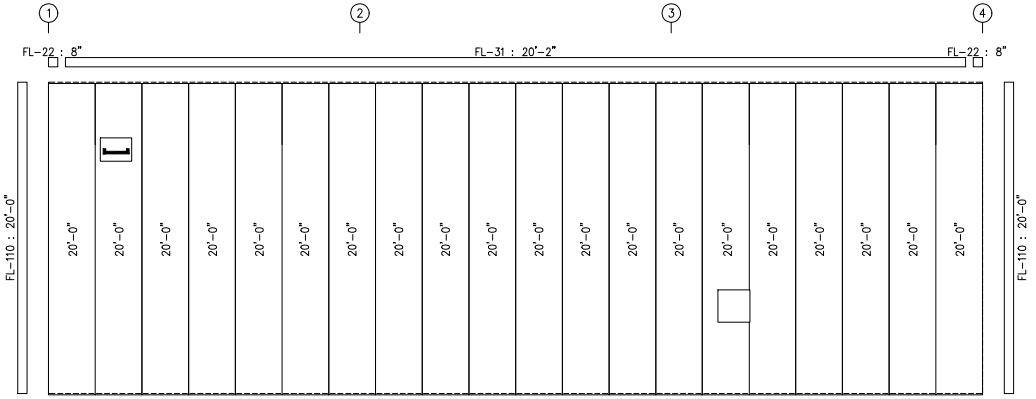
JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	CABLE TRAY SUPPORT PLAN
DWG #	E3C of



GIRT LAPS 1'-1 3/4" 1'-1 3/4" 1'-1 3/4" 1'-1 3/4"

FRONT SIDEWALL FRAMING: FRAME LINE "A"

NO LINER PANEL



FRONT SIDEWALL SHEETING & TRIM: FRAME LINE "A"

PANELS: 26 GA. PBR – ASH GRAY

GENERAL NOTES:
TRIM IS FIGURED WITH 2" TRIM LAP UNLESS NOTED ON A DETAIL.
FIELD CUT PANELS AT FRAMED OPENINGS, WALKDOORS, AND WINDOWS.
FORMED BASE TRIM (IF USED) TO BE FIELD MITERED AT CORNERS.
FIELD SLOT GIRTS AS REQUIRED FOR CABLE BRACE CLEARANCE.

MEMBER TABLE FRAME LINE A	
MARK	PART
E-1	8E14
E-2	8E14
E-3	8E14
G-8	8X25Z16
G-9	8X25Z16
G-10	8X25Z16
G-11	8X25Z16
G-12	8X25Z16
G-13	8X25Z16
G-15	C8x11.5
RD-1	RD0500

CONNECTION PLATES FRAME LINE A	
ID	MARK/PART
1	CL-104
2	CL-103
3	CL-100

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OFFICE (281) 496-1330
FAX (281) 496-1314
www.unitedsteelstructures.com

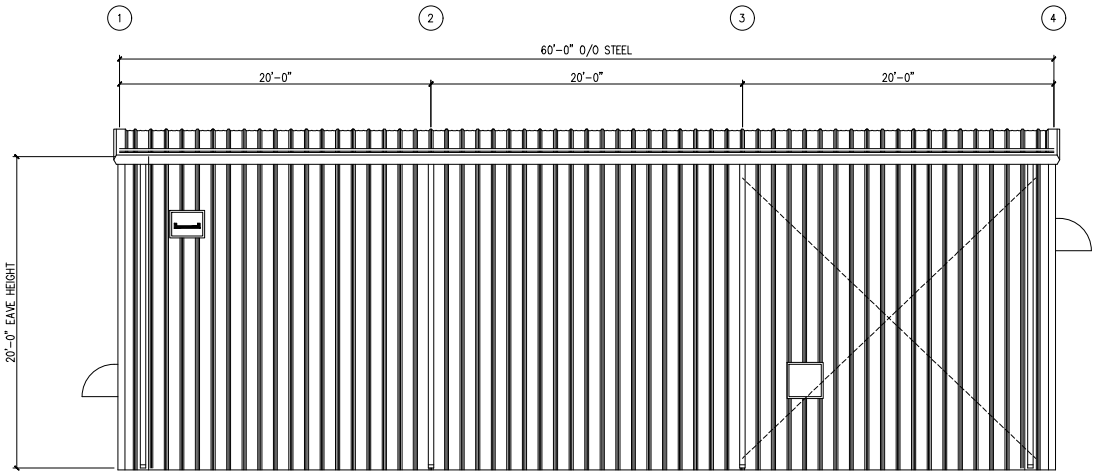
ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
SIDEWALL ELEVATIONS	
DWG #	E4 of

CERTIFIED FOR CONSTRUCTION



FRONT SIDEWALL: FRAME LINE "A"

CERTIFIED FOR CONSTRUCTION

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INCORPORATED
the sound science company
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HOUSTON, TEXAS 77077
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ISSUE	DESCRIPTION	DATE	BY
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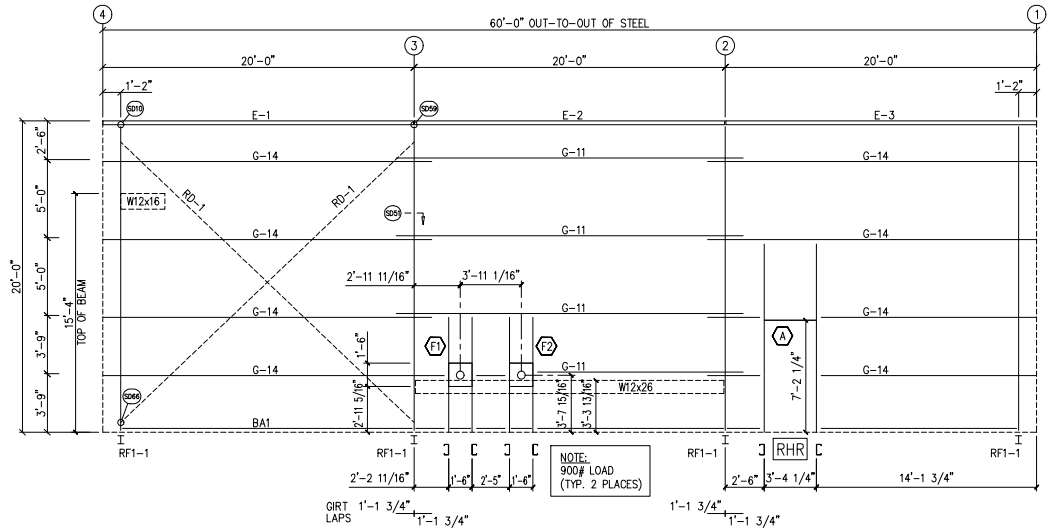
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

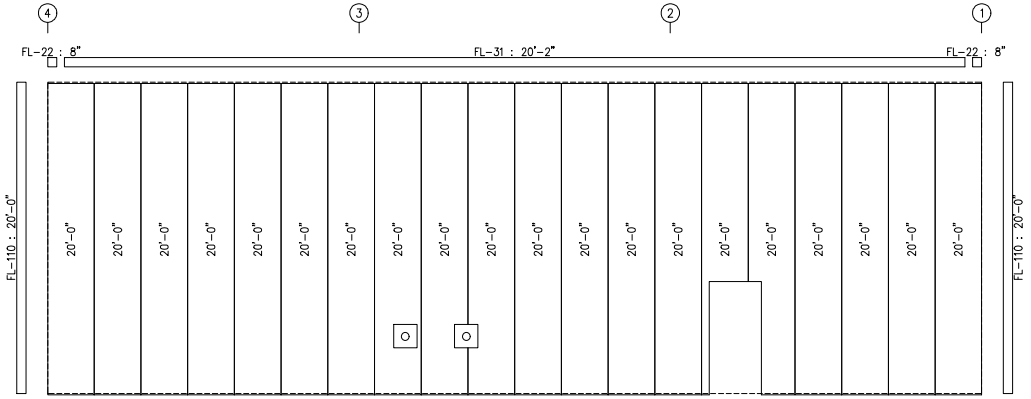
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	FRONT SIDEWALL ELEVATION
DWG #	E5 of



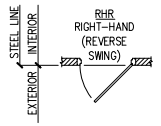
BACK SIDEWALL FRAMING: FRAME LINE "C"

NO LINER PANEL



BACK SIDEWALL SHEETING & TRIM: FRAME LINE "C"

PANELS: 26 GA. PBR – ASH GRAY



A DOOR SWING LEGEND

MEMBER TABLE FRAME LINE C	
MARK	PART
DJ-2	8X35C14
DH-2	8X25C16
E-1	8E14
E-2	8E14
E-3	8E14
G-11	8X25Z16
G-14	8X25Z16
RD-1	RD0500

CONNECTION PLATES FRAME LINE C	
ID	MARK/PART
1	CL-104
2	CL-103
3	CL-100

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ISSUE	DESCRIPTION	DATE	BY
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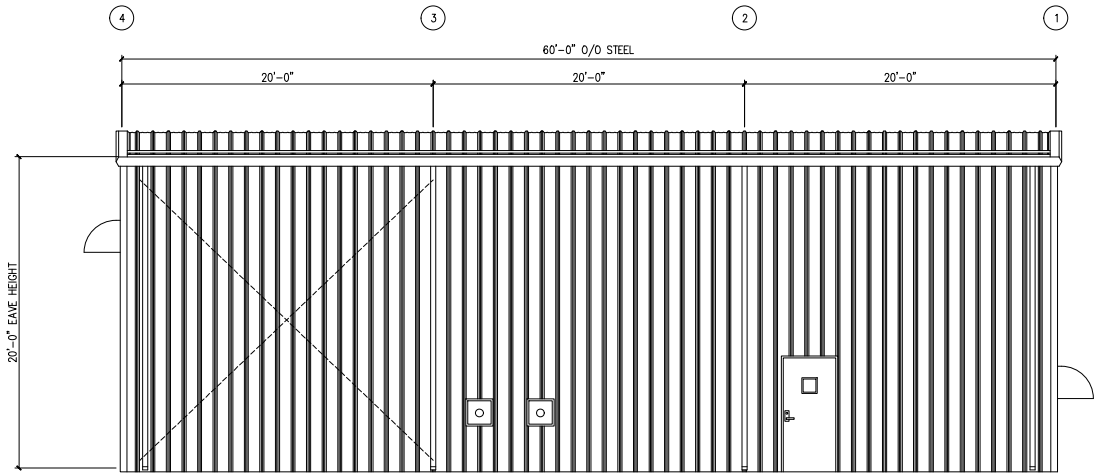
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
SIDEWALL ELEVATIONS	
DWG #	E6 of

GENERAL NOTES:
TRIM IS FIGURED WITH 2" TRIM LAP UNLESS NOTED ON A DETAIL.
FIELD CUT PANELS AT FRAMED OPENINGS, WALKDOORS, AND WINDOWS.
FORMED BASE TRIM (IF USED) TO BE FIELD MITERED AT CORNERS.
FIELD SLOT GIRTS AS REQUIRED FOR CABLE BRACE CLEARANCE.

CERTIFIED FOR CONSTRUCTION



BACK SIDEWALL: FRAME LINE "C"

CERTIFIED FOR CONSTRUCTION

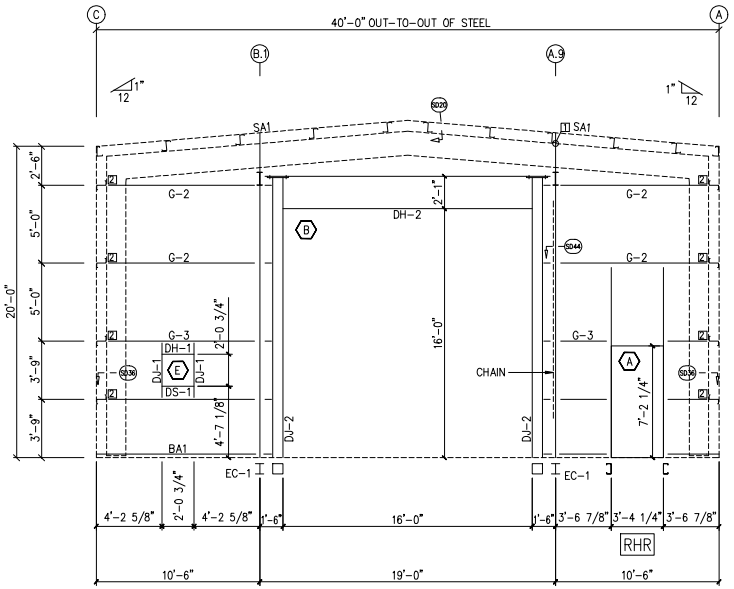
UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314
WWW.USSI.COM

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

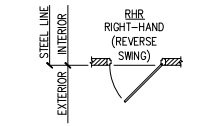
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	BACK SIDEWALL ELEVATION
DWG #	E7 of

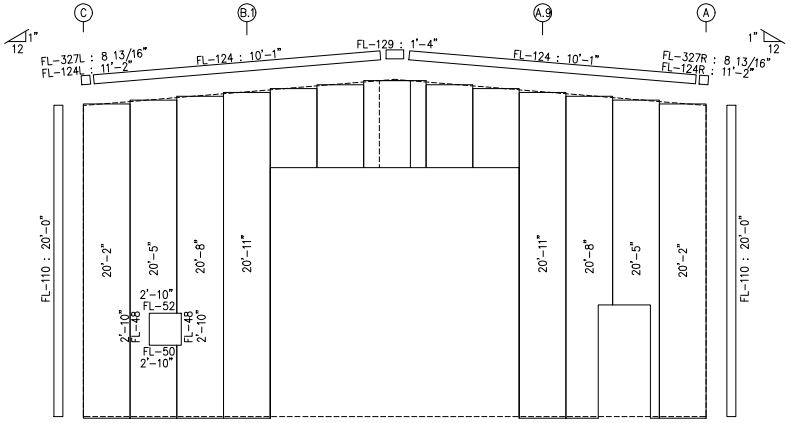


LEFT ENDEWALL FRAMING: FRAME LINE "1"

NO LINER PANEL

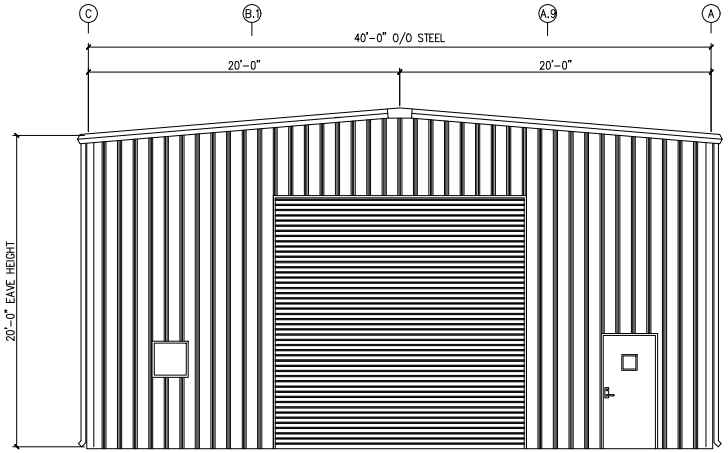


A DOOR SWING LEGEND



LEFT ENDEWALL SHEETING & TRIM: FRAME LINE "1"

PANELS: 26 GA. PBR – ASH GRAY



LEFT ENDEWALL: FRAME LINE "1"

BOLT TABLE
FRAME LINE 1 & 4

LOCATION	QUAN	TYPE	DIA	LENGTH
Columns/Raf	8	A325	5/8"	2"

W/ HARDENED WASHERS

MEMBER TABLE
FRAME LINE 1 & 4

MARK	PART
EC-1	W8X10
DJ-1	8X35C16
DH-1	8X25C16
DS-1	8X25C16
G-1	8X25Z14
G-2	8X25Z14
G-3	8X25Z14

CONNECTION PLATES
FRAME LINE 1 & 4

ID	MARK/PART
1	CL-38
2	CL-64
3	CL-103
4	CL-100
5	CL-104

GENERAL NOTES:
TRIM IS FIGURED WITH 2" TRIM LAP UNLESS NOTED ON A DETAIL.
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LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
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JOB #:	4487
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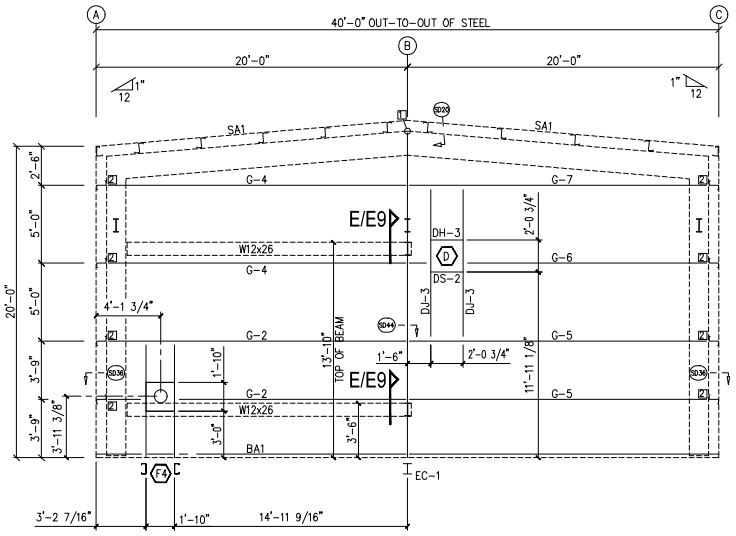
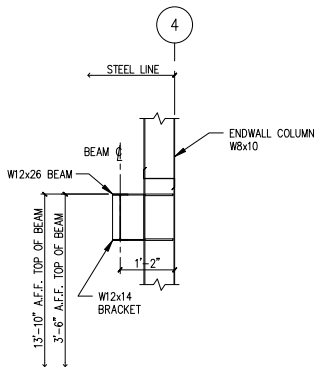
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ENDWALL ELEVATIONS
DWG #	EB of

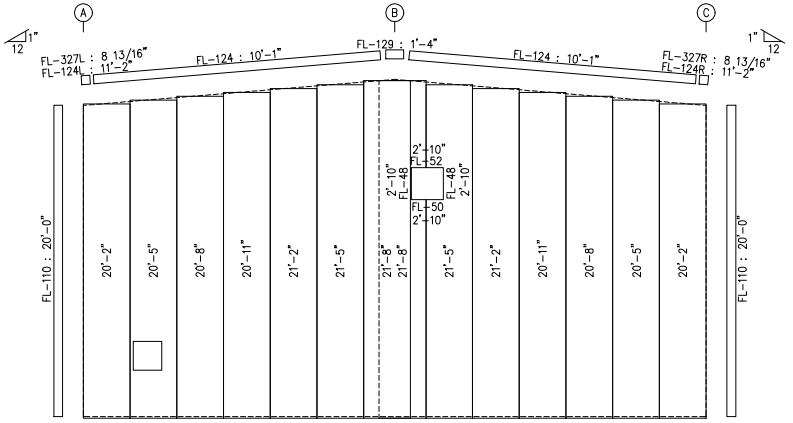


RIGHT ENDEWALL FRAMING: FRAME LINE "4"

NO LINER PANEL

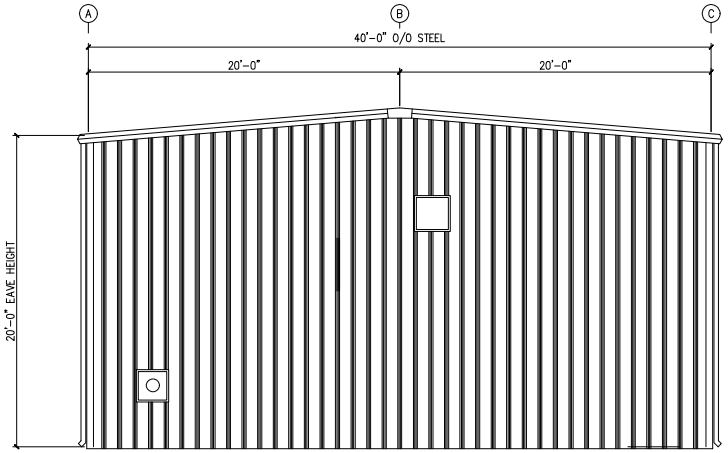


SECTION "E/E9"



RIGHT ENDEWALL SHEETING & TRIM: FRAME LINE "4"

PANELS: 26 GA. PBR – ASH GRAY



RIGHT ENDEWALL: FRAME LINE "4"

BOLT TABLE FRAME LINE 1 & 4				
LOCATION	QUAN	TYPE	DIA	LENGTH
Columns/Raf	8	A325	5/8"	2"
		W/ HARDENED WASHERS		

MEMBER TABLE FRAME LINE 1 & 4	
MARK	PART
EC-1	W8X10
DJ-3	8X35C16
DJ-4	8X35C16
DH-3	8X25C16
DH-4	8X25C16
DS-2	8X25C16
G-2	8X25Z14
G-4	8X25Z14
G-5	8X25Z12
G-6	8X25Z12
G-7	8X25Z12

CONNECTION PLATES FRAME LINE 1 & 4	
ID	MARK/PART
1	CL-38
2	CL-64
3	CL-103
4	CL-100
5	CL-104

GENERAL NOTES:

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LICENSED PROFESSIONAL ENGINEER
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9501
IOWA
6/5/23

JOB #:	4487
	188584
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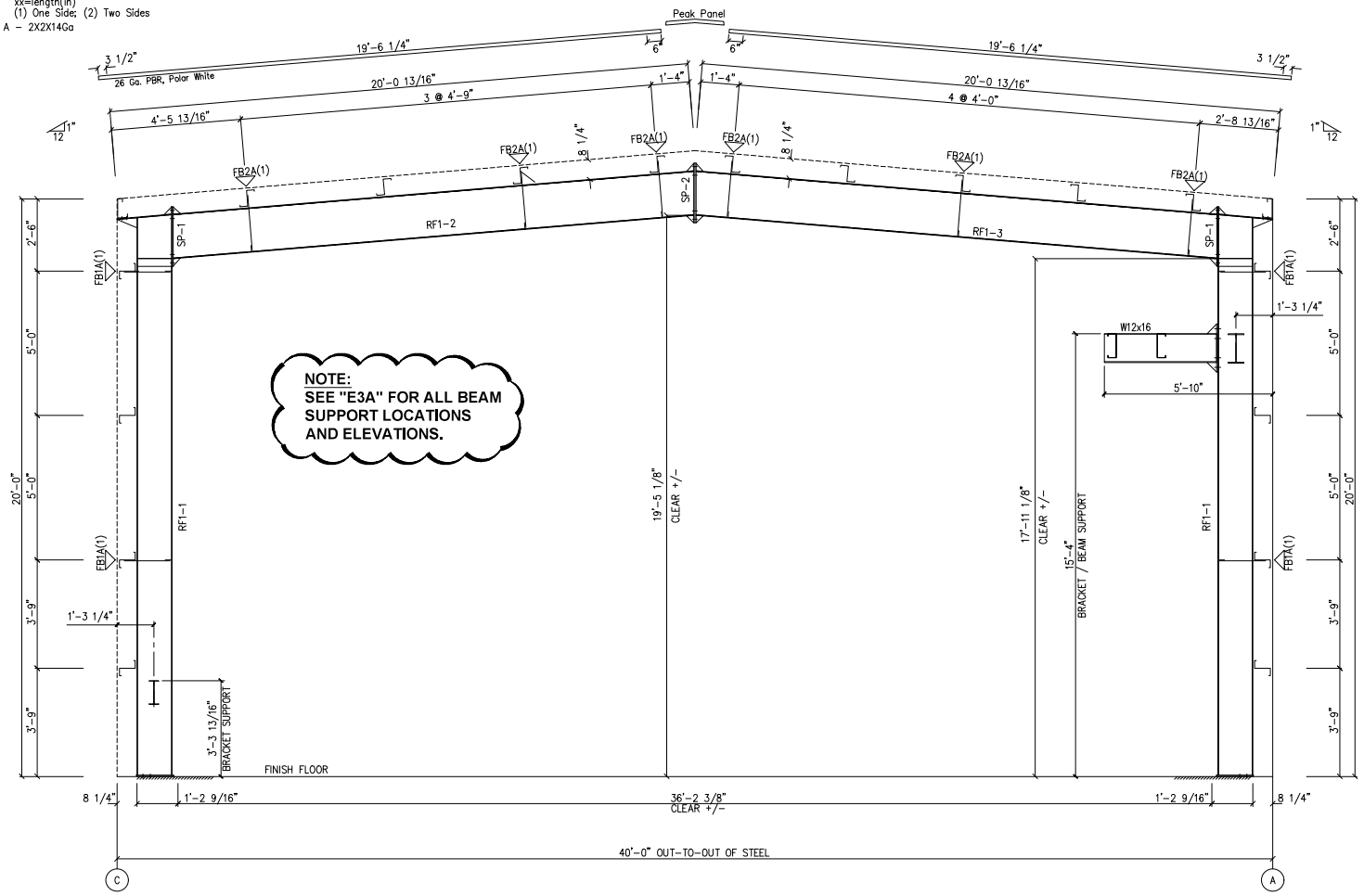
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ENDWALL ELEVATIONS
DWG #	E9 of

SPLICE PLATE & BOLT TABLE									
Mark	Qty Top	Bot	Int	Type	Dia	Length	Width	Thick	Length
SP-1	4	4	0	A325	5/8"	2"	6"	3/8"	2'-0 13/16"
SP-2	4	4	0	A325	5/8"	2 1/4"	6"	1/2"	2'-0 13/16"

W/ HARDENED WASHERS

FLANGE BRACES: FBxx (1 or 2)
xx=length(in)
(1) One Side; (2) Two Sides
A – 2X2X14Ga

MEMBER TABLE					
Mark	Web Depth Start/End	Web Plate Thick	Web Plate Length	Outside Flange W x Thk x Length	Inside Flange W x Thk x Length
RF1-1	14.0/14.0	0.135	209.9	6 x 1/4" x 230.2	6 x 5/16" x 209.9
	14.0/14.0	0.188	21.4	6 x 1/4" x 22.6	
RF1-2	18.0/18.0	0.164	218.5	6 x 1/4" x 217.0	6 x 1/4" x 217.0
RF1-3	18.0/18.0	0.164	218.5	6 x 1/4" x 217.0	6 x 1/4" x 217.0



RIGID FRAME ELEVATION: FRAME LINES "1, 2, 3 & 4"

HIGH-STRENGTH BOLT TIGHTENING REQUIREMENTS

- ALL HIGH STRENGTH BOLTS (A325 AND A490) SHALL BE FULLY PRE-TENSIONED UNLESS NOTED OTHERWISE ON THE DRAWINGS OR BY WRITTEN PERMISSION OF THE ENGINEER OF RECORD.
- MEANS AND METHODS OF PRE-TENSIONING SHALL BE IN ACCORDANCE OF THE LATEST RCSC SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH-STRENGTH BOLTS.
- IT IS THE ERECTOR'S RESPONSIBILITY TO ENSURE BOLT TENSIONING IS DONE PROPER AND IN ACCORDANCE WITH THE STATED SPECIFICATIONS AND LOCAL JURISDICTIONS.

PLEASE NOTE: PROPER CARE AND HANDLING OF HIGH-STRENGTH BOLTS IS CRITICAL TO THE ABILITY TO PRE-TENSION.

- ALL BOLTS ARE SHIPPED FROM THE FACTORY IN SEALED KEGS OR BAGS TO THE JOB SITE.
- USSI CANNOT BE HELD RESPONSIBLE FOR BOLTS THAT FAIL AS A RESULT OF BOLTS NOT HANDLED IN A RESPONSIBLE FASHION.

REFERENCE THE LATEST RCSC EDITION SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A325 OR A490 BOLTS FOR PROPER JOBSITE HANDLING OF BOLTS.

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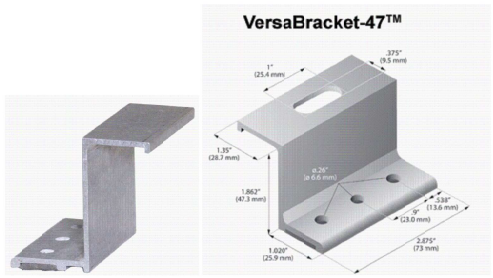
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	CROSS SECTION
DWG #	E10 of



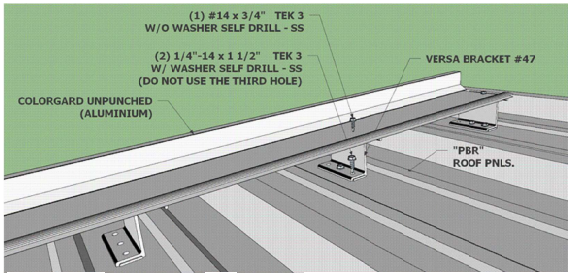
Use With ColorGard®

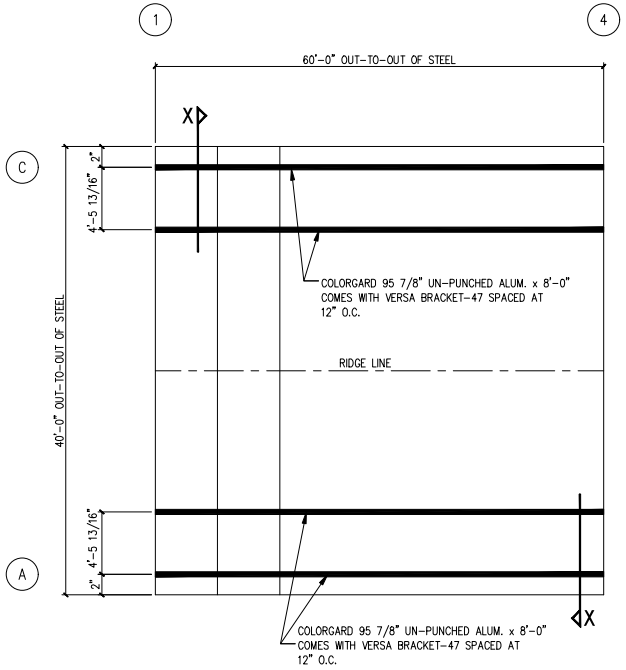
The ColorGard®Crossmember simply fastens to the VersaBracket™ with self-drilling screws. Select a pre-painted metal color strip of your choice or simply use ColorGard® without a color strip. With or without the color strip, ColorGard® provides functional protection with a great look!

VersaBracket™ and ColorGard® without color strip.

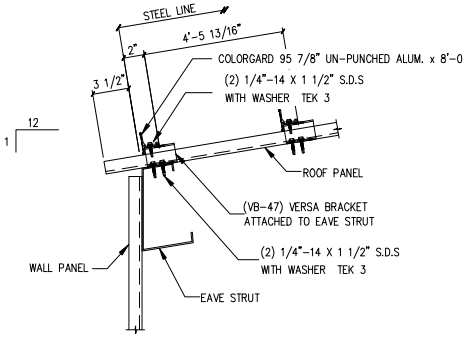
Installation Is Simple!

VersaBracket™ is mounted in the flat of the panel, directly into the supporting structure of the roof, i.e. wood decking, wood or steel purlins or trusses. No surface preparation is necessary; simply wipe away excess oil and debris, pee the release paper from the base alignr and apply Secure through the pre-punched holes using the appropriate screws for the supporting structure.





C COLORGARD LAYOUT



C SECTION "X" AT EAVE (LINES "A" & "C")

NOTE!
ROOF TRIM NOT SHOWN FOR CLARITY (TYP.)

CERTIFIED FOR CONSTRUCTION

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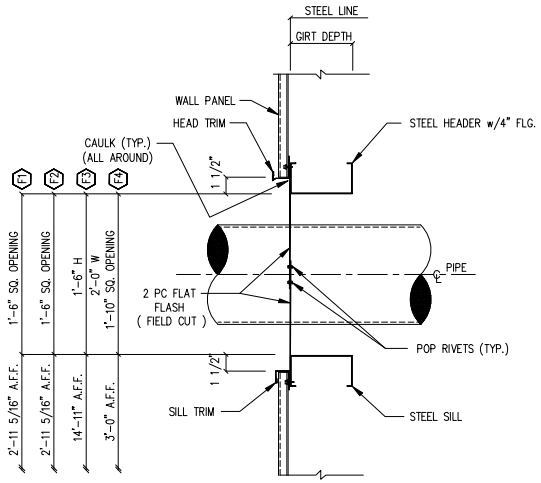
OFFICE (281) 496-1350
FAX (281) 496-1314
www.unitedsteel.com

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER P/#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: PUMP BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

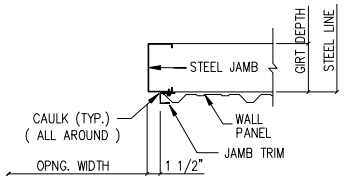
JUDSON D. SMITH
9501
IOWA
LICENSED PROFESSIONAL ENGINEER
6/5/23

JOB #: 4487
188584
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
COLORGARD DETAILS
DWG # E11 of

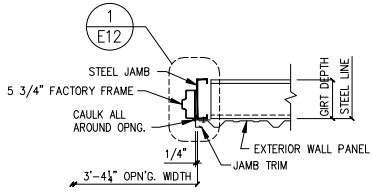


F1 F2 F3 F4 SECTION @ PIPE / CABLE TRAY FRAMED OPENING

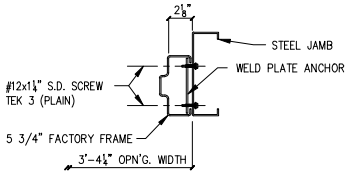
INSULATION NOT SHOWN FOR CLARITY



TYP. SECTION @ FRAME OPNG. JAMB

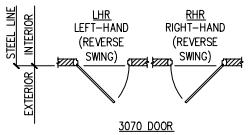


A SECTION @ WALKDOOR JAMB

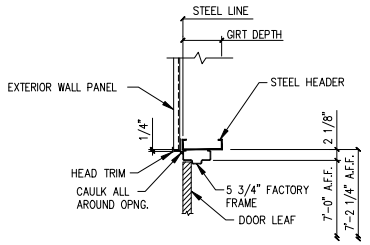


DETAIL "1/E12"

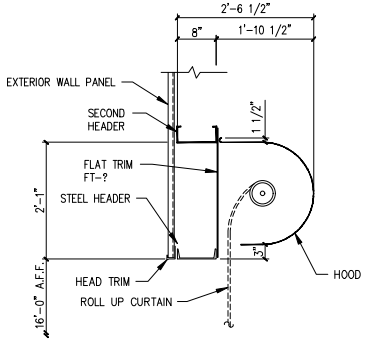
WALKDOOR WELD PLATE DETAIL



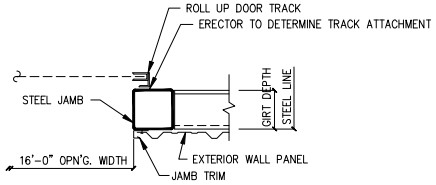
A DOOR SWING LEGEND



A SECTION THRU WALKDOOR HEADER



B SECTION @ ROLL UP DOOR HEADER



B SECTION @ ROLL UP DOOR JAMB

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FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
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CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
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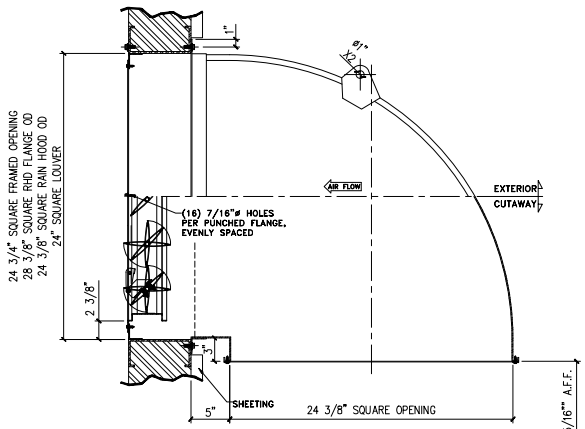
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

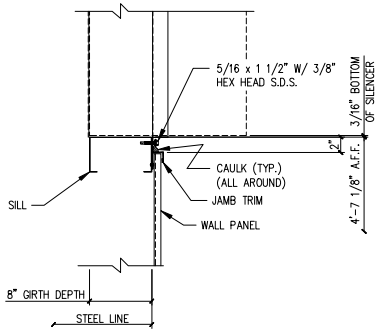
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ACCESSORY DETAILS
DWG #	E12 of

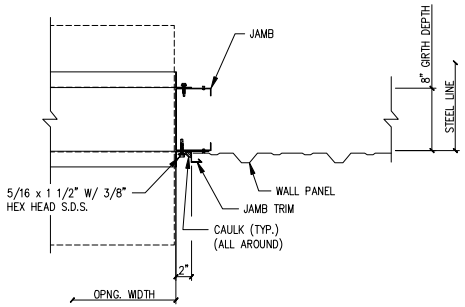
LOUVER SHIMMED AS REQ'D.
TO BE CTR'D. IN OPENING



E SECTION @ WALL MOUNTED LOUVER



SILL DETAIL



TYP. SECTION @ JAMB

NOTE: GASKETING MATERIAL PROVIDED BY IVS FOR ALL FLANGE-TO-FLANGE CONNECTIONS;
MUST BE APPLIED BY FIELD-INSTALLER TO ENSURE WEATHER-TIGHTNESS OF FLANGE JOINTS

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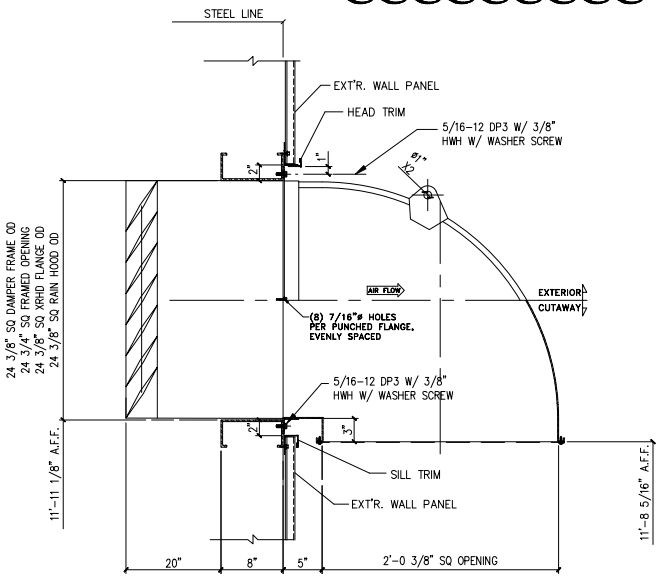
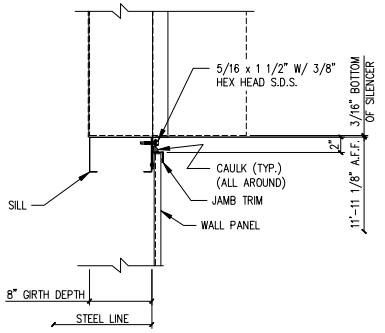
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	LOUVER DETAILS
DWG #	E13 of

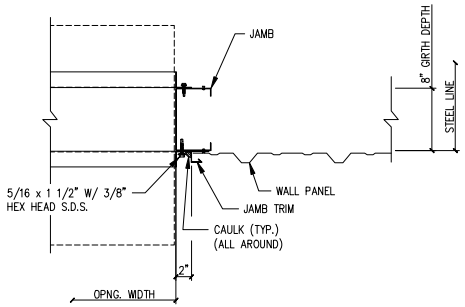
FAN BOX SHIMMED AS REQ'D. TO BE CTR'D. IN OPENING



D SECTION @ WALL MOUNTED FAN



SILL DETAIL



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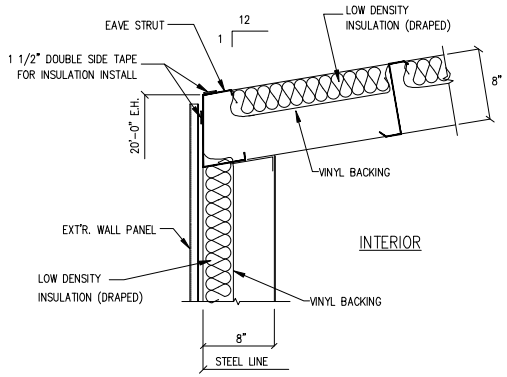
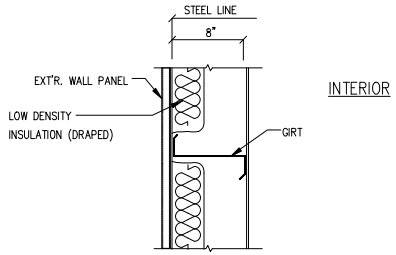
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

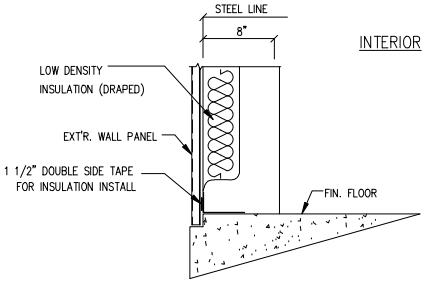
JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	FAN DETAILS
DWG #	E14 of



TYP. SECTION @ ROOF & WALL INSULATION



TYP. SECTION @ WALL INSULATION



TYP. SECTION @ BASE WALL INSULATION

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES
INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1350
FAX (281) 496-1314
www.unitedsteel.com

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

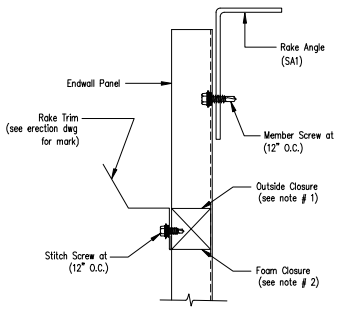
CUSTOMER:	SUMMIT CARBON SOLUTIONS
CUSTOMER PO#:	200-000161
PROJECT NAME:	PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE:	PUMP BUILDING
JOB LOCATION:	STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #:	4487
	188584
DRAWN BY:	
DATE:	
CHKD BY:	
DATE:	
SCALE:	N.T.S.
	ROOF & WALL INSULATION
DWG #	E15 of

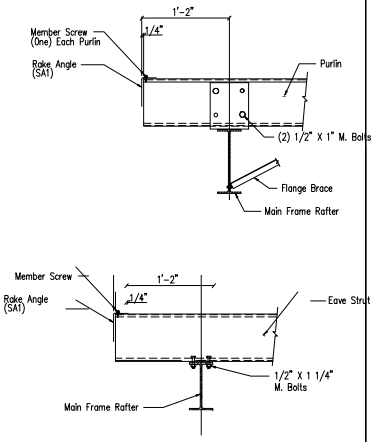
Note # 1: Outside panel closures are required on all sheeted endwalls with a roof slope of 2:12 or less.

Note # 2: 2x2 Foam Closure will replace the outside panel closures on all sheeted endwalls with a roof slope greater than 2:12.



Endwall Panel Closure

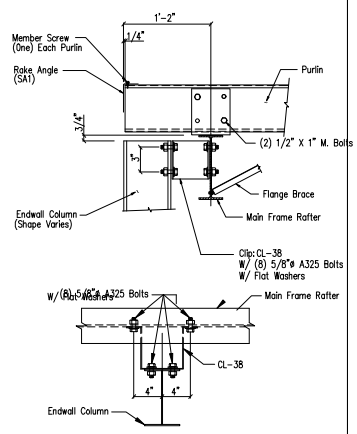
DRAWING NO. TD205



Main Frame Rafter Connection

PURLIN & EAVE STRUT CONNECTION

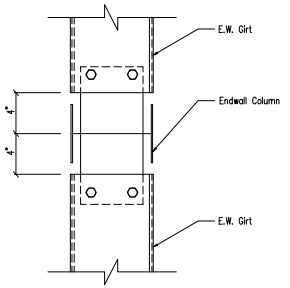
DRAWING NO. SD10



WF Column to Main Frame Rafter Connection

Flush Endwall

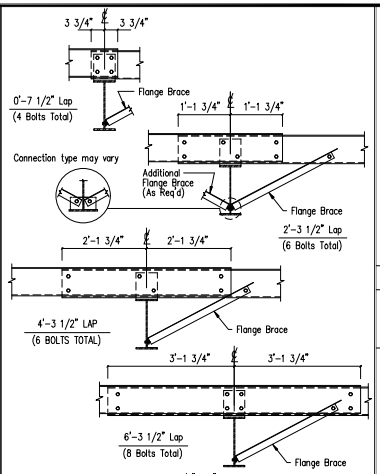
DRAWING NO. SD20



Note: All connection bolts are 1/2" x 1" machine bolts unless noted.

Girt to Hot Rolled Endwall Column Connection

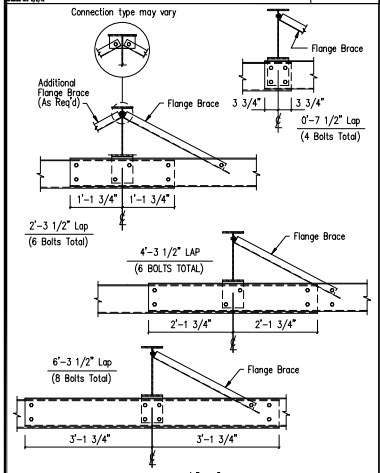
DRAWING NO. SD44



Note: All connection bolts are 1/2" x 1" machine bolts unless noted.

Interior Bay Purlin Framing

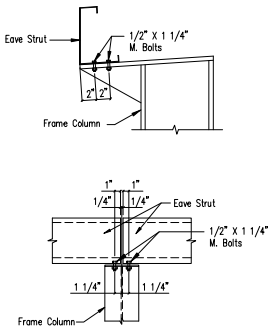
DRAWING NO. SD50



Note: All connection bolts are 1/2" x 1" machine bolts unless noted.

Interior Bay Girt Framing

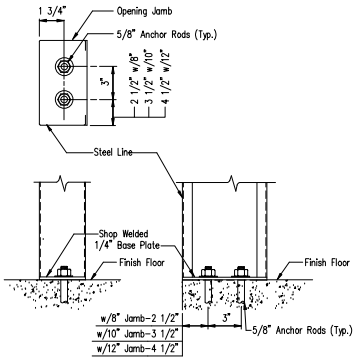
DRAWING NO. SD51



Eave Strut at Interior Column

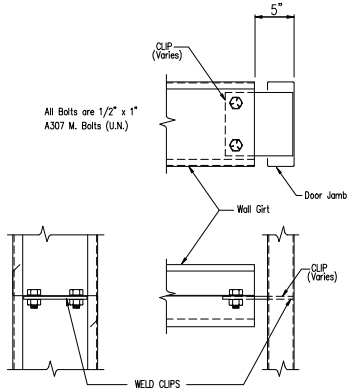
By-Pass Sidewall

DRAWING NO. SD59



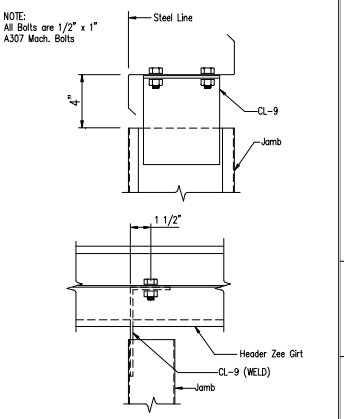
Jamb to Floor

DRAWING NO. SD85



Girt to Jamb

DRAWING NO. SD87



Jamb to Header Girt

DRAWING NO. SD94

UNITED STEEL STRUCTURES INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314
www.unitedsteel.com

ISSUE	DESCRIPTION	DATE	BY
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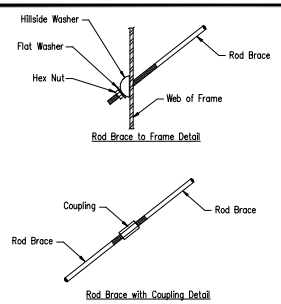
CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER P.O.#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: PUMP BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

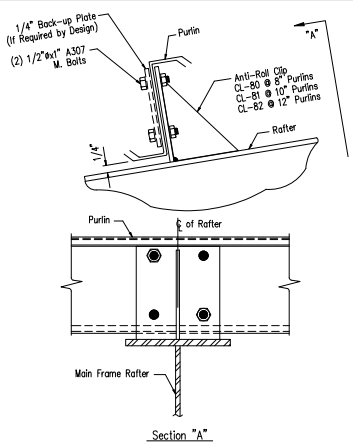
JOB #: 4487
188584
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
STANDARD DETAILS
DWG # E16 of

CERTIFIED FOR CONSTRUCTION



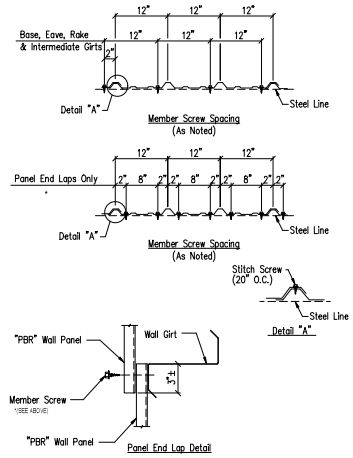
Rod Brace to Frame Connection

DRAWING NO. SD66



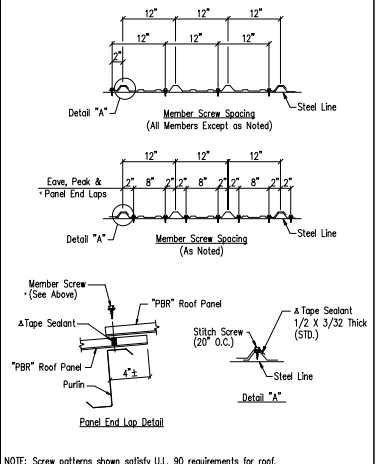
Purlin to Anti-Roll Clip Connection

DRAWING NO. SD115



Fastener Location "PBR" Panel at Wall

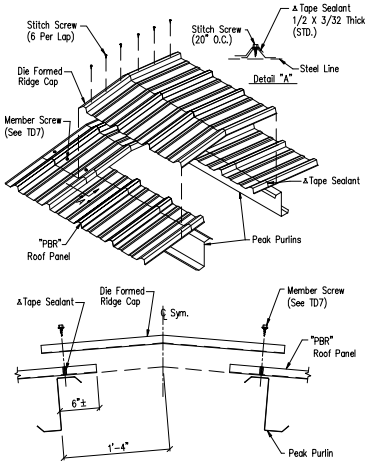
DRAWING NO. TD1



NOTE: Screw patterns shown satisfy U.L. 90 requirements for roof.

Fastener Location "PBR" Panel at Roof

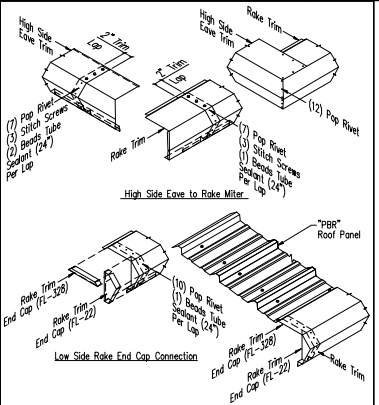
DRAWING NO. TD7



Die Formed Ridge Detail – PBR

Up to a 3:12 Roof Slope

DRAWING NO. TD8

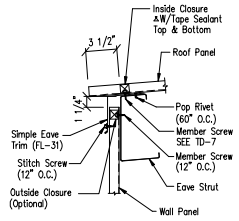


Locate the Rake End Cap at the Rake Flashing as required. Apply one bead of Tube Sealant between the End Cap surfaces and the Flashing. Attach the End Caps to the Flashing using (10) Pop Rivets. Locate the Rake Trim flush with the end of the roof panels.

PBR End Cap Trim Detail

NO Gutter

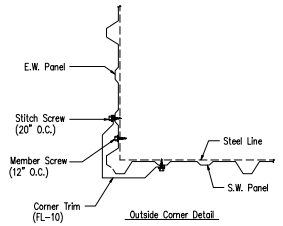
DRAWING NO. TD324



Low Eave Detail – PBR

Simple Eave Trim – Sheeted Wall

DRAWING NO. TD17



Section at Corner – PBR

DRAWING NO. TD40

UNITED STEEL STRUCTURES INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
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www.unitedsteel.com

ISSUE	DESCRIPTION	DATE	BY
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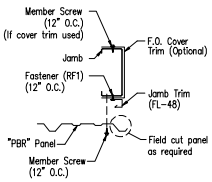
CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER PO#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: PUMP BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

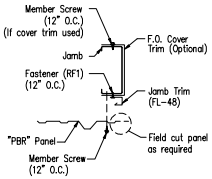
LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4487
188584
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
STANDARD DETAILS
DWG # E17 of

CERTIFIED FOR CONSTRUCTION

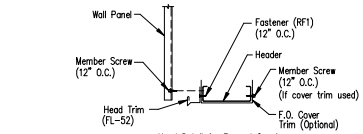


Panel Ending on Module

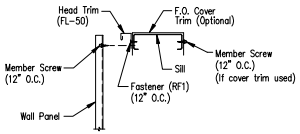


Panel Ending off Module

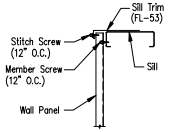
Jamb Detail For Framed Opening - PBR	DRAWING NO. TD51



Head Detail for Framed Opening

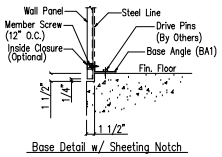


Sill Detail for Framed Opening
Not for Glass



Sill Detail for Framed Opening
For Fixed Glass

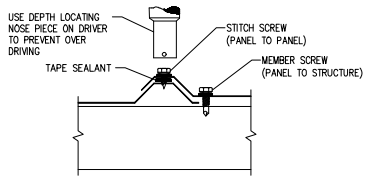
Framed Opening Head and Sill Details	DRAWING NO. TD52



Base Detail w/ Sheeting Notch

NOTE: If insulation is required install trim first.
NOTE: A minimum of 1/4" space should be allowed from the sheet end to any surface.

Base Angle w/o Trim	DRAWING NO. SD77



APPLY SUFFICIENT TORQUE TO SEAT THE WASHER
DO NOT OVER DRIVE THE FASTENER

CORRECT	TOO LOOSE	TOO TIGHT
SEALING MATERIAL SLIGHTLY VISIBLE AT EDGE OF WASHER. ASSEMBLY IS WEATHER TIGHT.	SEALING MATERIAL NOT VISIBLE. NOT ENOUGH COMPRESSION TO SEAL PROPERLY.	METAL WASHER DEFORMED, SEALING MATERIAL EXTRUDED BEYOND EDGE OF WASHER.

FASTENER INSTALLATION

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314

ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER PO#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: PUMP BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4487
188584
DRAWN BY:
DATE:
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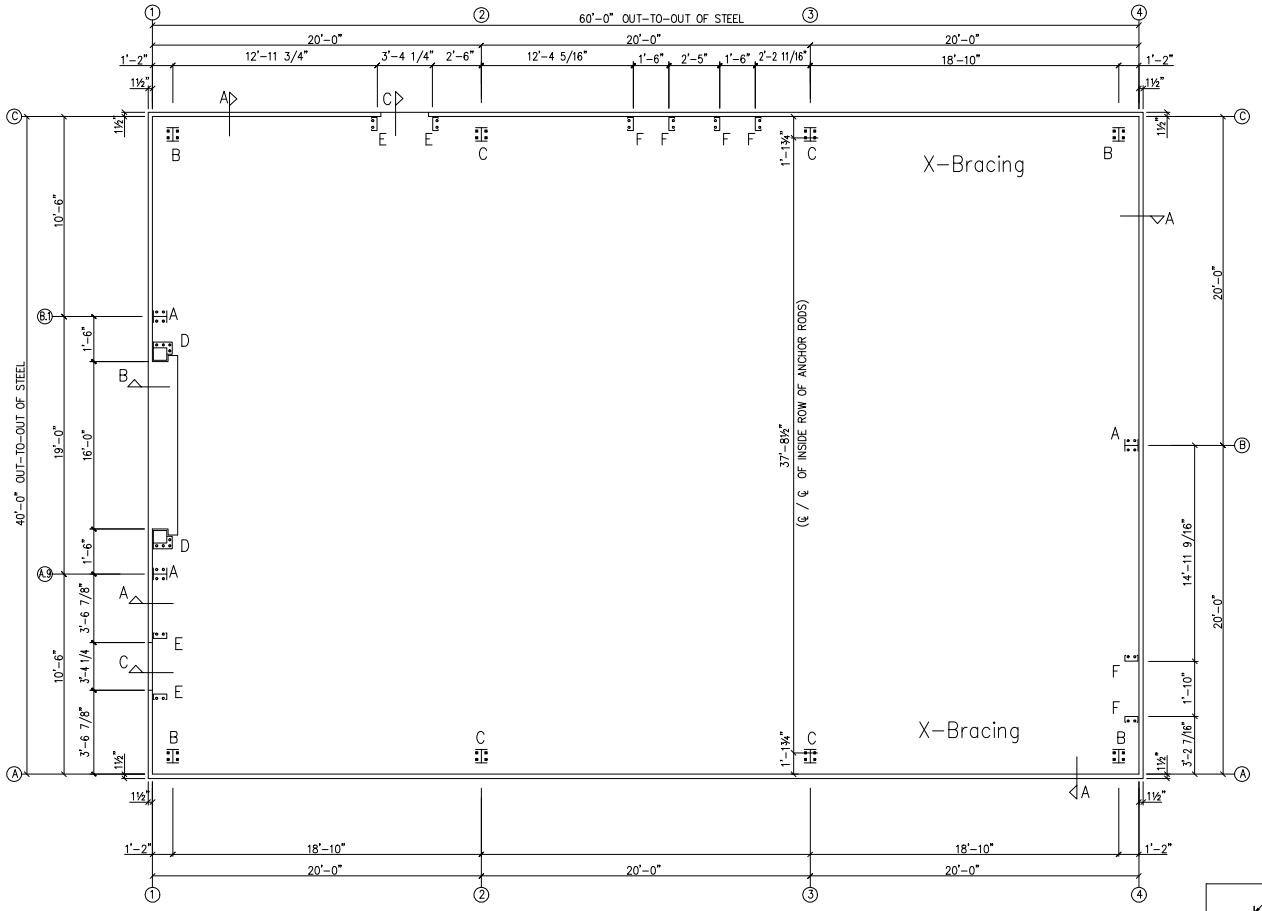
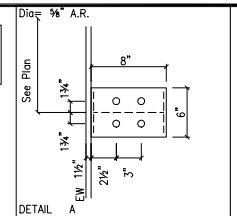
SCALE: N.T.S.
STANDARD DETAILS
DWG # E18 of 18



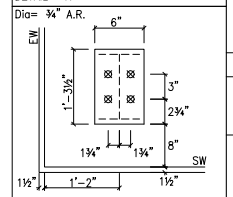
ANCHOR ROD PLAN

NOTE: ALL BASE PLATES @ 100'-0" @ FINISHED FLOOR UNLESS NOTED

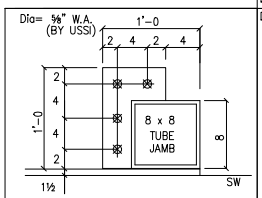
A.R. = ANCHOR ROD
W.A. = WEDGE ANCHOR



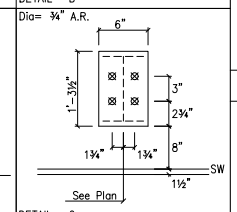
DETAIL A



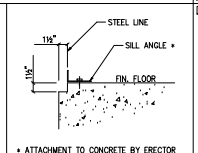
DETAIL B



DETAIL D

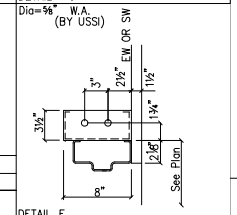


DETAIL C

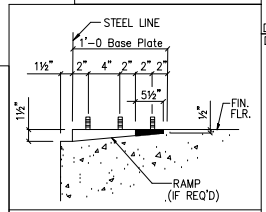


* ATTACHMENT TO CONCRETE BY ERECTOR

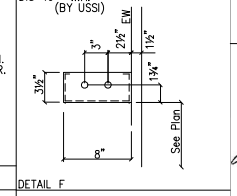
SECTION "A"
BASE SECTION



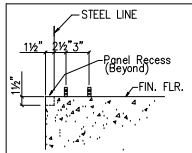
DETAIL E



SECTION "B"
ROLL-UP DOOR BASE SECTION



DETAIL F



SECTION "C"
F.O. JAMB BASE SECTION

ANCHOR RODS HAVE BEEN DESIGNED FOR SHEAR AND TENSION LOADS ONLY, PER APPENDIX D OF ACI 318-08.

DESIGN OF SHEAR ANGLES, TENSION PLATES, HAIRPINS, AND ANY OTHER EMBEDDED MATERIAL IN THE CONCRETE SHALL BE DETERMINED BY THE FOUNDATION DESIGN ENGINEER AND PROVIDED BY OTHERS.

ANCHOR ROD PROJECTION IS FROM BOTTOM OF BASE PLATE, UNLESS GROUT IS REQUIRED.

GENERAL NOTES:

① THE SOLE PURPOSE OF THIS DRAWING IS TO LOCATE ANCHOR RODS IN REFERENCE TO THE BUILDING STEEL LINE, U.S.S.I. SHOWS ONLY THEIR SUGGESTED PANEL RECESS, ALL OUT TO OUT OF CONCRETE DIMENSIONS ARE TO BE DETERMINED BY THE CUSTOMER.

② BOTTOM OF ALL BASE PLATES ARE AT THE SAME ELEVATION (UNLESS NOTED)

BY USSI →

DIA.	QTY	REMARKS	T	PROJ
5/8"	28	WEDGE ANCHORS x 0'-4 1/2"	1"	1"
5/8"	12	ANCHOR ROD	3"	3"
3/4"	32	ANCHOR ROD	3"	3"

NOTE: SHEAR ANGLES AND/OR ANCHOR TIES ARE NOT FURNISHED BY U.S.S.I.

NOTE: ANCHOR ROD PROJECTIONS ARE FROM TOP OF CONCRETE. IF GROUT IS REQ'D. ADD GROUT THICKNESS TO ANCHOR ROD PROJECTION.

CERTIFIED FOR CONSTRUCTION

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CUSTOMER P/#: 200-000161
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JOB LOCATION: STEAMBOAT ROCK, IA 50672

LICENSED PROFESSIONAL ENGINEER
JUDSON D. SMITH
9501
IOWA
6/5/23

JOB #: 4487
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DRAWN BY:
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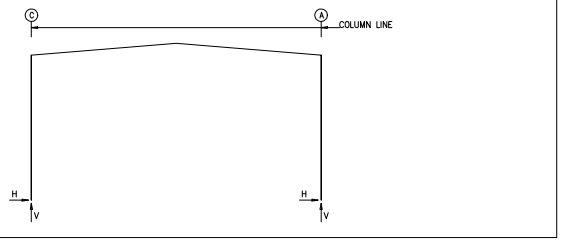
DATE:
SCALE: N.T.S.
ANCHOR ROD PLAN
DWG # F1 of 2

FRAME LINES: 1 2 3 4



RIGID FRAME: MAXIMUM REACTIONS, ANCHOR RODS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k) Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(in) Width	Length	Thick	Grout (in)
1*	C	2	4.3	11.8	5	-3.7	-4.2	4	0.750	6.000	15.50	0.500	1.5
		12	3.1	17.8	3	-3.3	-6.4						
1*	A	6	3.7	-4.2	1	-4.3	14.5	4	0.750	6.000	15.50	0.500	1.5
		13	-3.1	20.4	4	3.3	-6.4						
1*	Frame lines:	1 4											

RIGID FRAME: MAXIMUM REACTIONS, ANCHOR RODS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k) Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(in) Width	Length	Thick	Grout (in)
2*	C	2	4.0	14.0	5	-2.9	-2.7	4	0.750	6.000	15.50	0.500	1.5
		10	3.1	19.6	7	1.0	-6.0						
2*	A	6	2.9	-2.7	1	-4.0	13.3	4	0.750	6.000	15.50	0.500	1.5
		11	-3.1	18.9	8	-1.0	-6.0						
2*	Frame lines:	2 3											

BUILDING BRACING REACTIONS

Wall Loc	Wall Line	Col Line	± Reactions(k) Wind Horz	Wind Vert	Seismic Horz	Seismic Vert	Panel_Shear (lb/ft) Wind	Seis	Note
L_EW	1								(h)
F_SW	A	3,4	3.9	3.8	1.1	1.1			
R_EW	4								(h)
B_SW	C	4,3	3.9	3.8	1.1	1.1			

(h)Rigid frame at endwall

NOTES FOR REACTIONS

Building reactions are based on the following building data:

Width (ft)	=	40.0
Length (ft)	=	60.0
Eave Height (ft)	=	20.0/ 20.0
Roof Slope (rise/12)	=	1.0/ 1.0
Dead Load (psf)	=	2.0
Collateral Load (psf)	=	5.0
Live Load (psf)	=	30.0
Snow Load (psf)	=	35.0
Wind Speed (mph)	=	115.0
Wind Code	=	IBC 18
Exposure	=	C
Closed/Open	=	C
Importance Wind	=	N/A
Importance Seismic	=	1.00
Seismic Zone	=	B
Seismic Coeff (Fa*Ss)	=	0.23

ID	Description
1	Dead+Collateral+0.75Snow+0.45Wind_Left1
2	Dead+Collateral+0.75Snow+0.45Wind_Right1
3	0.6Dead+0.6Wind_Left1
4	0.6Dead+0.6Wind_Right1
5	0.6Dead+0.6Wind_Left2
6	0.6Dead+0.6Wind_Right2
7	0.6Dead+0.6Wind_LongL
8	0.6Dead+0.6Wind_LongL2
9	1.02Dead+1.02Collateral+0.7Seismic_LongL
10	Dead+Collateral+F1UNB_SL_L
11	Dead+Collateral+F1UNB_SL_R
12	Dead+Collateral+F2UNB_SL_L
13	Dead+Collateral+F2UNB_SL_R
14	0.6Dead+0.6Wind_Right2+0.6Wind_Suction
15	0.6Dead+0.6Wind_Pressure+0.6Wind_Long2L
16	1.02Dead+1.02Collateral+0.525eismic_LongR+0.15E1UNB_SL_R

RIGID FRAME: BASIC COLUMN REACTIONS (k)

Frame Line	Column Line	Dead Horiz	Dead Vert	Collateral Horiz	Collateral Vert	Live Horiz	Live Vert	Snow Horiz	Snow Vert	Wind_Left1 Horiz	Wind_Left1 Vert	Wind_Right1 Horiz	Wind_Right1 Vert
2*	C	0.2	1.5	0.5	4.0	2.5	12.0	2.9	14.0	-4.2	-9.8	2.4	-4.5
2*	A	-0.2	1.5	-0.5	3.3	-2.5	12.0	-2.9	14.0	-2.4	-4.5	4.2	-9.6

Frame Line	Column Line	Wind_Left2 Horiz	Wind_Left2 Vert	Wind_Right2 Horiz	Wind_Right2 Vert	Wind_LongL Horiz	Wind_LongL Vert	Wind_LongL2 Horiz	Wind_LongL2 Vert	Seismic_Left Horiz	Seismic_Left Vert	Seismic_Right Horiz	Seismic_Right Vert
2*	C	-5.1	-6.0	1.6	-0.9	1.4	-11.6	1.1	-10.2	-0.3	-0.3	0.3	0.3
2*	A	-1.6	-0.9	5.1	-6.0	-1.1	-10.2	-1.4	-11.6	-0.4	0.3	0.4	-0.3

Frame Line	Column Line	Seismic_Long Horiz	Seismic_Long Vert	MIN_SNOW Horiz	MIN_SNOW Vert	F1UNB_SL_L Horiz	F1UNB_SL_L Vert	F1UNB_SL_R Horiz	F1UNB_SL_R Vert
2*	C	0.0	-1.1	1.7	8.0	2.3	14.1	2.3	7.5
2*	A	0.0	-1.1	-1.7	8.0	-2.3	7.5	-2.3	14.1

Frame Line	Column Line	Dead Horiz	Dead Vert	Collateral Horiz	Collateral Vert	Live Horiz	Live Vert	Snow Horiz	Snow Vert	Wind_Left1 Horiz	Wind_Left1 Vert	Wind_Right1 Horiz	Wind_Right1 Vert
1*	C	0.2	1.5	0.5	2.2	2.5	12.0	2.9	14.0	-5.7	-12.2	2.9	-5.3
1*	A	-0.2	1.5	-0.5	4.8	-2.5	12.0	-2.9	14.0	-2.9	-5.3	5.7	-12.2

Frame Line	Column Line	Wind_Left2 Horiz	Wind_Left2 Vert	Wind_Right2 Horiz	Wind_Right2 Vert	Wind_LongL Horiz	Wind_LongL Vert	Wind_LongL2 Horiz	Wind_LongL2 Vert	Seismic_Left Horiz	Seismic_Left Vert	Seismic_Right Horiz	Seismic_Right Vert
1*	C	-6.5	-8.6	2.1	-1.8	1.4	-11.6	1.1	-10.2	-0.4	-0.4	0.4	0.4
1*	A	-2.1	-1.8	6.5	-8.6	-1.1	-10.2	-1.4	-11.6	-0.4	0.4	0.4	-0.4

Frame Line	Column Line	Seismic_Long Horiz	Seismic_Long Vert	MIN_SNOW Horiz	MIN_SNOW Vert	F2UNB_SL_L Horiz	F2UNB_SL_L Vert	F2UNB_SL_R Horiz	F2UNB_SL_R Vert
1*	C	0.0	-1.1	1.7	8.0	2.3	14.1	2.3	7.5
1*	A	0.0	-1.1	-1.7	8.0	-2.3	7.5	-2.3	14.1

2* Frame lines: 2 3
1* Frame lines: 1 4

ENDWALL COLUMN: BASIC COLUMN REACTIONS (k)

Frm Line	Col Line	Dead Vert	Collateral Horz	Collateral Vert	Wind Press Horz	Wind Suct Horz	Seis Long Vert
1	B.1	0.4	0.0	3.2	-3.2	3.5	0.0
1	A.9	0.4	0.0	3.2	-3.2	3.5	0.0
4	B	0.2	0.3	3.2	-4.5	5.0	0.0

ENDWALL COLUMN: MAXIMUM REACTIONS, ANCHOR BOLTS, & BASE PLATES

Frm Line	Col Line	Column_Reactions(k) Load Id	Hmax H	V Vmax	Load Id	Hmin H	V Vmin	Bolt(in) Qty	Dia	Base_Plate(in) Width	Length	Thick	Grout (in)
1	B.1	14	2.1	0.2	15	-1.9	0.2	4	0.625	6.000	8.500	0.375	1.5
		16	0.0	3.6									
1	A.9	14	2.1	0.2	15	-1.9	0.2	4	0.625	6.000	8.500	0.375	1.5
		16	0.0	3.6									
4	B	14	3.0	0.1	15	-2.7	0.1	4	0.625	6.000	8.000	0.375	1.5
		9	0.4	3.5									

CERTIFIED FOR CONSTRUCTION

UNITED STEEL STRUCTURES INCORPORATED
the sound science company
1330 ENCLAVE PARKWAY, SUITE 400
HOUSTON, TEXAS 77077
OFFICE (281) 496-1330
FAX (281) 496-1314

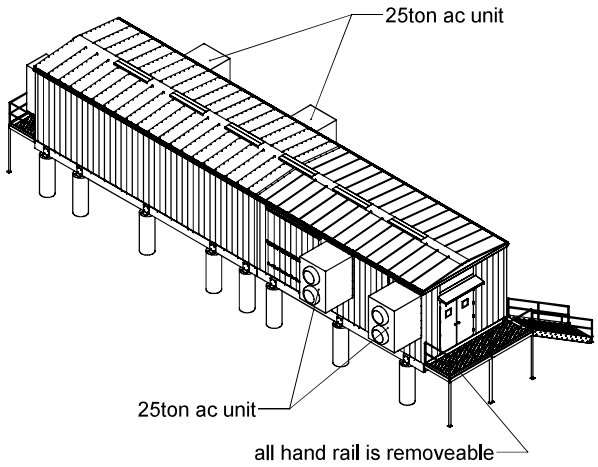
ISSUE	DESCRIPTION	DATE	BY
0	CERTIFIED FOR CONST.	5/31/23	JM

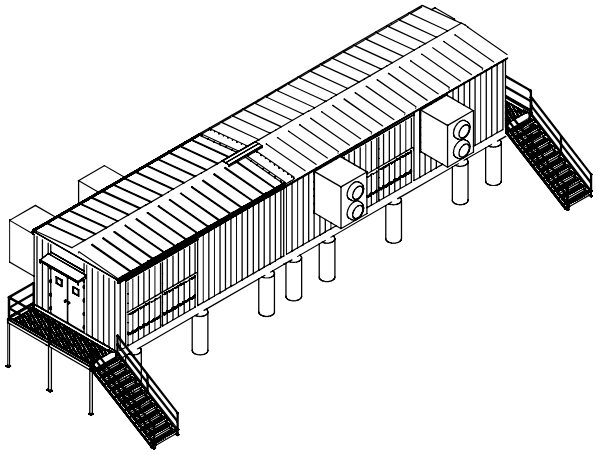
CUSTOMER: SUMMIT CARBON SOLUTIONS
CUSTOMER PO#: 200-000161
PROJECT NAME: PINE LAKE CORN PROCESSORS STATION
BUILDING TYPE: PUMP BUILDING
JOB LOCATION: STEAMBOAT ROCK, IA 50672

6/5/23

JOB #: 4487
188584
DRAWN BY:
DATE:
CHKD BY:
DATE:
SCALE: N.T.S.
REACTIONS
DWG # F2 of 2

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	Original design	2/24/23	RO





Construction
Floor is 5ga cold rolled steel with epoxy finish.

Walls are made from 12" wide self framing 16g interlocking standing seam.

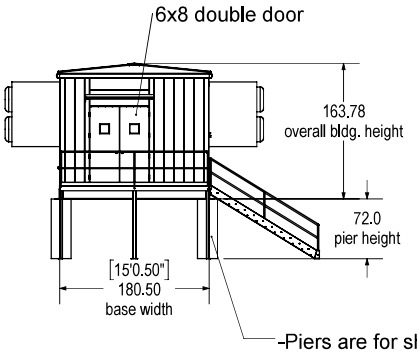
Roof is insulated with R19 fiberglass.
Walls are insulated with R11 fiberglass.
Floor is insulated with R25 fiberglass.

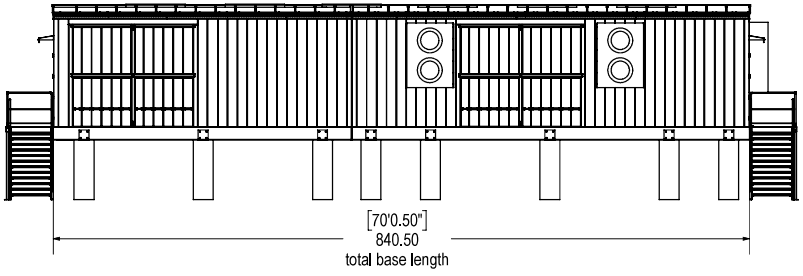
Roof is 16 ga standing seam panel with formed 12g galvanized trusses on 24" center.

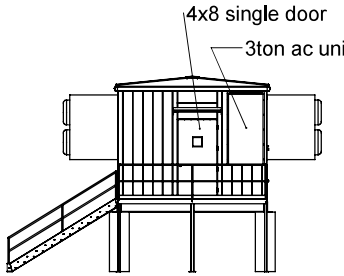
Interior panel walls and ceilings are 18ga interlocking panels.

Building corners and door frames are anchored with 5.5in x 5.5in posts welded to the frame.

Building is suitable for pad mounting.







Notes:
1. *FRAME AND FLOOR ARE PRIMED AND PAINTED WITH PPG MARINE DTM EPOXY.*
2. *FLOOR IS TREATED WITH SAND AND RE-COATED TO PROVIDE A DURABLE NON-SLIP SURFACE.*
3. *THE BALANCE OF THE BUILDING IS MANUFACTURED FROM ELECTRO GALVANIZED COLD ROLLED STEEL. HOT PHOSPHATIZED AND POWDER COATED. WHICH PROVIDES 2000HR SALT SPRAY PERFORMANCE.*
4. *STANDARD COLOR IS WHITE EXTERIOR W/ WHITE INTERIOR.*
5. *ROOF IS WHITE.*
6. *ALL PANELS ARE PAINTED PRIOR TO BUILDING ASSEMBLY FOR SUPERIOR CORROSION RESISTANCE.*
7. *BLDG. WEIGHT ESTIMATE: 133,000 lbs.*

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TOLERANCES:
BEND ± 1/16
WELDING/ASSEMBLY ± 1/8
*UNLESS OTHERWISE SPECIFIED

MATERIAL	NA	
	NAME	DATE
PRINTED	RO	2/27/2023

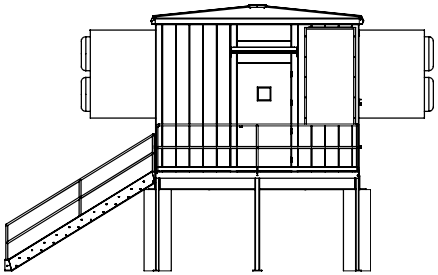
DO NOT SCALE DRAWING

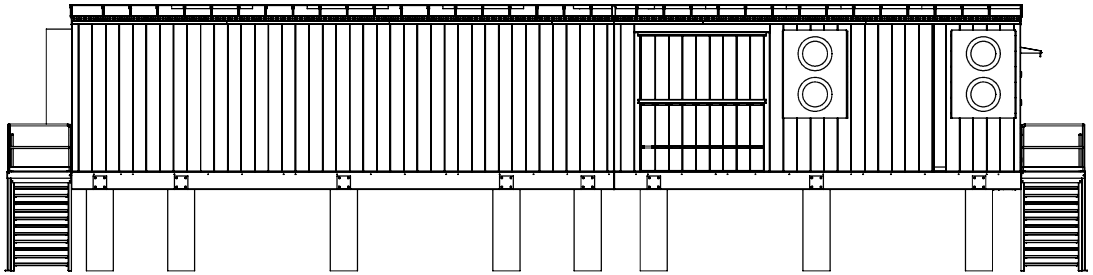
QUALITY ELECTRICAL SYSTEMS®

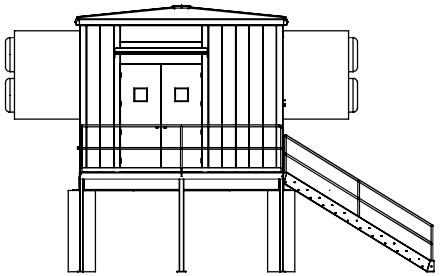
TITLE:
PLCP submittal
70ft x 15ft x 13ft 7.5in
11ft ceiling height

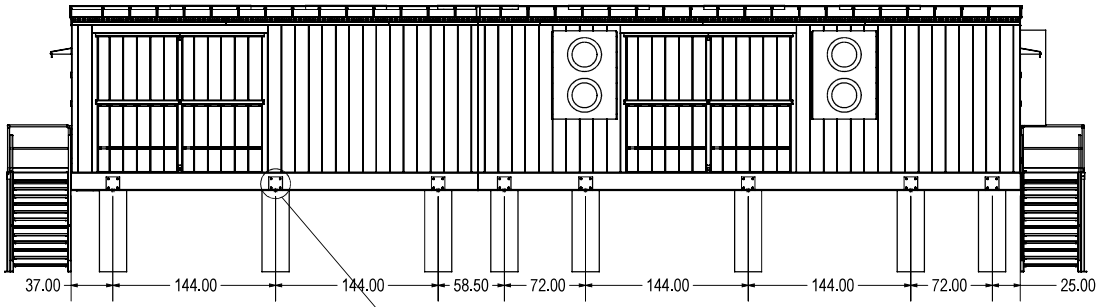
SIZE	DWG.	REV
B	WO#: 220U6-0000	A

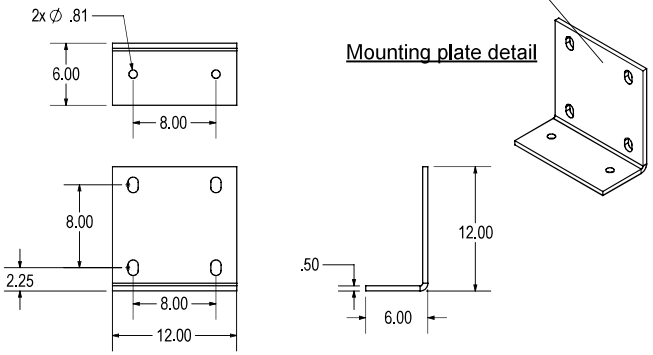
SCALE: 1:150 | SHEET 1 OF 10











QUALITY ELECTRICAL SYSTEMS®

TITLE:
PLCP submittal
70ft x 15ft x 13ft 7.5in
11ft ceiling height

MATERIAL	NA	
	NAME	DATE
PRINTED	RO	2/27/2023

SIZE B | DWG. WO#: 220U6-0000 | REV A

DO NOT SCALE DRAWING | SCALE: 1:110 | SHEET 2 OF 10

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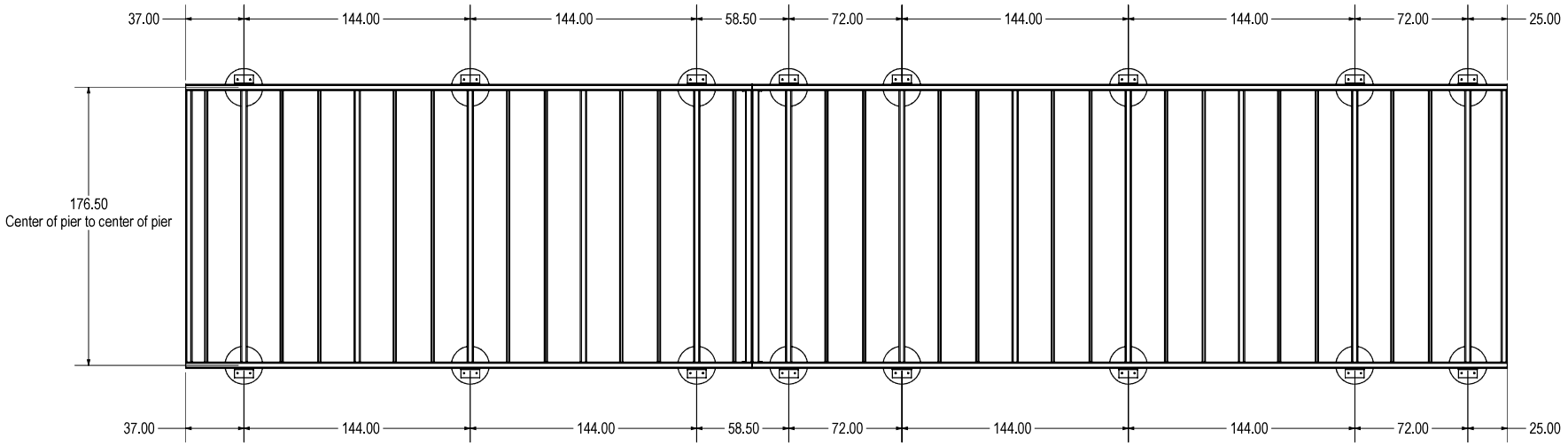
Pier locations



QUALITY ELECTRICAL SYSTEMS®

TITLE:	PLCP submittal 70ft x 15ft x 13ft 7.5in 11ft ceiling height	
MATERIAL: NA		
	NAME	DATE
PRINTED	RO	2/27/2023
SIZE: B	DWG. WO#: 220U6-0000	REV: A
DO NOT SCALE DRAWING	SCALE: 1:70	SHEET 3 OF 10

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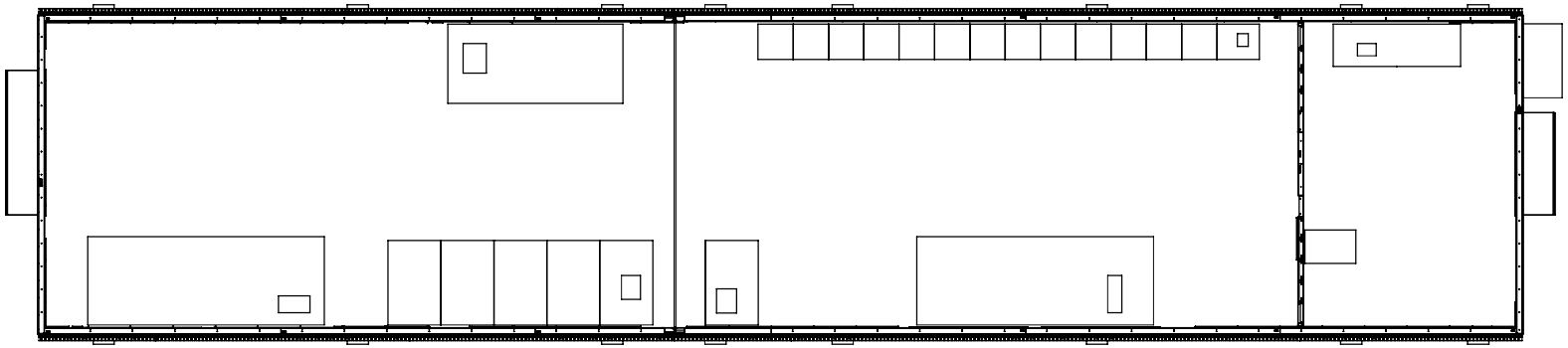
Floor Cut-outs to be finalized before fabrication



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	NAME	DATE
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DO NOT SCALE DRAWING		

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PLCP submittal
70ft x 15ft x 13ft 7.5in
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SIZE	DWG.	REV
B	WO#: 220U6-0000	A

SCALE: 1:70 | SHEET 4 OF 10

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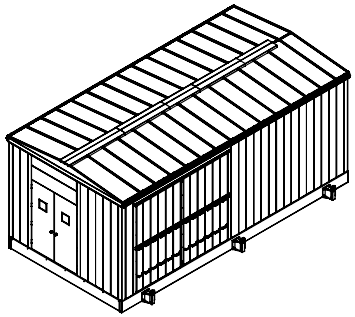
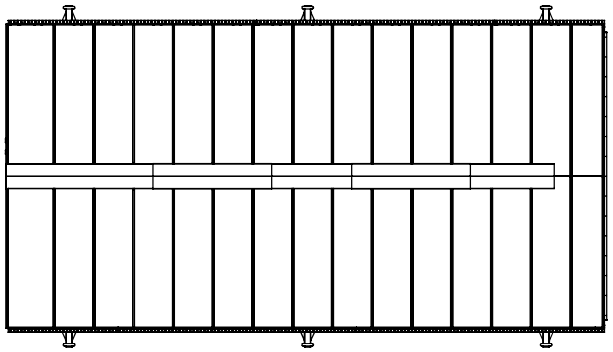
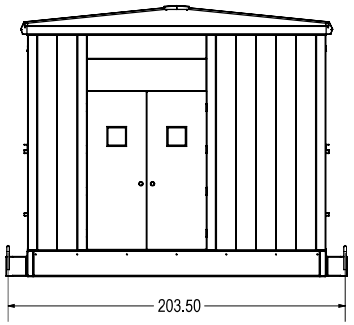
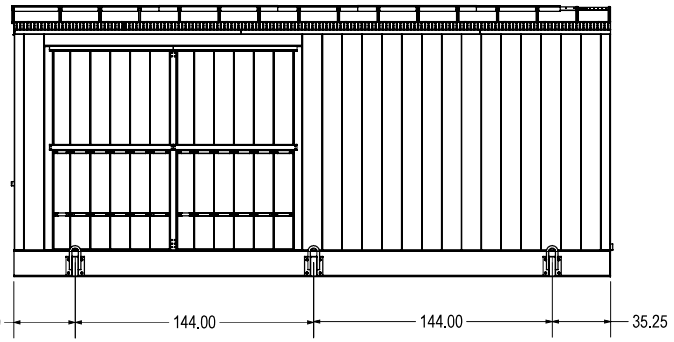
Base 1
Optional lifting eye locations









QUALITY ELECTRICAL SYSTEMS®

MATERIAL	NA	
	NAME	DATE
PRINTED	RO	2/27/2023
DO NOT SCALE DRAWING		

TITLE:
PLCP submittal
70ft x 15ft x 13ft 7.5in
11ft ceiling height

SIZE	DWG.	REV
B	WO#: 220U6-0000	A

SCALE: 1:75 | SHEET 5 OF 10

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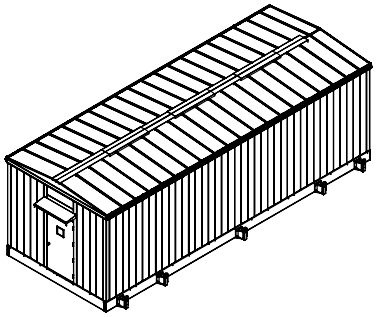
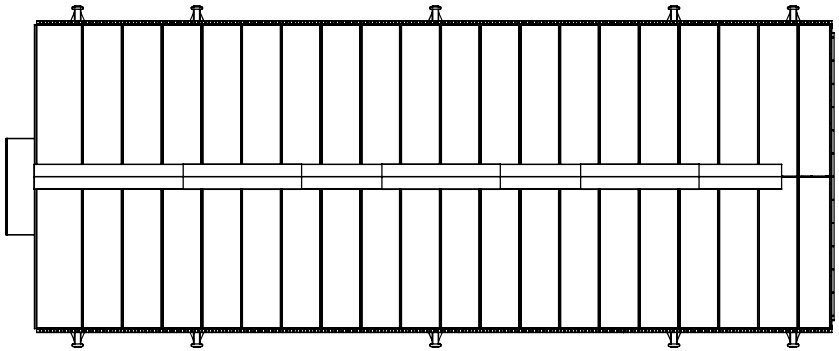
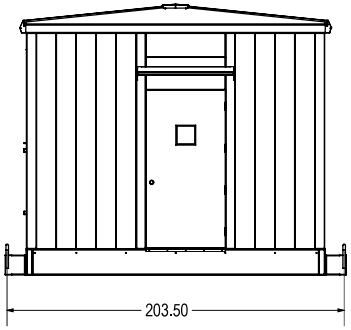
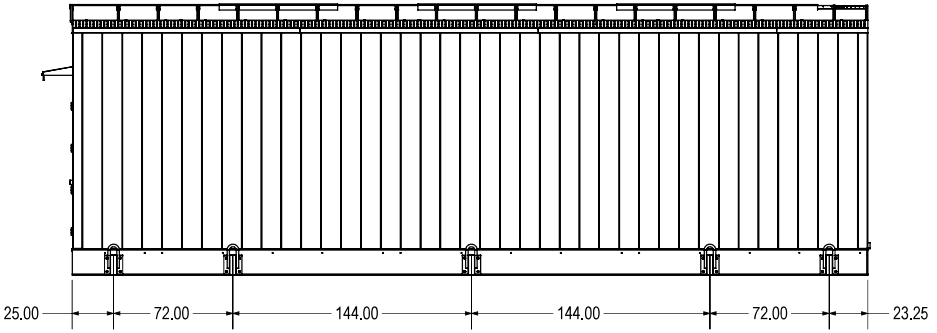


Base 2
Optional lifting eye locations







QUALITY ELECTRICAL SYSTEMS®

MATERIAL	NA	
	NAME	DATE
PRINTED	RO	2/27/2023
DO NOT SCALE DRAWING		

TITLE:
PLCP submittal
70ft x 15ft x 13ft 7.5in
11ft ceiling height

SIZE	DWG.	REV
B	WO#: 220U6-0000	A
SCALE: 1:75		SHEET 6 OF 10

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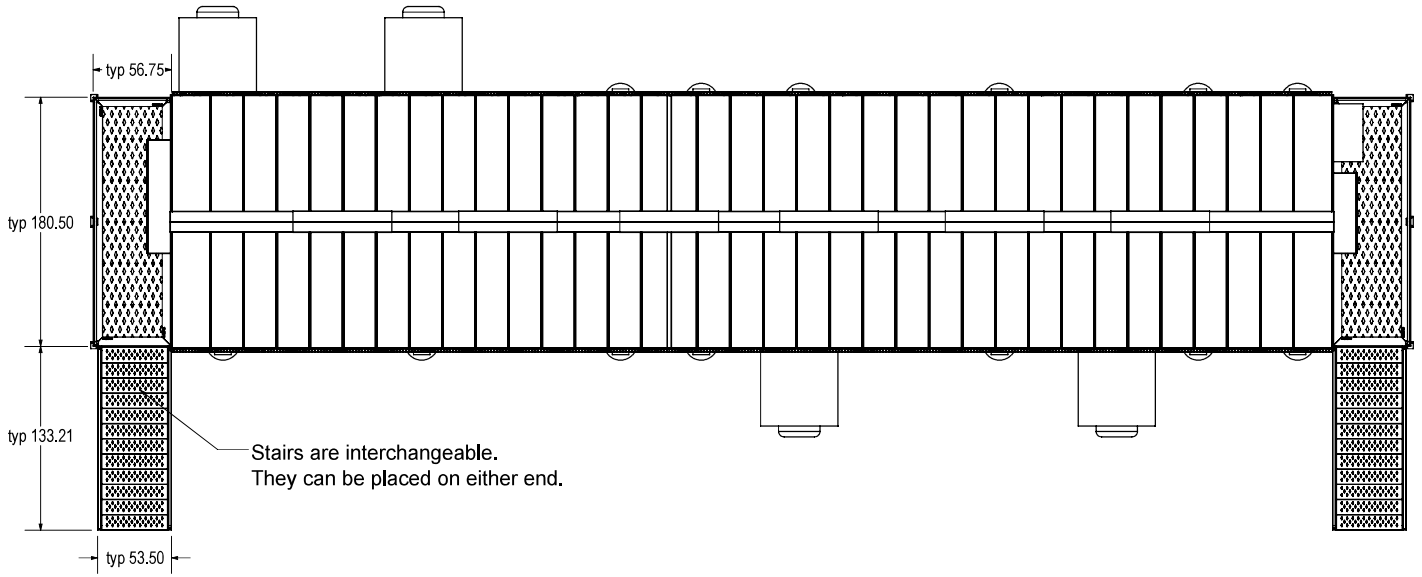

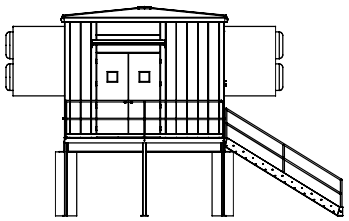

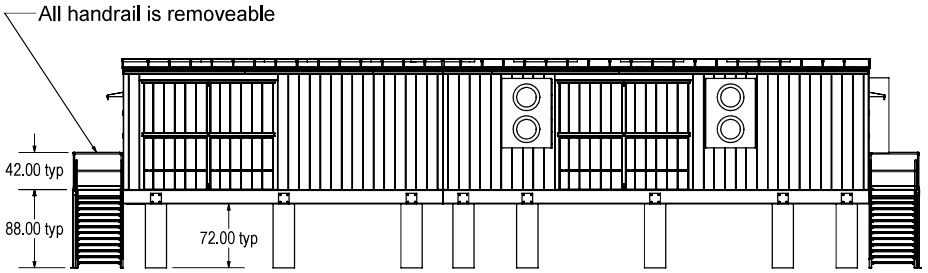

1. *All hand rail is removable*
2. *Landing legs are bolted with 1/2-13 bolts.*
3. *Leg mounting plates are bolted with 1/2-13 bolts.*
4. *Landings are attached to the E-house frame with 1/2-13 bolts.*

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QUALITY ELECTRICAL SYSTEMS®

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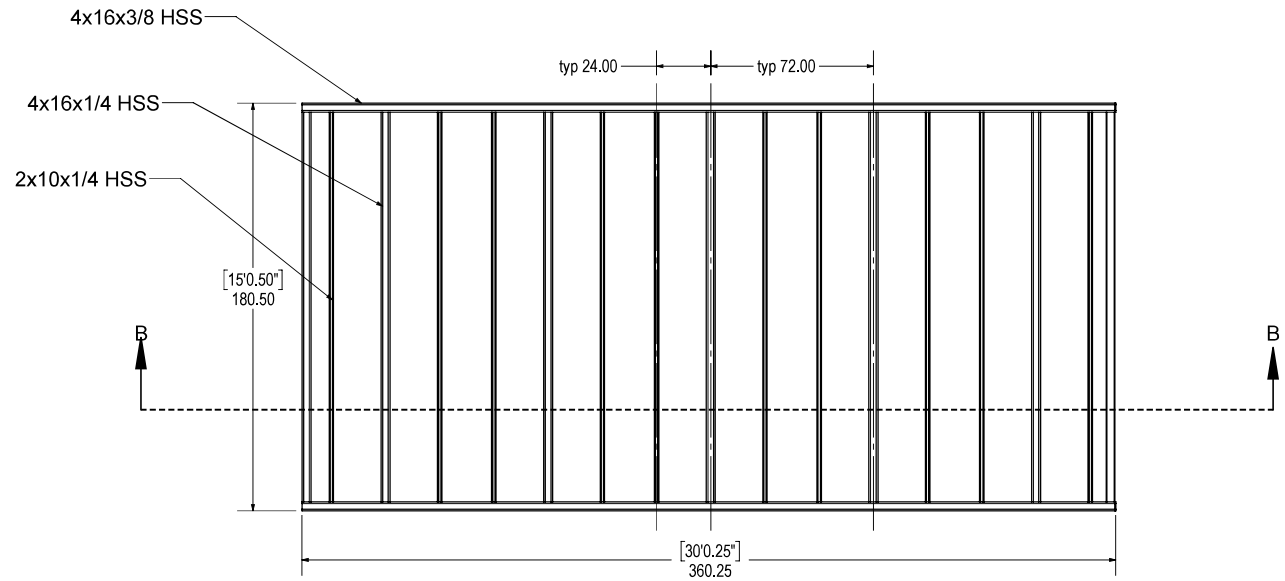
	NAME	DATE
PRINTED	RO	2/27/2023
DO NOT SCALE DRAWING		

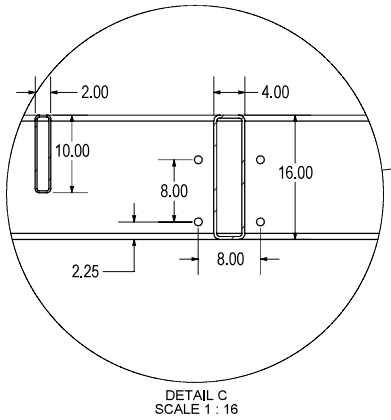
TITLE:
PLCP submittal
70ft x 15ft x 13ft 7.5in
11ft ceiling height

SIZE	DWG.	REV
B	WO#: 220U6-0000	A

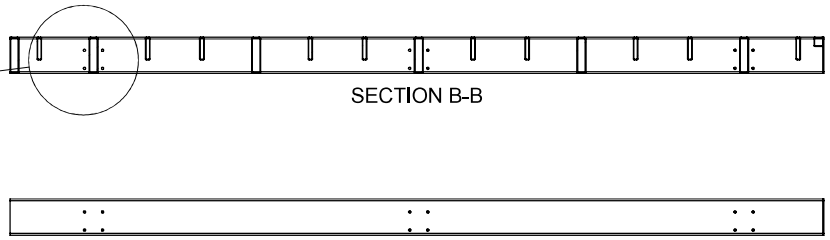
SCALE: 1:140 | SHEET 7 OF 10

BASE 1





DETAIL C
SCALE 1 : 16

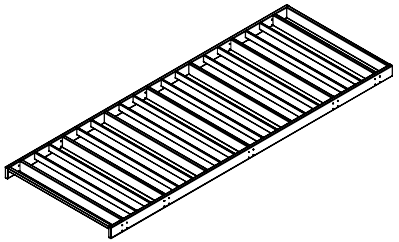


SECTION B-B

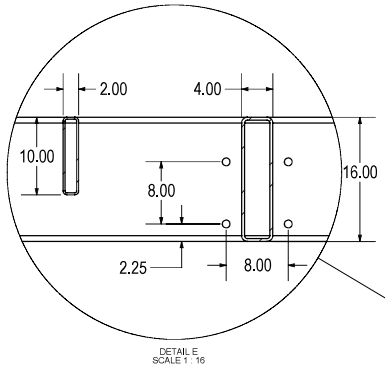
QUALITY ELECTRICAL SYSTEMS®

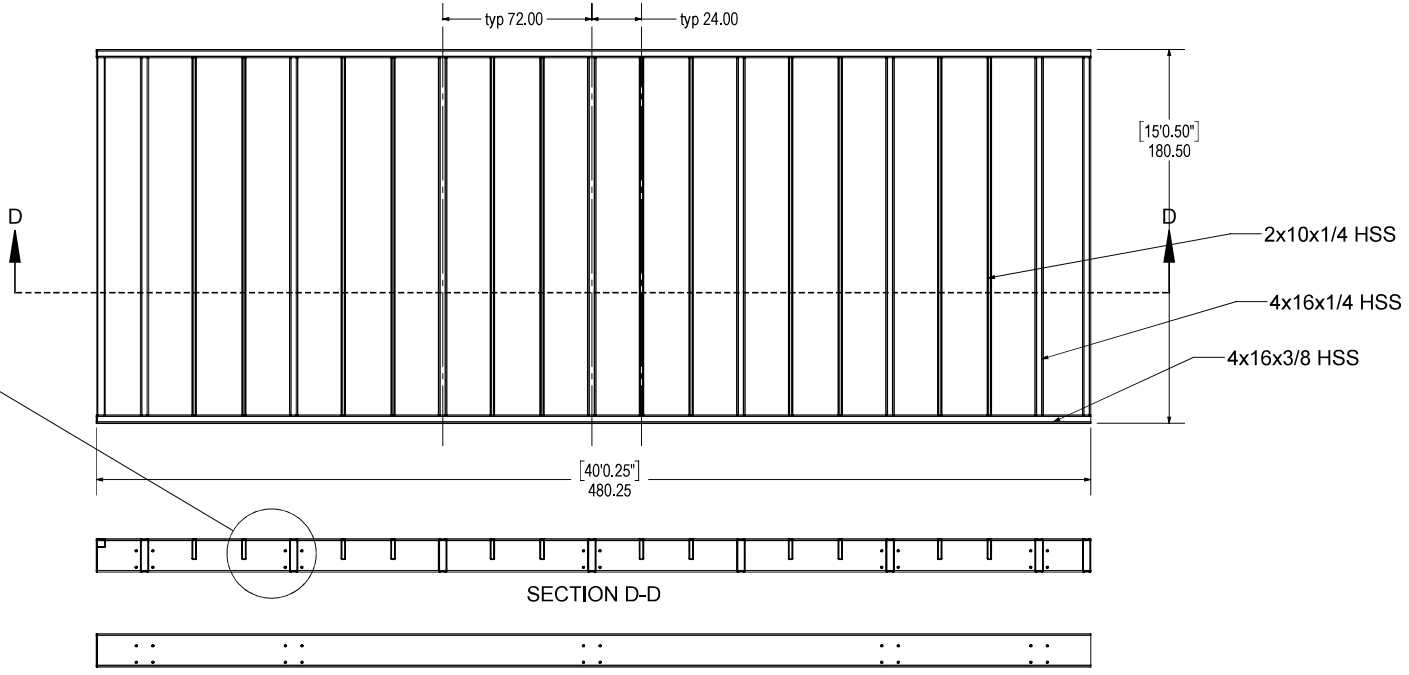
TITLE: PLCP Submittal 70ft x 15ft x 13ft 7.5in 11ft ceiling height			
MATERIAL	NA		
	NAME	DATE	
PRINTED	RO	2/27/2023	
SIZE B	DWG. WO#: 220U6-0000		REV A
DO NOT SCALE DRAWING	SCALE: 1:55		SHEET 8 OF 10

Z:\Metal Shop 2022\E&I_Sales\Summit Carbon\PLCP_PDC_220U6\Submittal\PLCP full assem submittal



BASE 2





QUALITY ELECTRICAL SYSTEMS®

MATERIAL	NA	
	NAME	DATE
PRINTED	RO	2/27/2023
DO NOT SCALE DRAWING		

TITLE:
PLCP submittal
70ft x 15ft x 13ft 7.5in
11ft ceiling height

SIZE	DWG.	REV
B	WO#: 220U6-0000	A

SCALE: 1:60 | SHEET 9 OF 10

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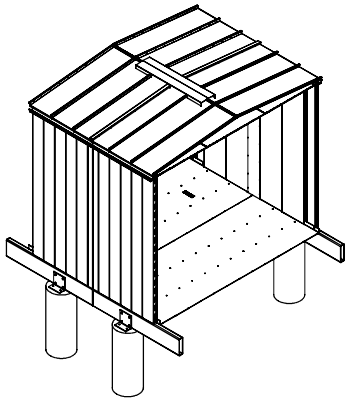
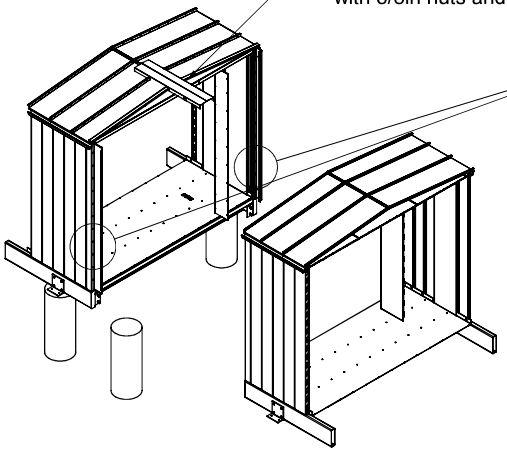
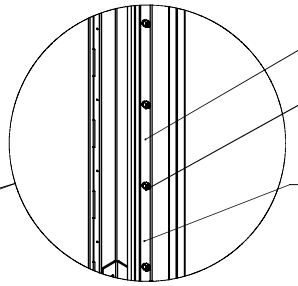
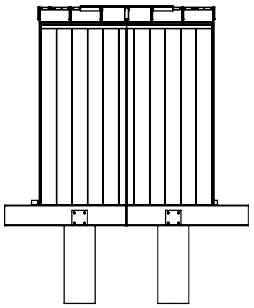
Ehouse connection detail

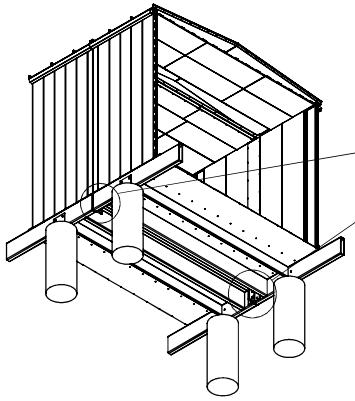


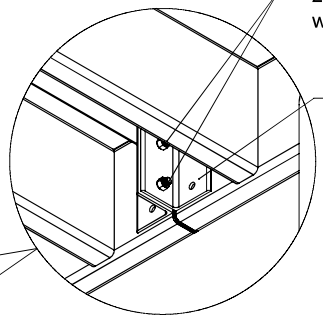




DETAIL G
SCALE 1 : 15







DETAIL F
SCALE 1 : 15

QUALITY ELECTRICAL SYSTEMS®

MATERIAL	NA		
	NAME	DATE	
PRINTED	RO	2/27/2023	
DO NOT SCALE DRAWING			

TITLE:
PLCP submittal
70ft x 15ft x 13ft 7.5in
11ft ceiling height

SIZE	DWG.	REV
B	WO#: 220U6-0000	A
SCALE: 1:96		SHEET 10 OF 10

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POWER OF ATTORNEY

The undersigned, James Powell, Chief Operating Officer of each of (i) Summit Carbon Solutions, LLC, (ii) SCS Carbon Removal LLC, and (iii) SCS Carbon Transport LLC (collectively, "**SCS**"), does hereby make, constitute, and appoint TurnKey Logistics, LLC ("**Agent**"), SCS's true and lawful agent, with full right, power, and authority to act for SCS and in SCS's name, place and stead with respect to submitting, executing, and processing permit applications on behalf of SCS.

Giving and granting unto said Agent the full power and authority to do and perform each and every act, deed, matter, and thing whatsoever required and necessary to be done in and about the foregoing, as fully as SCS might or could do if present and acting.

Dated: June 21, 2022

Summit Carbon Solutions, LLC

DocuSigned by:
James Powell
FBDF5E4B03C74A2...
James Powell, Chief Operating Officer

SCS Carbon Removal LLC

DocuSigned by:
James Powell
FBDF5E4B03C74A2...
James Powell, Chief Operating Officer

SCS Carbon Transport LLC

DocuSigned by:
James Powell
FBDF5E4B03C74A2...
James Powell, Chief Operating Officer